

SCHMIDT offers the worldwide largest selection of Tension Meters

 made
 in
 Germany



A Selection of Tension Meters

The overview of most popular tension meters will help you to find them in our catalog.



Z Series
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DX2 Series
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Applications

MODEL Page

Narrow web machines
Tensioning
Braiding
Sewing
Open end spinning
Polyester spinning
Raschel knitting
Circular knitting
Warpers
Sizing
Carbon winders
Winding
Texturizing
Weaving (loom only)
Warping
Twisting
Strip winding
Wire EDM
Wire drawing
Extruders
Fine wire drawing
Fiber optics / Buffer tubes
Winding and coiling
Stranders

| MODEL | Page | Narrow web machines | Tensioning | Braiding | Sewing | Open end spinning | Polyester spinning | Raschel knitting | Circular knitting | Warpers | Sizing | Carbon winders | Winding | Texturizing | Weaving (loom only) | Warping | Twisting | Strip winding | Wire EDM | Wire drawing | Extruders | Fine wire drawing | Fiber optics / Buffer tubes | Winding and coiling | Stranders | |
|-------------------------------|--------|---------------------|------------|----------|--------|-------------------|--------------------|------------------|-------------------|---------|--------|----------------|---------|-------------|---------------------|---------|----------|---------------|----------|--------------|-----------|-------------------|-----------------------------|---------------------|-----------|--|
| Hand-held, mechanical | | | | | | | | | | | | | | | | | | | | | | | | | | |
| ZF2 | A2 | | | | ● | | ● | ● | ● | | | ● | ● | | ● | ● | | | | | ● | | ● | | | |
| ZD2 | A2 | | | | | | ● | | ● | ● | | ● | | | ● | ● | | | | | ● | | ● | | | |
| DX2 | A3 | | ● | ● | | | | | ● | ● | | ● | | | ● | ● | | | ● | ● | ● | ● | ● | ● | ● | |
| DXE | A5 | | ● | | | | ● | | ● | ● | | ● | ● | | ● | ● | | | | | ● | | ● | | | |
| DXV | A6 | | | | | | ● | | ● | ● | | ● | ● | | ● | ● | | | | | ● | | ● | | | |
| DXP | A6 | | | | | ● | | | | | | | ● | | | | | | | | | | | | | |
| DXF/DXL | A7 | | | | | | | | | | | | | | | | | | | ● | | | ● | | ● | |
| DXK | A8 | | | | | | | | | | | | | | ● | | | | | | | | | | | |
| MKM | A12 | | ● | | ● | | | | | | | | | | | | | | | | | | | | | |
| DXB | A9 | ● | | | | | | | | | ● | | | | | | | | ● | | | | | | | |
| DXR | A10 | ● | | | | | | | | | | | | | | | | | ● | | | | | | | |
| DXT | A10 | ● | | | | | | | | | | | | | | | | | ● | | | | | | | |
| DN1 | A13 | | | ● | | | | | | ● | ● | | ● | | | | | | ● | ● | ● | | | ● | ● | |
| Stationary, mechanical | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Q | B1 | | ● | ● | | | ● | | ● | ● | | ● | | | | | | | | | ● | | ● | | | |
| MK | B2 | | | | | | | | | | | ● | | | | | | | | | ● | | ● | | | |
| DX2S | B2 | | ● | | | | ● | | | | | ● | | | | | | | | ● | ● | ● | ● | ● | ● | |
| DXES | B2 | | | | ● | | ● | | ● | ● | | ● | ● | | ● | ● | | | | | ● | | | | | |
| DXFS | B2 | | | | | | | | | | | | | | | | | | | | | ● | | | | |
| DXBS | B2 | ● | | | | | | | | | | | | | | | | | ● | | | | | | | |
| DXTS | B2 | ● | | | | | | | | | | | | | | | | | ● | | | | | | | |
| Hand-held, electronic | | | | | | | | | | | | | | | | | | | | | | | | | | |
| PT | C1 | | | | | | | | ● | | | | | | | | | | | | | | | | | |
| ZEF | C3 | | | | ● | | ● | ● | ● | ● | | ● | ● | | ● | ● | | | | | ● | | ● | | | |
| ZED | C4 | | | | | | ● | | ● | ● | | ● | | | ● | ● | | | ● | | ● | | ● | | | |
| DTMB | C5 | | ● | ● | | | | | ● | ● | | ● | | | ● | ● | | | ● | ● | ● | ● | ● | ● | ● | |
| DTMX | C6 | | ● | ● | | | | | ● | ● | | ● | | | ● | ● | | | ● | ● | ● | ● | ● | ● | ● | |
| DTEB/DTEX | C10 | | ● | ● | ● | | ● | | ● | ● | | ● | | | ● | ● | | | | | ● | | ● | | | |
| DTVB/DTVX | C10 | | | | ● | | ● | | | ● | | ● | | | ● | ● | | | | | ● | | ● | | | |
| DTFB/DTFX | C11 | | | | | | | | | | | | | | ● | ● | | | | | | ● | | | | |
| DTLB/DTLX | C11 | | | | | | | | | | | | | | | | | | | | ● | | ● | | | |
| DTBB/DTBX | C12 | ● | | | | | | | | ● | | | | | | | | | ● | | | ● | | ● | | |
| ETB/ETX | C13 | | | ● | ● | | ● | | ● | ● | | ● | | | ● | ● | | | | | | | | | | |
| ETPB/ETPX | C14 | | | | ● | ● | | | | | | ● | | | | | | | | | | | | | | |
| MST | A12 | ● | | ● | | | | | | | | | | | | | | | | | | | | | | |
| KXE | C15 | | | | | | | | | | | | | | ● | | | | | | | | | | | |
| Stationary, electronic | | | | | | | | | | | | | | | | | | | | | | | | | | |
| TS1/FS1 | D2/D9 | | ● | ● | | | ● | | ● | ● | | ● | | | ● | ● | | | ● | ● | ● | ● | ● | ● | ● | |
| TSP/FSP | D3/D10 | | | | ● | ● | | | | | | | ● | | | | | | | | | | | | | |
| TSH/FSH | D4/D10 | | | | | | | | | | | | | | | | | | | ● | ● | | ● | ● | ● | |
| TSL/FSL | D5/D11 | | | | | | | | | | | | | | | | | | | | | ● | ● | ● | ● | |
| TSF | D5 | | | | | | | | | | | | | | | | | | | | | ● | | | | |
| TSB1/FSB1 | D6/D11 | ● | | | | | | | | | ● | | | | | | | | ● | | | | | | | |
| TSB2 | D6 | ● | | | | | | | | | ● | | | | | | | | ● | | | | | | | |
| MZ | D7/D8 | ● | | | | | ● | ● | ● | ● | ● | ● | | | ● | ● | | | ● | | | ● | | ● | | |

T E X T I L E

W I R E

This table is for guidance only and does not claim to be exhaustive.

Subject to change without notice.

Please visit us in the WorldWideWeb!

www.hans-schmidt.com

**We solve tension-measuring problems.
More than 60 years. Worldwide.**

In 1948, the founder of the company Mr. Hans Schmidt started selling and distributing yarns and textile machinery.

He became aware of the importance which the control of tension had for production processes, and soon developed and constructed a 3-Roller Tension Meter which featured one measuring roller and two guiding rollers. This ingenious principle of operation has been proved to be the best method for tension measuring.



The 3-roller measuring system has become the hallmark of all SCHMIDT tension meters and remains unsurpassed in its efficiency even today.

Since 1962, the company's headquarter is in Waldkraiburg, located near Munich, Germany.



In response to today's needs, involving new advanced materials and stricter production standards, SCHMIDT offers a large selection of tension meters and ranges to satisfy those requirements.

Competition is constantly changing. Higher efficiency requirements and continuous quality control make monitoring of tension more important than ever. If, for instance, the winding tension of a **copper wire** is too high, the wire diameter will decrease, resulting in a change in the electrical resistance. With **natural fibers**, excessive fiber tension leads to a change in characteristic.



With **synthetic fibers**, this results in irreversible molecular shifts, which may cause the fabric to dye unevenly.

The inevitable consequence is a product of poor quality.

SCHMIDT tension meters help you to eliminate tension-related defects.

Today, more than 180.000 SCHMIDT tension meters are used worldwide.





SCHMIDT offers the worldwide largest selection of Tension Meters:

- 20 different series,
- 67 models and more than
- 2000 possible variations ...

Wherever precision and superior quality are essential in producing and processing

- Threads
- Yarns
- Fibers
- Carbon fibers
- Split tapes
- Rovings
- Wires
- Cables
- EDM wires
- Steel Cord
- Sawing wires
- Fiber optics
- Tapes & narrow fabrics
- Foil strips
- Films, etc.

SCHMIDT tension meters are indispensable in production monitoring, quality control, automation, and process engineering.

Take benefit of our experience!

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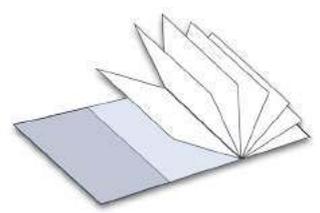
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www.hans-schmidt.com

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| | |
|---------------------------------|-------|
| B Stationary, mechanical | |
| Model Q, MK, DX2S | B 1–2 |



| | |
|---------------------------------------|---------|
| C Hand-Held, electronic | |
| PT Series: Model PT-100, PT-100-L | C 1–2 |
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| | |
|----------------------------------------------------|---------|
| D Stationary, electronic | |
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|-----------------------------|---|

| | |
|-----------------------------------------------------------|---|
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SCHMIDT Tension Meters are used throughout the world in a wide variety of typical as well as special applications. A few samples are shown below.

Should you need customized solutions to your measuring problem, please contact us. We will be glad to design a model for your special application.

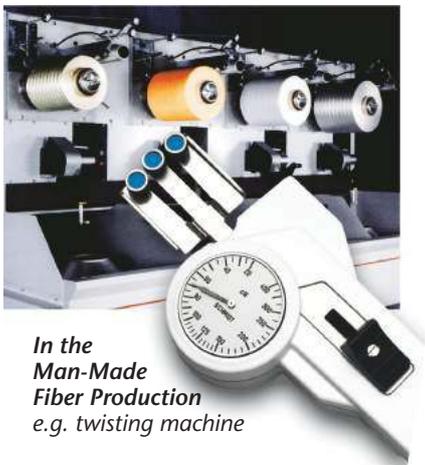
1st IN TENSION METERS WORLDWIDE®



In the Optical Fiber Production e.g. winding machine



In the Wire Industry e.g. for wire drawing or winding machines



In the Man-Made Fiber Production e.g. twisting machine



In the Textile Industry Online tension sensor to control the bobbin creel



In the Knitting Industry exact adjusting of yarn feeders of circular knitting machines



In the Wire EDM Industry
The correct adjusted tension is the condition for best exact cuts



In the Construction Industry
For measuring pretensioned non-moving ropes, tower guy wires, overhead lines, etc.



In the Automotive Industry
producing tires (tyre cord) and Airbag-fabrics



In the Fiber Producing Industry
e.g. for winding machines



In Future Technology
processing carbon fibers and NAV



SCHMIDT Tension Meters are used throughout the world.



In the Aircraft Industry
Producing parts made by fiber-reinforced materials for airplanes on embroidery machines



In Satellite Technology
Before launching accurately tension setting of the cables holding the solar panels



For Technical Fibers
Producing harvesting nets and protection nets with warpknitting machines

1st IN TENSION METERS WORLDWIDE®



In the Medical Industry
e.g. producing bandages and sutures



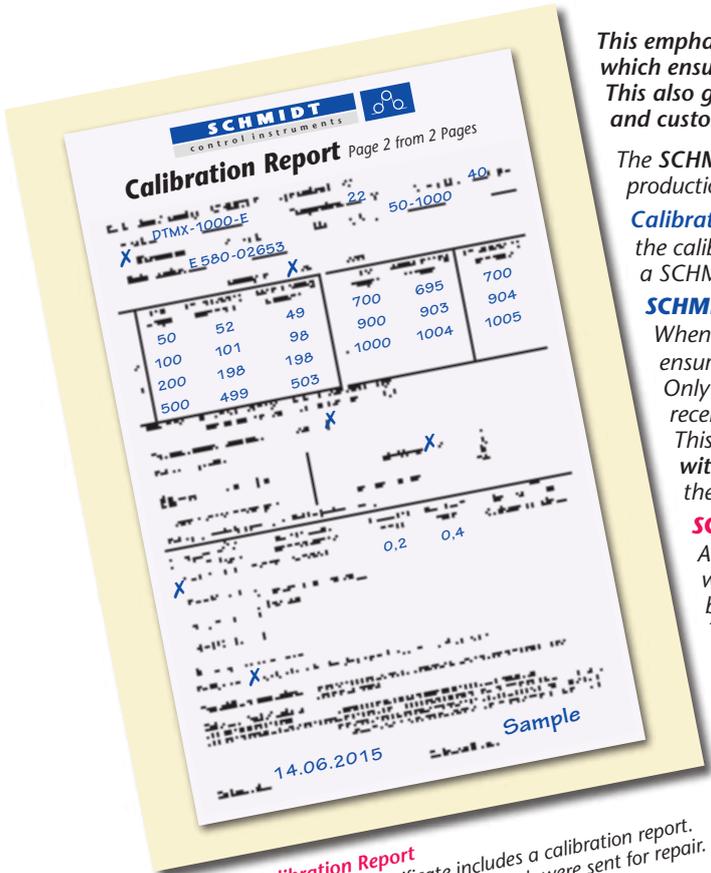
In Telecommunications
Continuous tension monitoring is essential in the production and processing of copper wires and optic fibers



In the Sewing Industry
For adjusting yarn break on industrial sewing machines e. g. production of airbags



HANS SCHMIDT & Co GmbH was the first tension meter manufacturer to be certified according to International Standard DIN EN ISO 9001.



Sample of Calibration Report
The optional Inspection Certificate includes a calibration report. It can be ordered also for instruments which were sent for repair.

This emphasizes our continuous commitment to quality which ensures that our staff produces the highest quality products. This also gives you the confidence in a company in which quality and customer service has the highest priority.

The **SCHMIDT Quality Management** covers the area of design, development, production, installation and maintenance of our tension meters.

Calibration Standards: Since there are no international standards for the calibration of tension meters, we have established and documented a SCHMIDT Standard which is accepted worldwide.

SCHMIDT Quality Control

When completed, each instrument undergoes an extensive final quality check ensuring proper operation as well as a **final calibration verification**.

Only those instruments meeting our strict quality regulations receive the **SCHMIDT Quality Seal**.

This is also confirmed in a **Certificate of Compliance with the order 2.1** which is supplied free of charge with the instrument.



SCHMIDT Inspection Certificate 3.1

An **Inspection Certificate** according to European Standard EN 10204, which includes a **Calibration Report**, is optionally available. The Calibration Report shows the measured values compared to the standards. This verification of the calibration is performed prior to shipment.

The **Calibration Label** is fixed on the instrument, indicating the calibration date. ISO 9000 – certified companies frequently require such an **Inspection Certificate** to verify inspection of their measuring, inspection and test equipment.

Our **Inspection Certificate** according to EN 10204 is the European equivalent to the test reports of other international organizations, such as NIST (USA) or JAL (Asia).



Delivery includes: Tension meter (with carrying case if hand-held model), Certificate of Compliance with the order 2.1, operating instructions in English or German as requested

1st IN TENSION METERS WORLDWIDE®

Warranty: SCHMIDT tension meters are subject to stringent quality checks. We therefore guarantee all our tension meters for 12 months. Improper use, abuse and parts subjected to wear (e.g. guide rollers) are excluded from coverage.



General Information on SCHMIDT Tension Meters

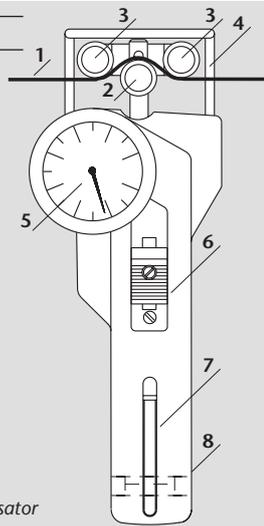
1st IN TENSION METERS WORLDWIDE®

Operating elements DX2:

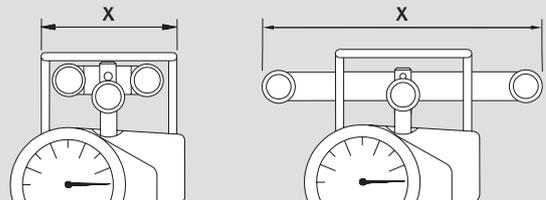
+ All SCHMIDT tension meters feature the 3-roller measuring system. The center measuring roller is deflected by the tension of the measured material. This measuring principle assures highest accuracy and repeatability.

+ All rollers are equipped with precision ball bearings.

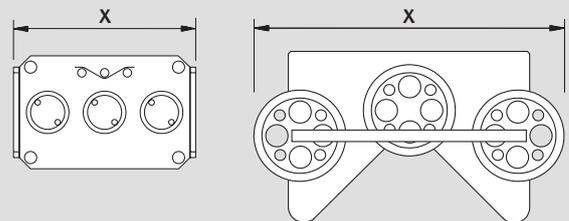
- 1 Measured material
- 2 Measuring roller (center guide roller)
- 3 Outer guide rollers
- 4 Filament guide
- 5 Scale
- 6 Thumbpiece
- 7 Sample holder clip
- 8 Material thickness compensator



Measuring head width on hand-held instruments:



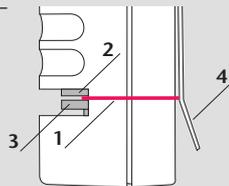
Measuring head width on online sensors:



+ The width of the measuring head varies with the model design and the tension range. Dimension »X« defines the minimum access space required along the material path. It is determined by the width of the filament guide, the distance between the two outer guide rollers, or the outside dimensions of the front plate, whichever is the largest.

Material thickness compensator:

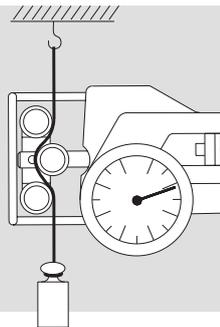
+ SCHMIDT hand-held tension meters are equipped, if necessary, with a material thickness compensator. This exclusive feature is only found on SCHMIDT tension meters and minimizes any error caused by changing material diameters.



1 Material sample 2+3 two Discs 4 Sample holder clip

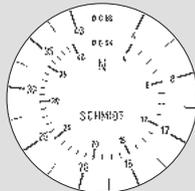
SCHMIDT calibration:

+ To ensure highest precision, each tension meter is individually calibrated according to the SCHMIDT factory procedure. For calibration a known weight is suspended from the standard calibration material, vertically, as shown in the figure. This method is accepted – worldwide – as the industry standard.



Special scale for customer materials:

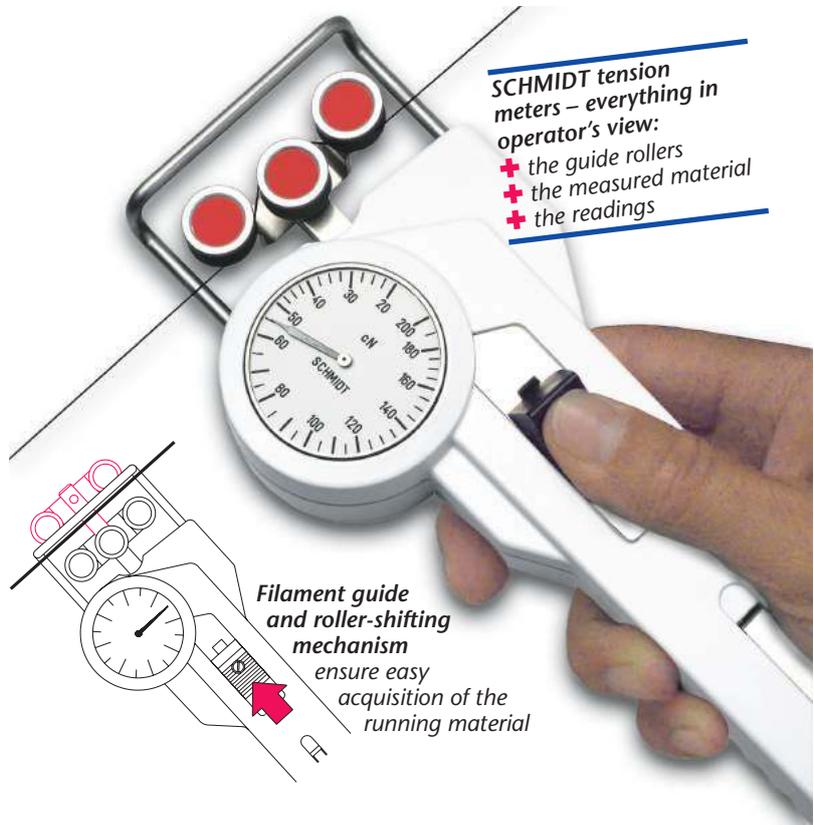
+ Special calibration to customer-supplied material is optionally available. This takes into account the customer material's rigidity and diameter, if it differs significantly from the SCHMIDT calibration material. Special calibration to two different materials is optionally available.



SCHMIDT tension meters – everything in operator's view:

- + the guide rollers
- + the measured material
- + the readings

Filament guide and roller-shifting mechanism ensure easy acquisition of the running material





Guidelines for selecting the right SCHMIDT Tension Meter

1. Select the desired model:

- **According to your desired use:**
 - Hand-held or stationary model
 - Mechanical or electronic model
- **According to application:**
Selection Guide

→ see page G →

2. Determine the appropriate tension range:

- **Recommendations for typical textile and wire applications:**

| Tension Range* up to | SCHMIDT Calibration Material** | Textile Industry e.g. yarn count max. | Wire Industry e.g. copper wire, soft-annealed |
|-------------------------|--------------------------------------|---------------------------------------------|-----------------------------------------------------|
| 20 cN | Filament: 25 tex | 25 tex | max. 0.05 mm Ø |
| 50 cN | PA: 0.12 mm Ø | 50 tex | max. 0.08 mm Ø |
| 120 cN | PA: 0.12 mm Ø | 120 tex | max. 0.13 mm Ø |
| 200 cN | PA: 0.12 mm Ø | 200 tex | max. 0.17 mm Ø |
| 300 cN | PA: 0.20 mm Ø | 300 tex | max. 0.20 mm Ø |
| 400 cN | PA: 0.20 mm Ø | 400 tex | 0.10 - 0.25 mm Ø |
| 500 cN | PA: 0.20 mm Ø | 500 tex | 0.10 - 0.25 mm Ø |
| 1000 cN | PA: 0.30 mm Ø | 1000 tex | 0.10 - 0.40 mm Ø |
| 1500 cN | PA: 0.30 mm Ø | 1500 tex | 0.15 - 0.50 mm Ø |
| 2000 cN | PA: 0.50 mm Ø | 2000 tex | 0.30 - 0.60 mm Ø |
| 3500 cN | PA: 0.80 mm Ø | 3500 tex | 0.35 - 0.80 mm Ø |
| 5000 cN | PA: 0.80 mm Ø | 5000 tex | 0.40 - 1.00 mm Ø |
| 8000 cN | PA: 1.00 mm Ø | 8000 tex | 0.50 - 1.10 mm Ø |
| 10 daN | PA: 1.00 mm Ø | 10000 tex | 0.70 - 1.20 mm Ø |
| 20 daN | PA: 1.50 mm Ø | 20000 tex | 1.20 - 1.70 mm Ø |
| 30 daN | PA: 1.50 mm Ø | 20000 tex | 1.50 - 2.00 mm Ø |
| 50 daN | Steel rope: | 30000 tex | 1.50 - 2.50 mm Ø |
| 50 daN | 1.50 mm Ø (7x7x0.20) | | |

* Tension measured in N (Newton):

1 cN = 1.02 g = 0.01 N; 1 daN = 1.02 kg = 10 N;

** Calibration with standard materials – such as polyamide monofilament (PA) – according to the SCHMIDT factory procedure has been proved to provide the best results for 95% of all industrial applications.

Note: We recommend selecting the tension range twice the tension you intend to measure. This has the advantage that you can measure higher than expected values. It also facilitates reading the measured tension on analog scales.

- **If your material to be measured differs in kind and diameter:**

Please contact us for assistance to determine the right tension range and model. For this purpose a material sample of 5 m should be supplied.

A wide variety of roller types are offered depending on the material to be measured:

unsymmetrical cross sections



flexible, with small diameters



sensitive materials



flexible, with large diameters



tapes and bands



3. Select the guide rollers according to the following criteria:

- Roller shape V-grooved or with asymmetrical groove...
- Roller shape U-grooved with radius or cylindrical...
- Roller material (hardcoated aluminium, plastic, steel, etc.)...
- Max. line speed of the measured material...

→ see page F →

4. Required accessories:

→ see page F →

- Adjustable damping
- Special lever
- Memory pointer

5. Special custom-made designs:

on request

- Special tension ranges
- Customized measuring head widths for applications with limited access space
- Customized distance between the two outer rollers to minimize material deflection
- Calibration for material path other than vertical
- Calibration to different units, such as g or kg

6. Calibration using customer-supplied material:

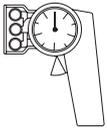
This is recommended when the material to be measured differs significantly from the SCHMIDT calibration material in diameter, rigidity or shape etc. For this purpose a material sample of about 5 m should be supplied.

7. Inspection Certificate and Calibration Reports:

These Quality Certificates are optionally available and are recommended especially for ISO 9000 certified companies.

If you need assistance ... Should you need any help in selecting your tension meter, please contact us directly, or the service department of your machinery supplier. In any case, please furnish the following information:

- Description of application and machinery
- Description of the material to be measured (Ø, type, characteristics, etc.)
- Line speed of the material
- Recommended or estimated tension
- Maximum measuring head width or available access space
- If necessary, submit a material sample of about 5 m



Z SERIES

10 Tension ranges
from 1 - 5 cN to 20 - 300 cN

Economical low tension measuring instruments
for checking fibers, yarns and fine wires

Special features:

- + Light weight
- + Large, easy to read scale (54 mm Ø)
- + Filament guide and roller shifting mechanism ensure easy acquisition of the running material

Standard features:

- Everything in operator's view:
 - the guide rollers
 - the measured material
 - the readings
- Ball-bearing mounted, V-grooved guide rollers
 - Each instrument is individually calibrated for highest accuracy
 - Housing made of high-strength plastic
 - Inspection Certificate with calibration report optionally available

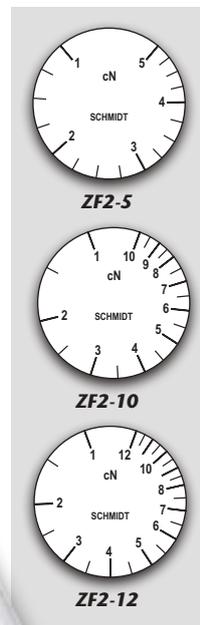
Slim filament guide with small guide rollers – ideal for limited access space

With bigger rollers for universal use

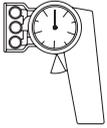


Model ZF2-12
Actual size

Model ZD2-100
Actual size



1st IN TENSION METERS WORLDWIDE®



Model ZF2

Most popular tension meter in the textile industry with small rollers!

Available Models

| MODEL | Tension Ranges cN | Measuring Head Width* mm | SCHMIDT Calibration Material** |
|----------------|----------------------|-----------------------------|--------------------------------|
| ZF2-5 | 1 - 5 | 43 | Filament: 25 tex |
| ZF2-10 | 1 - 10 | 43 | Filament: 25 tex |
| ZF2-12 | 1 - 12 | 43 | Filament: 25 tex |
| ZF2-20 | 2 - 20 | 43 | Filament: 25 tex |
| ZF2-30 | 3 - 30 | 43 | PA: 0.12 mm Ø |
| ZF2-50 | 5 - 50 | 43 | PA: 0.12 mm Ø |
| ZF2-100 | 10 - 100 | 43 | PA: 0.12 mm Ø |

Other tension ranges available on request. Other units of measure available, such as g.

* Width of filament guide

** Suitable for 95 % of applications (see also chart on page 11)

PA = Polyamide Monofilament

Guide Rollers

| V-grooved | Line Speed V _{max} ... m/min | Roller Material |
|-----------------|------------------------------------------|-----------------------|
| Standard | 900 | Hard-coated aluminium |
| Code K | 2000 | Hard-coated aluminium |
| Code T | 450 | Plastic (POM) black |
| Code W | 450 | Nickel-plated steel |

→ see page F →

Specifications

ZF2 Series

| | |
|----------------------|----------------------------------------------|
| Calibration: | According to SCHMIDT factory procedure |
| Accuracy: | ±1 % full scale or ±1 graduation on scale |
| Scale diameter: | 54 mm |
| Temperature range: | 10 - 45 °C |
| Air humidity: | 85 % RH, max. |
| Housing material: | Plastic (POM) |
| Housing dimensions: | 157 x 85 x 32 mm (L x W x H) |
| Weight, net (gross): | approx. 200 g (600 g) |

Special calibration using customer supplied samples is available:
Please supply a sample of at least 5 m in length.

Model ZD2

Universal tension meter for a variety of applications in the textile and wire industries

Available Models

| MODEL | Tension Ranges cN | Measuring Head Width* mm | SCHMIDT Calibration Material** |
|----------------|----------------------|-----------------------------|--------------------------------|
| ZD2-30 | 3 - 30 | 63 | PA: 0.12 mm Ø |
| ZD2-50 | 5 - 50 | 63 | PA: 0.12 mm Ø |
| ZD2-100 | 10 - 100 | 63 | PA: 0.12 mm Ø |
| ZD2-150 | 20 - 150 | 63 | PA: 0.12 mm Ø |
| ZD2-200 | 20 - 200 | 63 | PA: 0.12 mm Ø |
| ZD2-300 | 20 - 300 | 63 | PA: 0.20 mm Ø |

Other tension ranges available on request. Other units of measure available, such as g.

* Width of filament guide

** Suitable for 95 % of applications (see also chart on page 11)

PA = Polyamide Monofilament

Guide Rollers

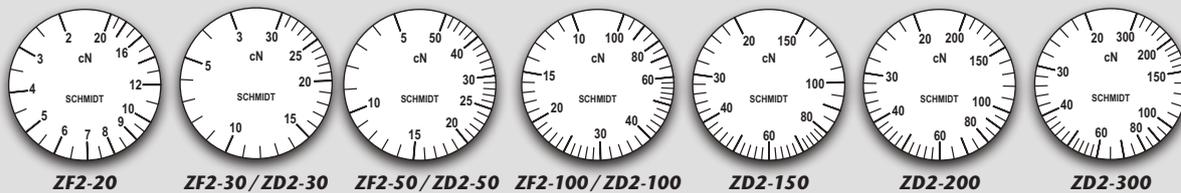
| V-grooved | Line Speed V _{max} ... m/min | Roller Material |
|------------------|------------------------------------------|------------------------------------------------------------------|
| Standard | 2000 | Hard-coated aluminium |
| Code K | 3500 | Hard-coated aluminium |
| Code H | 5000 | Plasma-coated aluminium (for Model ZD2-100 and higher ranges) |
| Code T | 1000 | Plastic (POM) black |
| Code W | 1000 | Nickel-plated steel |
| Code ST | 1000 | Hardened steel |
| Code CE 2 | 1000 | Aluminium ceramic-coated |

→ see page F →

Specifications

ZD2 Series

| | |
|----------------------|----------------------------------------------|
| Calibration: | According to SCHMIDT factory procedure |
| Accuracy: | ±1 % full scale or ±1 graduation on scale |
| Scale diameter: | 54 mm |
| Temperature range: | 10 - 45 °C |
| Air humidity: | 85 % RH, max. |
| Housing material: | Plastic (POM) |
| Housing dimensions: | 157 x 85 x 32 mm (L x W x H) |
| Weight, net (gross): | approx. 220 g (620 g) |



SCHMIDT scales are manufactured according to the most stringent quality requirements. Printed scales are not used. Instead, each scale is individually marked for the instrument involved. This ensures highest quality. Our special procedure makes it possible to provide tension meters fine tuned to a specific tension range, or calibrated to custom supplied material, or units of measure such as g.

To place an order

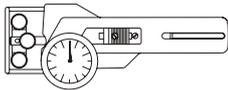
please indicate the complete model number, e.g.:

Model with tension range

Code for guide rollers
(if not standard)

Complete Order No.

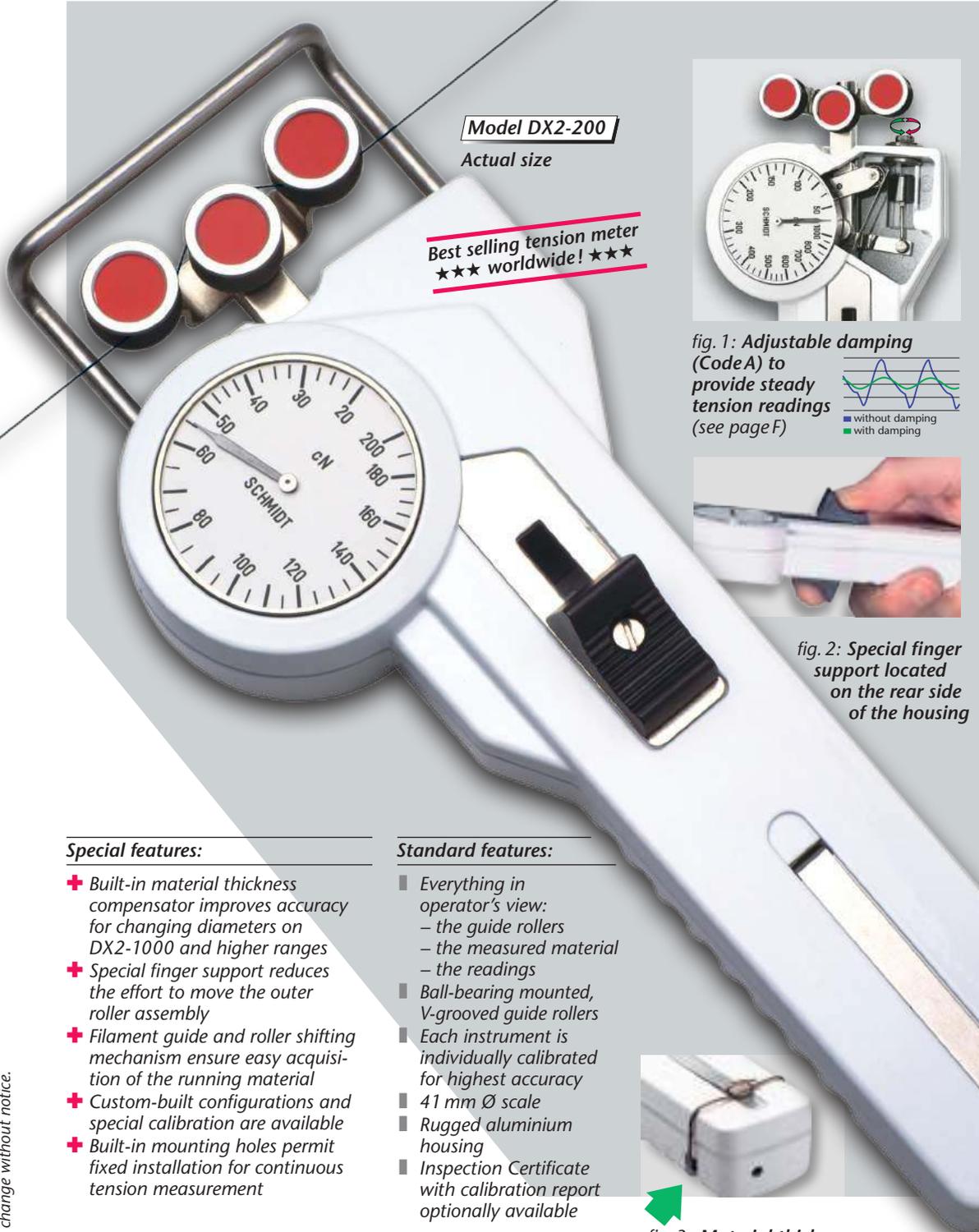
ZD2-100 + **K** = **ZD2-100-K**



DX SERIES

12 Tension ranges
from 10-50 cN to 5-20 daN

Universal tension meters
for most industrial applications



Model DX2-200

Actual size

Best selling tension meter
★★★ worldwide! ★★★



fig. 1: Adjustable damping (Code A) to provide steady tension readings (see page F)

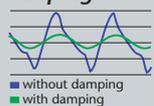
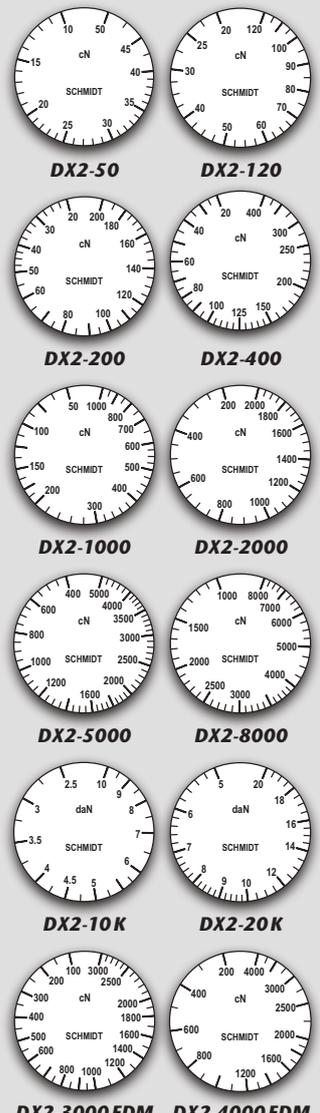


fig. 2: Special finger support located on the rear side of the housing



Special features:

- + Built-in material thickness compensator improves accuracy for changing diameters on DX2-1000 and higher ranges
- + Special finger support reduces the effort to move the outer roller assembly
- + Filament guide and roller shifting mechanism ensure easy acquisition of the running material
- + Custom-built configurations and special calibration are available
- + Built-in mounting holes permit fixed installation for continuous tension measurement

Standard features:

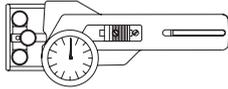
- Everything in operator's view:
 - the guide rollers
 - the measured material
 - the readings
- Ball-bearing mounted, V-grooved guide rollers
- Each instrument is individually calibrated for highest accuracy
- 41 mm Ø scale
- Rugged aluminium housing
- Inspection Certificate with calibration report optionally available



fig. 3: Material thickness compensator with material sample inserted

SCHMIDT scales are manufactured according to the most stringent quality requirements. Printed scales are not used. Instead, each scale is individually marked for the instrument involved. This ensures highest quality. Our special procedure makes it possible to provide tension meters fine tuned to a specific tension range, or calibrated to customer supplied material, or units of measure such as g or kg.

Subject to change without notice.



Model DX2

Please ask for additional informations!

Available Models

| MODEL | Tension Ranges cN | Measuring Head Width* mm | SCHMIDT Calibration Material** | Material thickness com- pensator included |
|------------------|----------------------|--------------------------------|-----------------------------------|----------------------------------------------------|
| DX2-50 | 10 - 50 | 66 | PA: 0.12 mm Ø | |
| DX2-120 | 20 - 120 | 66 | PA: 0.12 mm Ø | |
| DX2-200 | 20 - 200 | 66 | PA: 0.12 mm Ø | |
| DX2-400 | 20 - 400 | 66 | PA: 0.20 mm Ø | |
| DX2-1000 | 50 - 1000 | 66 | PA: 0.30 mm Ø | ✓ |
| DX2-2000 | 200 - 2000 | 116 | PA: 0.50 mm Ø | ✓ |
| DX2-5000 | 400 - 5000 | 116 | PA: 0.80 mm Ø | ✓ |
| DX2-8000 | 1000 - 8000 | 116 | PA: 1.00 mm Ø | ✓ |
| DX2-10K | 2.5 - 10 daN | 116 | PA: 1.00 mm Ø | ✓ |
| DX2-20K-L | 5 - 20 daN | 216 | PA: 1.50 mm Ø | ✓ |

Other tension ranges and measuring head widths available on request.

Other units of measure available – g or kg.

* Depending on model, either width of filament guide or outer distance between outside guide rollers

** Suitable for 95 % of applications (see also chart on page 11)

PA = Polyamide Monofilament

Guide Rollers

| | Line Speed v_{max} ... m/min | Roller Material | |
|-----------------------------------------|-----------------------------------|------------------------------------------------------------------------|----------------|
| V-grooved | | | → see page F → |
| Standard | 2000 | Hard-coated aluminium | |
| Code K | 3500 | Hard-coated aluminium | |
| Code H | 5000 | Plasma-coated aluminium (for Model DX2-120 and higher ranges) | |
| Code T | 1000 | Plastic (POM) black | |
| Code W | 1000 | Nickel-plated steel | |
| Code ST | 1000 | Hardened steel | |
| Code B | 1000 | Tempered steel for tire cord | |
| Code CE2 | 1000 | Aluminium ceramic-coated | |
| Code ASY | 1000 | Hard-coated aluminium* | |
| Code ASYB asymmetrical groove | 1000 | tempered steel for tire cord* (for Model DX2-120 and higher ranges) | |
| | | *Gauge without filament guide | |
| U-grooved | | | |
| Code U | 2000 | Hard-coated aluminium | |

Optional Accessories

| | |
|-----------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Code A | Air damping (Model DX2-120 to DX2-5000 only) |
| Code L | Special lever (standard for Model DX2-20 K) – recommended for Model DX2-10 K – |
| Code M | Memory pointer (DX2-120 and higher ranges) |
| Code EDM | Version for electro discharging machines Model DX2-2000-EDM: 50 - 2000 cN Model DX2-3000-EDM: 100 - 3000 cN Model DX2-4000-EDM: 200 - 4000 cN |

Specifications

| | DX Series |
|----------------------|----------------------------------------------------------------------------|
| Calibration: | According to SCHMIDT factory procedure |
| Accuracy: | ±1 % full scale or ±1 graduation on scale |
| Scale diameter: | 41 mm |
| Temperature range: | 10 - 45 °C |
| Air humidity: | 85 % RH, max. |
| Housing material: | Die-cast aluminium |
| Housing dimensions: | 188 x 85 x 45 mm (LxWxH) |
| Weight, net (gross): | up to DX2-10 K approx. 470 g (1000 g) DX2-20 K-L approx. 580 g (2000 g) |

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.



Model with tension range

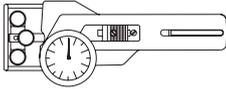
Code for guide rollers
(if not standard)

Code for accessory

Complete Order No.

To place an order
please indicate the complete model number, e.g.:

DX2-400 + **H** + **A-M** = **DX2-400-H-A-M**



Special purpose models feature small measuring heads, where access space is limited or where filaments run close together

These tension meters are recommended where the standard Model DX2 cannot be used.

Special features:

- + Turned-up outer finger edges guide the running filament into the roller grooves
 - + Small, ball-bearing mounted, V-grooved guide rollers (Models DXE and DXV)
 - + Model DXP features ceramic pins for applications with high line speeds or texturizing machines
 - + Special calibration using customer supplied samples is available (Models DXE and DXV only)
- Apart from that the instruments relate to model DX2;
Note: The below models do not include a material thickness compensator

1st IN TENSION METERS WORLDWIDE®

Guide Rollers

→ see page F →

Models DXE, DXV

V-grooved

| | Line Speed <i>v_{max.} ... m/min</i> | Roller Material |
|-----------------|-------------------------------------------------|-----------------------|
| Standard | 900 | Hard-coated aluminium |
| Code K | 2000 | Hard-coated aluminium |
| Code T | 450 | Plastic (POM) black |
| Code W | 450 | Nickel-plated steel |

Guide Pins

→ see page F →

Model DXP

V-grooved

| | Line Speed <i>v_{max.} ... m/min</i> | Pin Material |
|-----------------|-------------------------------------------------|----------------------------------|
| Standard | 6000 | Aluminium-oxide ceramic 5.2 mm Ø |

Optional Accessories

→ see page F →

Models DXE, DXV, DXP

| | |
|---------------|------------------------------------------------------|
| Code A | Air damping (Model -120 and higher ranges) |
| Code M | Memory pointer (Model -120 and higher ranges) |

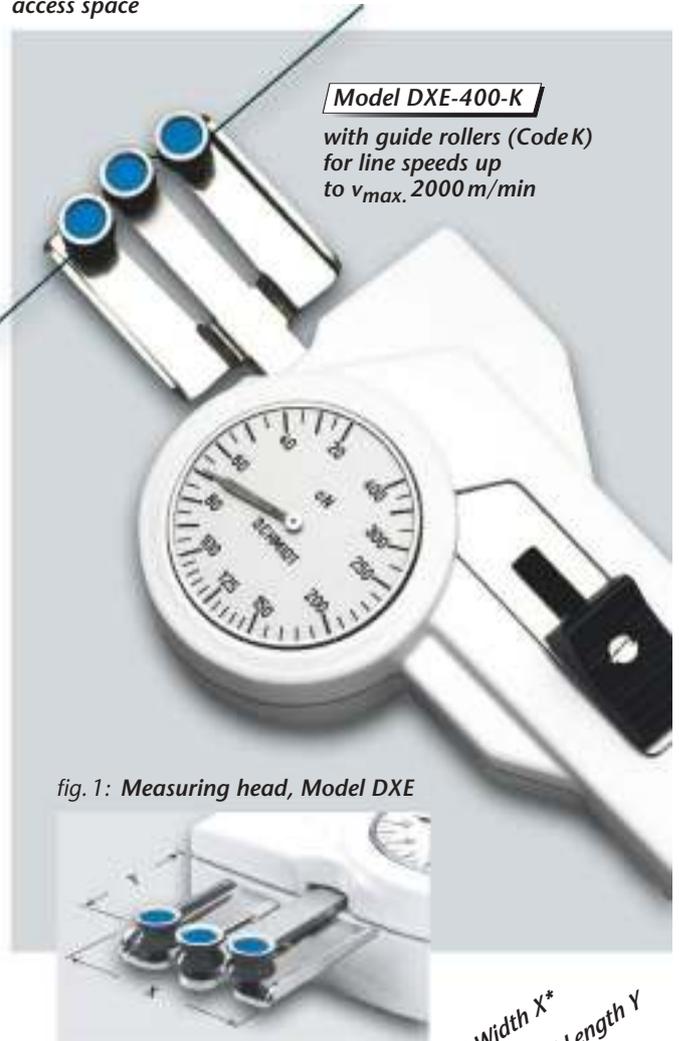
Specifications

same as Model DX2 (see page A4)

Special calibration using customer supplied samples is available:
Please supply a sample of at least 5 m in length.

Model DXE

Special tension meter for limited access space



Model DXE-400-K

with guide rollers (Code K)
for line speeds up to *v_{max.} 2000 m/min*

fig. 1: Measuring head, Model DXE

| MODEL | Tension Ranges cN | Measuring Head Width X* approx. mm | Measuring Head Length Y approx. mm | SCHMIDT Calibration Material** |
|-----------------|----------------------|---------------------------------------|---------------------------------------|--------------------------------|
| DXE-50 | 10 - 50 | 38 | 47 | PA: 0.12 mm Ø |
| DXE-120 | 20 - 120 | 38 | 47 | PA: 0.12 mm Ø |
| DXE-200 | 20 - 200 | 38 | 47 | PA: 0.12 mm Ø |
| DXE-400 | 20 - 400 | 38 | 47 | PA: 0.20 mm Ø |
| DXE-1000 | 50 - 1000 | 36 | 47 | PA: 0.30 mm Ø |
| DXE-2000 | 200 - 2000 | 36 | 47 | PA: 0.50 mm Ø |

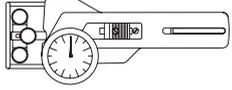
Other tension ranges available on request. Other units of measure available, such as g.

* Width of bracket assembly

** Suitable for 95% of applications (see also chart on page 11)

PA = Polyamide Monofilament

Subject to change without notice.



Model DXV

This special design provides easier reading when the standard design makes dial reading difficult

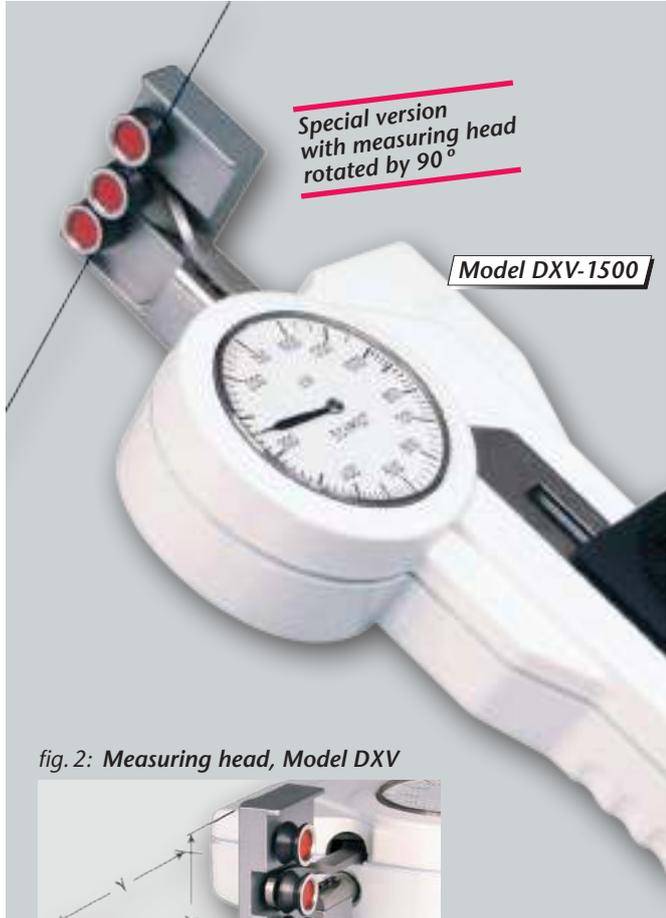
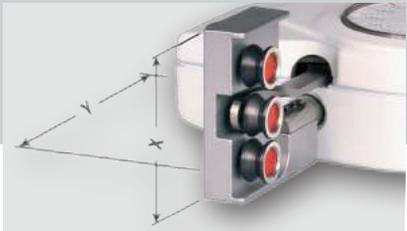


fig. 2: Measuring head, Model DXV



Model DXP

Non-rotating ceramic pins permit line speeds up to v_{max} . 6000 m/min

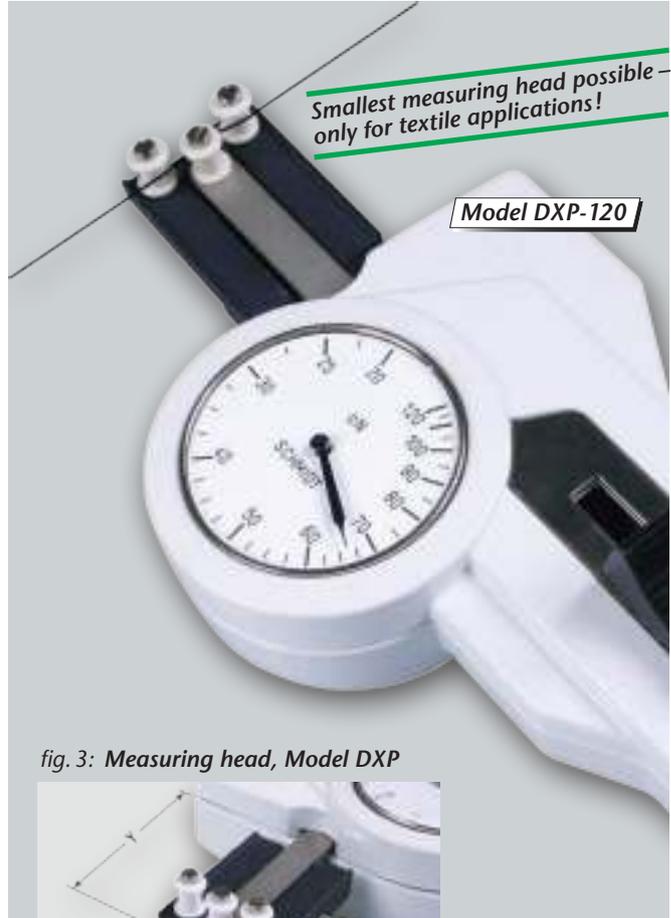
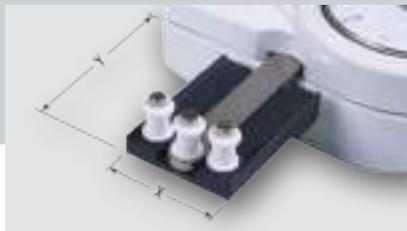


fig. 3: Measuring head, Model DXP



| Available Models | Tension Ranges | Measuring Head Width X* | Measuring Head Length Y | SCHMIDT Calibration Material** |
|------------------|----------------|-------------------------|-------------------------|--------------------------------|
| MODEL | cN | approx. mm | approx. mm | |
| DXV-50 | 10-50 | 40 | 42 | PA: 0.12 mm Ø |
| DXV-120 | 20-120 | 40 | 42 | PA: 0.12 mm Ø |
| DXV-200 | 20-200 | 40 | 42 | PA: 0.12 mm Ø |
| DXV-400 | 20-400 | 40 | 42 | PA: 0.20 mm Ø |
| DXV-1000 | 50-1000 | 40 | 42 | PA: 0.30 mm Ø |
| DXV-1500 | 150-1500 | 40 | 42 | PA: 0.30 mm Ø |
| DXV-2000 | 200-2000 | 40 | 42 | PA: 0.50 mm Ø |

Other tension ranges available on request. Other units of measure available, such as g.
* Width of bracket assembly
** Suitable for 95% of applications (see also chart on page 11)
PA = Polyamide Monofilament

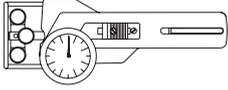
| Available Models | Tension Ranges | Measuring Head Width X* | Measuring Head Length Y | SCHMIDT Calibration Material** |
|------------------|----------------|-------------------------|-------------------------|--------------------------------|
| MODEL | cN | approx. mm | approx. mm | |
| DXP-50 | 10-50 | 27 | 44 | PA: 0.12 mm Ø |
| DXP-120 | 20-120 | 27 | 44 | PA: 0.12 mm Ø |
| DXP-200 | 20-200 | 27 | 44 | PA: 0.12 mm Ø |

Other tension ranges available on request. Other units of measure available, such as g.
* Width of bracket assembly
** Suitable for 95% of applications (see also chart on page 11)
PA = Polyamide Monofilament

Model with tension range
Code for guide rollers (if not standard)
Code for accessory
Complete Order No.

To place an order please indicate the complete model number, e.g.:

DXE-400 + **K** + **A-M** = **DXE-400-K-A-M**



Special purpose tension meter features large rollers and a wide roller spacing to minimize the bending of the material

Special features:

- + Large, V-grooved guide rollers, ball-bearing mounted
DXF: 32 mm Ø, DXL: 29.5 mm Ø
- + Large bending radius assures gentle handling of the material being measured
- Apart from that the instruments relate to model DX2;
Note: These models do not have a built-in material thickness compensator

Model DXF, DXL

Available Models

| MODEL | Tension Ranges cN | Measuring Head Width* mm | SCHMIDT Calibration Material** |
|-----------------|----------------------|--------------------------------|-----------------------------------|
| DXF-120 | 20 - 120 | 140 | PA: 0.12 mm Ø |
| DXF-200 | 20 - 200 | 140 | PA: 0.12 mm Ø |
| DXF-400 | 20 - 400 | 140 | PA: 0.20 mm Ø |
| DXF-1000 | 50 - 1000 | 140 | PA: 0.30 mm Ø |
| DXL-2000 | 200 - 2000 | 235 | Buffer tube Ø 2.5 mm |
| DXL-5000 | 400 - 5000 | 235 | Buffer tube Ø 2.5 mm |
| DXL-10K | 2.5 - 10 daN | 288 | Buffer tube Ø 2.5 mm |

Other tension ranges available on request. Other units of measure available, such as g.

* Outer distance between outside guide rollers

** Suitable for 95 % of applications (see also chart on page 11)

PA = Polyamide Monofilament

Guide Rollers

Model DXF

V-grooved

| | Line Speed v _{max} ... m/min | Roller Material |
|-----------------|------------------------------------------|-----------------------------------------------------------|
| Standard | 4000 | Hard-coated aluminium |
| Code T | 4000 | Plastic (PVC) red (Same dimensions as standard roller) |

Model DXL

V-grooved

| | | |
|-----------------|------|----------------|
| Standard | 4000 | Hardened steel |
|-----------------|------|----------------|

U-grooved

| | | |
|----------------|------|--------------------------------------|
| Code R1 | 4000 | Hard chrome-plated steel (radius R5) |
|----------------|------|--------------------------------------|

flat

| | | |
|-----------------|------|-----------------------------|
| Code B6 | 2000 | Hardened steel, width 6 mm |
| Code B10 | 2000 | Hardened steel, width 10 mm |

Optional Accessories

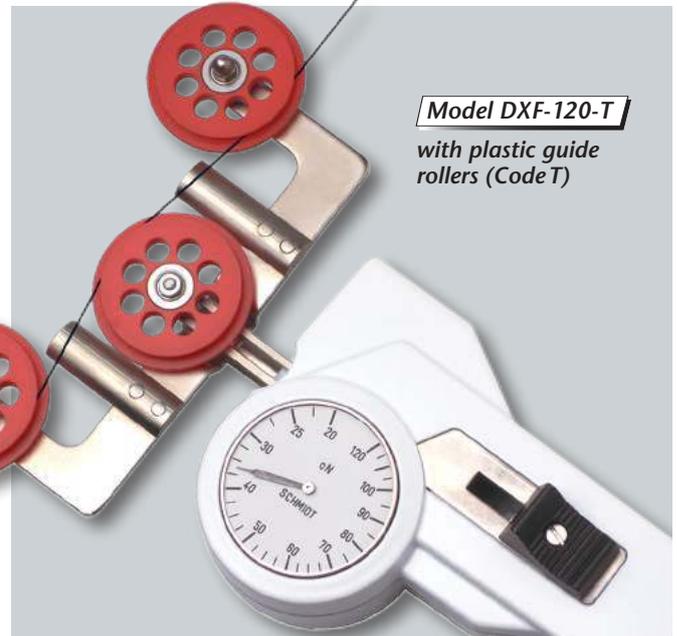
| | |
|---------------|--------------------------------------------------|
| Code A | Air damping (available for Models -400 to -5000) |
| Code M | Memory pointer |

Specifications

same as Model DX2 (see page A4)

Model DXF

For fragile filaments such as optical fibers, glass fibers, single carbon fibers etc., up to max. 1.5 mm Ø



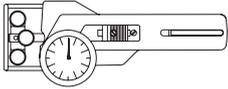
Model DXF-120-T
with plastic guide rollers (Code T)

Model DXL

For fiber optics, buffer tubes, fibers, cables, ropes, up to max. 8 mm Ø



Model DXL-5000



Tension meter for measuring warp threads on weaving machines

Model DXK measures the warp thread tension while the weaving machine is not running. We recommend always measuring the same number of ends, such as 5 or 10 ends (repeat of pattern) or only a single end at a time. During measurement make sure that the ends are not pulled or pressed out of their alignment.

Special features:

- + Width of the sensing pin 10 mm
- + Reference frame (15 x 17 cm) assures a stable, perpendicular position
- Apart from that the instrument relates to model DX2;
Note: This model does not have a built-in material thickness compensator.

Available Models

| MODEL | Tension Ranges cN |
|-----------------|----------------------|
| DXK-300 | 20 - 300 |
| DXK-1000 | 100 - 1000 |
| DXK-2000 | 200 - 2000 |

SCHMIDT calibration material textile ribbon. Other tension ranges available on request. Other units of measure available, such as g.

Optional Accessories → see page F →

Code M Memory pointer

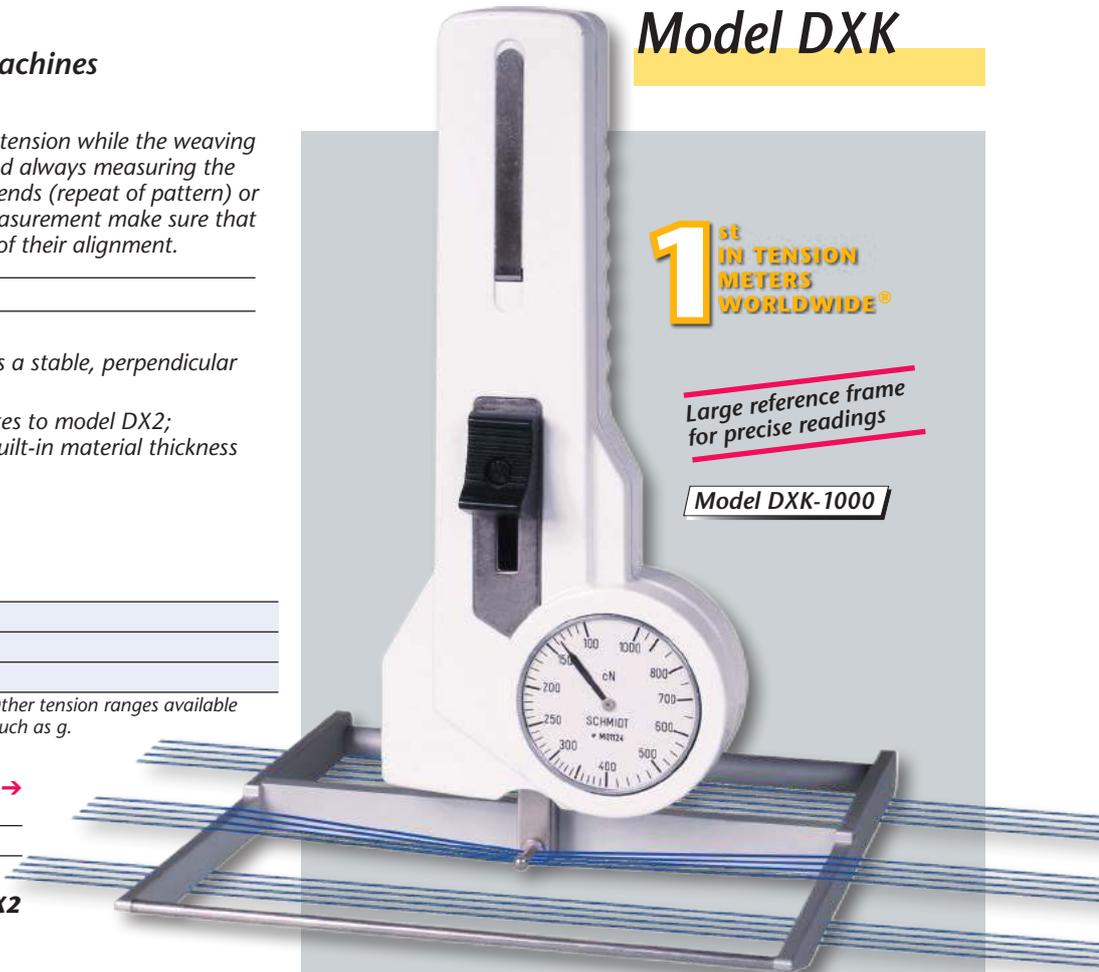
Specifications same as Model DX2
(see page A 4)

Model DXK

1st IN TENSION METERS WORLDWIDE®

Large reference frame for precise readings

Model DXK-1000



Screen Printing Tension Meter

Synthetic mesh always loses tension in time. Correct mesh tension is one of the most important conditions for accurate, reproduceable and high quality screen printing.

Special features:

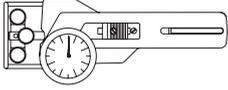
- + To be used for synthetic and steel meshes
- + Warpwise or weftwise measuring is possible
- + 2 adjustable markers to set limits (MIN, MAX)
- + Measuring range 6 - 50 N/cm
- + Protected precision dial gauge
- + Depth of indentation max. 1 mm
- + Measuring force 2.1 - 3.0 N
- + According DIN EN 16611
- + Inspection Certificate with calibration report optionally available



Model FT

Model FT





Special purpose tension meter for measuring all kinds of tapes and bands, such as textile ribbons, films, foils, fiber bunches, etc.

Special features:

- + Dual-flanged outer guide rollers with various widths, from 7 mm to 100 mm (single-flanged rollers optional)
- + Special calibration is available
- Apart from that the instrument relates to model DX2;
Note: This model does not include a filament guide and material thickness compensator

When selecting the instrument for your specific application, please keep in mind that:

1. Rollers of different widths are not interchangeable by the user
2. The roller width should correspond with the width of the material to be measured. Otherwise incorrect measuring results may occur and the instrument may be damaged

SCHMIDT has the solution to any tension measuring problem! Please contact us to discuss your application requirements.

To assist you in selecting the right tension meter for your specific application, please furnish:

- Kind and dimensions of the material to be measured
- Expected tension range
- Material sample of about 5 m



Models DXB, DXR, DXT

Guide Rollers

Line Speed
 v_{max} ... m/min
Roller Material

→ see page F →

| | |
|-----------------|-----------------------------------------------------------------------------------------|
| Standard | 1000 Hard-coated aluminium (Exception: 7 mm rollers are made of nickel-plated steel) |
|-----------------|-----------------------------------------------------------------------------------------|

Other roller materials (nickel-plated steel or plastic), as well as special coatings (anti-adhesive or carbon fibres - NAV optimized) are available on request.

Optional Accessories

→ see page F →

| | |
|---------------|-----------------------------------------------------------------------------------------------|
| Code A | Air damping (available for Models -400 to -5000) – not available for Model DXR – |
| Code L | Special lever (Standard for Models -20K and higher) – recommended for -10K Models – |
| Code M | Memory pointer – not available for DXB-50 and DXT-50 – |

Specifications

same as Model DX2 (see page A4)

Special calibration using customer supplied samples is available:
Please supply a sample of at least 5 m in length.

Model DXB

Cylindrical rollers pointing toward the operator



Model DXB-5000-30
Version with 30 mm tape rollers

Available Models

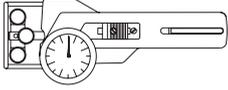
| MODEL | Tension Ranges cN | Measuring Head Width** mm | | Roller Widths mm |
|------------------|----------------------|------------------------------|-------------------------------|---------------------|
| | | mm | mm | |
| DXB-50 | 10 - 50 | 55 | 7 | |
| DXB-120 | 20 - 120 | 55 | 7, 10, 15, 20, 30 | |
| DXB-200 | 20 - 200 | 55 | 7, 10, 15, 20, 30 | |
| DXB-400 | 20 - 400 | 55 | 7, 10, 15, 20, 30 | |
| DXB-1000 | 100 - 1000 | 55 | 7, 10, 15, 20, 30, 36, 41, 50 | |
| DXB-2000 | 200 - 2000 | 117 | 7, 10, 15, 20, 30, 36, 41, 50 | |
| DXB-5000 | 400 - 5000 | 117 | 7, 10, 15, 20, 30, 36, 41, 50 | |
| DXB-10K | 2.5 - 10 daN | 117 | 7, 10, 15, 20, 30, 36, 41 | |
| DXB-20K-L | 5 - 20 daN | 167 | 7, 10, 15, 20, 30 | |

Other tension ranges, measuring head widths, and material path calibrations available on request. Other units of measure available – g or kg.

* SCHMIDT calibration material textile ribbon or film,

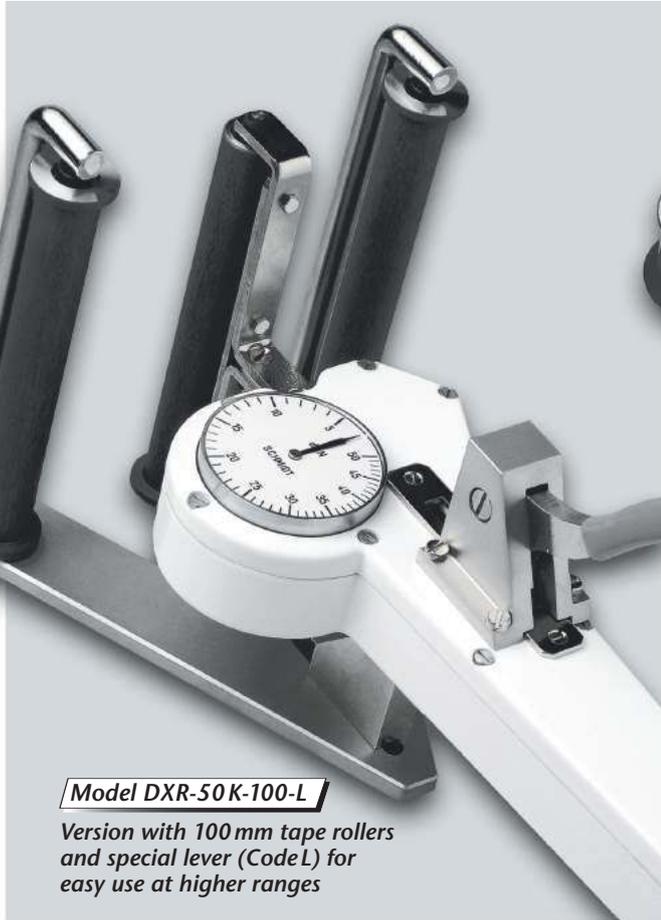
depending on tension range and roller width

** Outer distance between outside guide rollers



Model DXR

With heavy-duty bracket and special roller support



Model DXR-50K-100-L

Version with 100 mm tape rollers and special lever (Code L) for easy use at higher ranges

Model DXT

Cylindrical rollers pointing away from the operator



Model DXT-1000-20

Version with 20 mm tape rollers

Available Models

| MODEL | Tension Ranges cN | Measuring Head Width** mm | Roller Widths mm |
|------------------|----------------------|------------------------------|---------------------|
| DXR-2000 | 200-2000 | 125 | 50, 100 |
| DXR-5000 | 400-5000 | 125 | 50, 100 |
| DXR-10K-L | 2.5-10 daN | 125 | 50, 100 |
| DXR-20K-L | 5-20 daN | 200 | 50, 100 |
| DXR-30K-L | 5-30 daN | 200 | 50, 100 |
| DXR-50K-L | 5-50 daN | 200 | 50, 100 |

Other tension ranges and other measuring head widths available on request.

Other units of measure available – g or kg.

* SCHMIDT calibration material textile ribbon or film,

depending on tension range and roller width

** Outer distance between outside guide rollers

Note: Standard equipment of Models DXR-10K to DXR-50K includes special lever (Code L).

Available Models

| MODEL | Tension Ranges cN | Measuring Head Width** mm | Roller Widths mm |
|------------------|----------------------|------------------------------|-------------------------------|
| DXT-50 | 10-50 | 57 | 7 |
| DXT-120 | 20-120 | 57 | 7, 10, 15, 20, 30 |
| DXT-200 | 20-200 | 57 | 7, 10, 15, 20, 30 |
| DXT-400 | 20-400 | 57 | 7, 10, 15, 20, 30 |
| DXT-1000 | 100-1000 | 57 | 7, 10, 15, 20, 30, 36, 41, 50 |
| DXT-2000 | 200-2000 | 117 | 7, 10, 15, 20, 30, 36, 41, 50 |
| DXT-5000 | 400-5000 | 117 | 7, 10, 15, 20, 30, 36, 41, 50 |
| DXT-10K | 2.5-10 daN | 117 | 7, 10, 15, 20, 30 |
| DXT-20K-L | 5-20 daN | 117 | 7, 10, 15, 20 |

Other tension ranges, measuring head widths, and material path calibrations available on request. Other units of measure available – g or kg.

* SCHMIDT calibration material textile ribbon or film,

depending on tension range and roller width

** Outer distance between outside guide rollers

Model with tension range

Roller width in mm

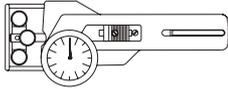
Code for accessory

Complete Order No.

To place an order

please indicate the complete model number, e.g.:

DXB-1000 + **20** + **A** = **DXB-1000-20-A**



Tension meter for measurement at sewing machines

Besides strength and the kind of stitch the tension of the upper and lower thread is important for the solidity and the image of the seam. Tension determines the stitching length.

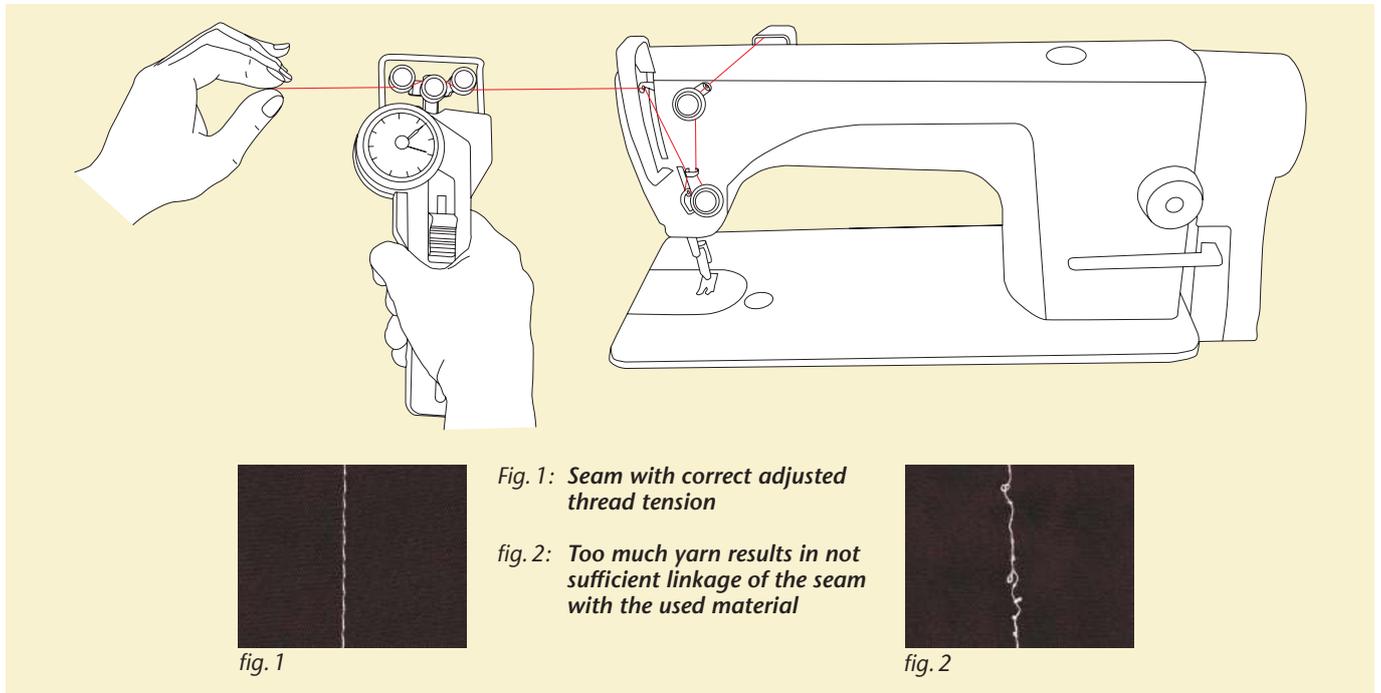


fig. 1

Fig. 1: Seam with correct adjusted thread tension

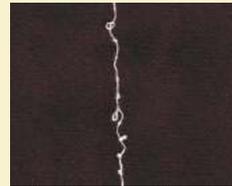


fig. 2

fig. 2: Too much yarn results in not sufficient linkage of the seam with the used material

DX SERIES

For measuring the upper and under thread of non-operating machines DX2 series is recommended. The tension meter is used after the yarn break and the thread unwinded by hand.

Most used model:

DX2-400, DX2-1000 and DX2-2000; these tension meters are often equipped with a memory pointer code M, to read the measuring value after finishing the measurement.

Further tension meters for measuring the thread tension at sewing machines

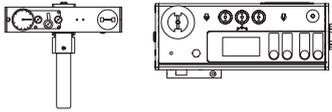


Recommended Models

| | |
|-----------|--------------|
| ZE | see page C3 |
| DT | see page C5 |
| ET | see page C13 |
| Q | see page B1 |
| TS | see page D2 |



**Hand-Held
MKM and MST Series**



Tension Meter for measuring the tension of sewing machines and yarn breaks

These models can be used for measuring the upper and lower thread. These unique instruments exist out of a tension meter (with analog or digital display) with an integrated motorized take-up fixture with constant speed of thread. Also yarn breaks and bobbin creels can be adjusted under constant conditions (speed of the thread).

Mechanical tension meter with motorized take-up fixture

Model MKM

3 Tension ranges from 10 - 50 cN to 50 - 400 cN



Model MKM-400



Special features:

- + Motorized take-up wheel for constant take-up speed (~ 8 m/min respectively ~ 15 m/min) for similar conditions
- + Handle can be reversed for using the instrument comfortable in all positions

Standard features:

- Motor rechargeable battery operated
- Ball-bearing mounted, V-grooved guide rollers
- Weight, net (gross): approx. 650 g (1250 g)
- Inspection Certificate with calibration report optionally available
- Apart from that the instrument relates to model MK

| Available Models | Tension Ranges cN | Take-up Speed m/min | SCHMIDT Calibration Material* |
|------------------|----------------------|------------------------|----------------------------------|
| MODEL | | | |
| MKM-50 | 10 - 50 | 15 | PA: 0.12 mm Ø |
| MKM-100 | 10 - 100 | 15 | PA: 0.12 mm Ø |
| MKM-400 | 50 - 400 | 8 | PA: 0.20 mm Ø |

* Suitable for 95 % of applications (see also chart on page 11)
PA = Polyamide Monofilament

Electronic tension meter with motorized take-up fixture

Model MST

3 Tension ranges from 1 - 500 cN to 1 - 2000 cN



Model MST-500



Special features:

- + Motorized take-up fixture to have constant speed of the thread ($v = 8 \text{ m/min}$)
- + Storage of AVG, last, MIN, MAX, PEAK-MAX and PEAK-MIN values as well as statistical analysis (average value) during a user-selected period
- + Special fixture to determine shuttle tension
- + Section-cup base for positioning the unit on sewing machine table when tension is measured
- + Connection to PC using »Tension Inspect« Software optional

Standard features:

- Battery or mains-operated (MST-2000 only mains-operated)
- Zero setting by using the "Zero" button before measurement
- Output signal (option): analog 0 - 2 VDC
digital RS 232
- Weight, net (gross): approx. 780 g (2000 g)
- Inspection Certificate with calibration report optionally available

| Available Models | Tension Ranges cN | SCHMIDT Calibration Material* |
|------------------|----------------------|----------------------------------|
| MODEL | | |
| MST-500 | 1 - 500 | PA: 0.20 mm Ø |
| MST-1000 | 1 - 1000 | PA: 0.30 mm Ø |
| MST-2000 | 1 - 2000 | PA: 0.50 mm Ø |

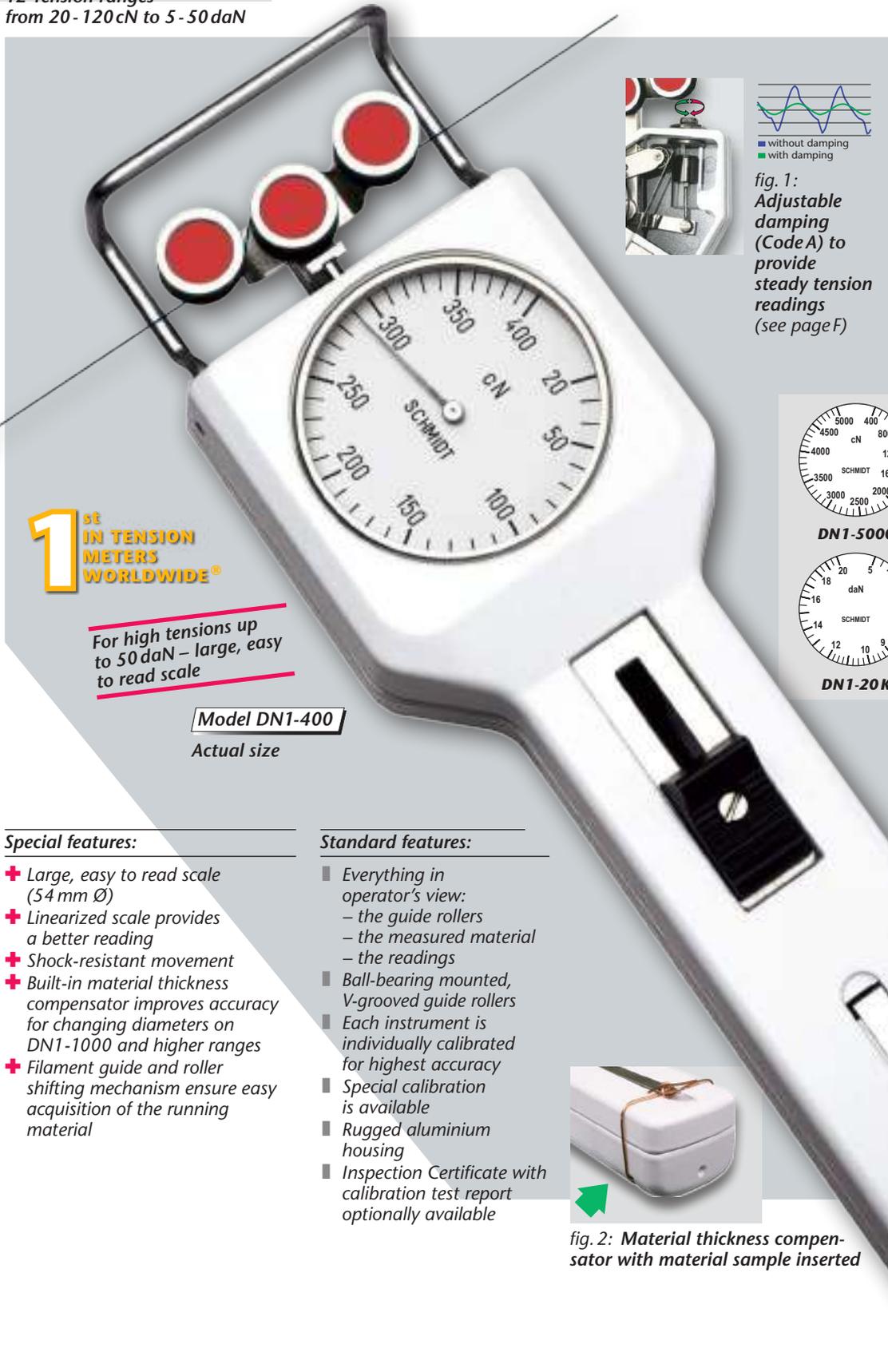
* Suitable for 95 % of applications (see also chart on page 11)
PA = Polyamide Monofilament



DN SERIES

12 Tension ranges
from 20 - 120 cN to 5 - 50 daN

Durable tension meters for a wide range of applications in the textile, fiber and wire industries



1st IN TENSION METERS WORLDWIDE®

For high tensions up to 50 daN – large, easy to read scale

Model DN1-400
Actual size

Special features:

- + Large, easy to read scale (54 mm Ø)
- + Linearized scale provides a better reading
- + Shock-resistant movement
- + Built-in material thickness compensator improves accuracy for changing diameters on DN1-1000 and higher ranges
- + Filament guide and roller shifting mechanism ensure easy acquisition of the running material

Standard features:

- Everything in operator's view:
 - the guide rollers
 - the measured material
 - the readings
- Ball-bearing mounted, V-grooved guide rollers
- Each instrument is individually calibrated for highest accuracy
- Special calibration is available
- Rugged aluminium housing
- Inspection Certificate with calibration test report optionally available

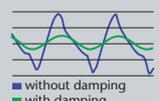
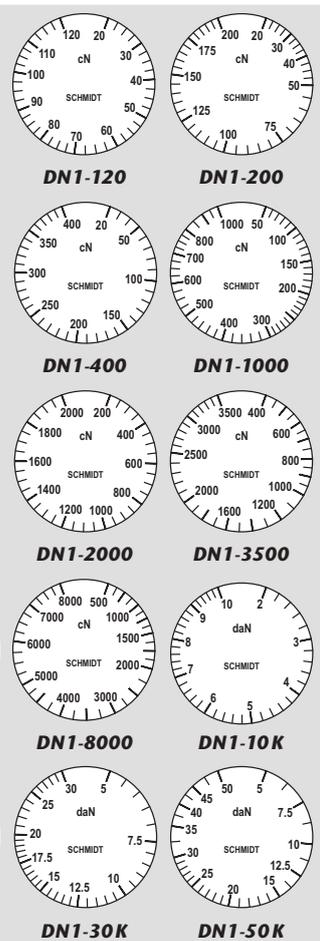


fig. 1: Adjustable damping (Code A) to provide steady tension readings (see page F)



SCHMIDT scales are manufactured according to the most stringent quality requirements. Printed scales are not used. Instead, each scale is individually marked for the instrument involved. This ensures highest quality. Our special procedure makes it possible to provide tension meters fine tuned to a specific tension range, or calibrated to customer supplied material, or units of measure such as g or kg.



fig. 2: Material thickness compensator with material sample inserted

Subject to change without notice.



Model DN1

Available Models

| MODEL | Tension Ranges CN | Measuring Head Width* mm | SCHMIDT- Calibration Material** | Material thickness com- pensator included |
|------------------|----------------------|--------------------------------|-------------------------------------|----------------------------------------------------|
| DN1-120 | 20 - 120 | 65 | PA: 0.12 mm Ø | |
| DN1-200 | 20 - 200 | 65 | PA: 0.12 mm Ø | |
| DN1-400 | 20 - 400 | 65 | PA: 0.20 mm Ø | |
| DN1-1000 | 50 - 1000 | 65 | PA: 0.30 mm Ø | ✓ |
| DN1-2000 | 200 - 2000 | 116 | PA: 0.50 mm Ø | ✓ |
| DN1-3500 | 400 - 3500 | 116 | PA: 0.80 mm Ø | ✓ |
| DN1-5000 | 400 - 5000 | 116 | PA: 0.80 mm Ø | ✓ |
| DN1-8000 | 500 - 8000 | 116 | PA: 1.00 mm Ø | ✓ |
| DN1-10K | 2 - 10 daN | 116 | PA: 1.00 mm Ø | ✓ |
| DN1-20K-L | 5 - 20 daN | 216*** | PA: 1.50 mm Ø | ✓ |
| DN1-30K-L | 5 - 30 daN | 265*** | PA: 1.50 mm Ø | |
| DN1-50K-L | 5 - 50 daN | 265*** | Steel rope: 1.50 mm Ø (7x7x0.20) | |

Other tension ranges and measuring head widths available on request.
Other units of measure available – g or kg.

* Depending on model, either width of filament guide or outer distance between outside guide rollers

** Suitable for 95% of applications (see also chart on page 11)
PA = Polyamide Monofilament

*** Deviating measuring head width 285 mm with Code V1

Guide Rollers

| V-grooved | Line Speed v_{max} ... m/min | Roller Material |
|----------------------------|-----------------------------------|----------------------------------------------------------------------|
| Standard | 2000 | Hard-coated aluminium |
| | 1000 | Model DN1-30 K and DN1-50 K |
| Code K | 3500 | Hard-coated aluminium |
| Code H | 5000 | Plasma-coated aluminium (not available for DN1-30 K and DN1-50 K) |
| Code T | 1000 | Plastic (POM) black |
| Code W | 1000 | Nickel-plated steel |
| Code ST | 1000 | Hardened steel |
| Code B | 1000 | Tempered steel for tire cord |
| Code CE2 | 1000 | Aluminium ceramic-coated |
| Code ASY | 1000 | Hard-coated aluminium |
| Code ASYB | 1000 | Tempered steel for tire cord |
| <i>asymmetrical groove</i> | | – Gauge without filament guide – |
| Code V1 | 1000 | Hard-coated aluminium* *only for DN1-20K up to DN1-50K |
| U-grooved | | |
| Code U | 2000 | Hard-coated aluminium |

→ see page F →

Optional Accessories

→ see page F →

| | |
|---------------|---------------------------------------------------------------------------------------------|
| Code A | Air damping (Models DN1-120 to DN1-5000 only) |
| Code L | Special lever (standard for DN1-20 K and higher ranges) – recommended for DN1-10 K – |

Special calibration using customer supplied samples is available:
Please supply a sample of at least 5 m in length.

Model DN1-50K-L-V1

with guide rollers (Code V1) for better and safer handling of higher tension and special lever for easy use at high ranges (Code L)

Model DN1-2000-K

with special guide rollers for line speeds up to v_{max} 3500 m/min (Code K)

Specifications

| Specifications | DN Series |
|-----------------------------------|--------------------------------------------------------------------------------------|
| Calibration: | According to SCHMIDT factory procedure |
| Accuracy: | ±1% full scale or ±1 graduation on scale |
| Scale diameter: | 54 mm |
| Temperature range: | 10 - 45 °C |
| Air humidity: | 85% RH, max. |
| Housing material: | Die-cast aluminium |
| Housing dimensions: | 220 x 74 x 42 mm (L x W x H) |
| Weight, net (gross): (approx.) | up to DN1-10 K approx. 700 g (1200 g) DN1-20 K-L and higher ranges 900 g (2200 g) |

Model with tension range

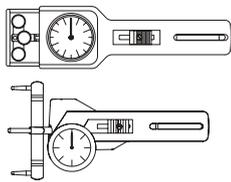
Code for guide rollers
(if not standard)

Code for accessory

Complete Order No.

To place an order
please indicate the complete model number, e.g.:

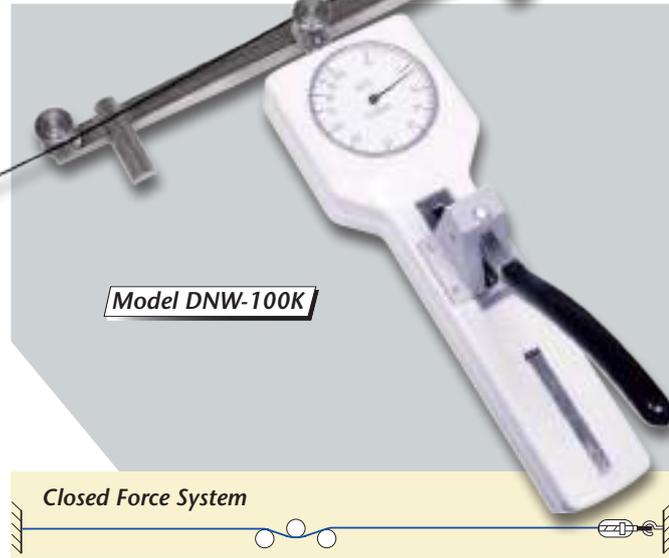
DN1-400 + **ST** + **A** = **DN1-400-ST-A**



Tension meter for measuring pretensioned ropes up to max. 4 mm Ø

Model DNW

4 tension ranges
from 10 - 100 daN to 40 - 400 daN



Model DNW-100K

Closed Force System

Special features:

- + Can be used only for pretensioned, non-moving ropes
- + Calibration is done using a closed force system
- + Due to the material path the max. error is approx. 3% FS (full scale)
- + Special lever reduces the force to extend outer rollers to capture the material to be measured
- Apart from that the instrument relates to model DN1, but no thickness compensator

| Available Models | Tension Ranges | Measuring Head Width* | SCHMIDT Calibration Material** |
|------------------|----------------|-----------------------|--------------------------------|
| MODEL | daN | mm | |
| DNW-100K | 10 - 100 | 265 | steel rope 2 mm Ø |
| DNW-200K | 20 - 200 | 265 | steel rope 2 mm Ø |
| DNW-300K | 30 - 300 | 265 | steel rope 3 mm Ø |
| DNW-400K | 40 - 400 | 265 | steel rope 4 mm Ø |

* Outer distance between outside guide rollers
** SCHMIDT calibration material twisted steel rope

Tension meter for measuring pretensioned ropes, wires etc., up to max. 2 mm Ø

Model DXH

3 tension ranges
from 400 - 5000 cN to 5 - 20 daN



Model DXH-10K

Special features:

- + Fixed hooks as guide pins
- + Useable for application areas with limited access space
- + Calibration is done in an open force system using a free hanging weight
- + If the instrument is used in a closed force system the accuracy is worse, depending on the fixing length
- Apart from that the instrument relates to model DX2, but no thickness compensator

| Available Models | Tension Ranges | Measuring Head Width | SCHMIDT Calibration Material* |
|------------------|----------------|----------------------|-------------------------------|
| MODEL | cN | mm | |
| DXH-5000 | 400 - 5000 | 116 | PA: 0.8 mm Ø |
| DXH-10K | 2.5 - 10 daN | 116 | PA: 1.0 mm Ø |
| DXH-20K-L | 5 - 20 daN | 116 | PA: 1.5 mm Ø |

Other tension ranges and measuring head widths on request.
Other units of measure available – g or kg.
** SCHMIDT calibration material Polyamide Monofilament PA (see chart on page 11)

Guide Rollers

V-grooved

Standard
asymmetrical groove

Roller Material

Tempered steel

→ see page F →





Model TEN

11 tension ranges
from 0.5 cN - 3 cN to 50 - 170 cN

Special features:

- + 2-roller measuring system
- + Small, handy design
- + Large enlacement of thread for stable readings when tension fluctuates rapidly

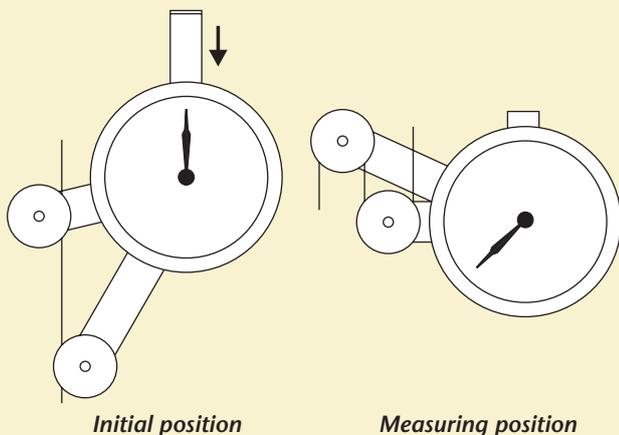
Standard features:

- Ball-bearing mounted, V-grooved guide rollers
- Aluminium housing

Available Models

| Model | Tension Ranges cN |
|-----------------|----------------------|
| TEN-3K | 0.5 - 3 |
| TEN-5K | 1 - 5 |
| TEN-10K | 2 - 10 |
| TEN-12K | 2 - 12 |
| TEN-20K | 5 - 20 |
| TEN-30K | 5 - 30 |
| TEN-50K | 10 - 50 |
| TEN-60K | 10 - 60 |
| TEN-70K | 10 - 70 |
| TEN-120K | 20 - 120 |
| TEN-170K | 50 - 170 |

The instrument is designed for one-hand use. To thread in, place the yarn between the two guide rollers. Push and hold the key button at the instrument. The outer roller will be turned up and the instrument is ready for measuring. The measured value will be displayed at the analog display.



Small, compact tension meter for measuring fibers and threads



fig1.: a stationary model is available on request



Guide Rollers

V-grooved

Standard

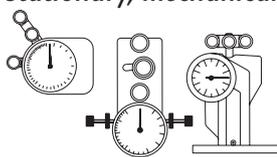
Line Speed
 $v_{max. \dots m/min}$
Roller Material

900 Aluminium black colored

Specifications

TEN Series

| | |
|----------------------|------------------------------------------------------------------------------|
| Accuracy: | $\pm 2\%$ full scale up to 20 cN or $\pm 5\%$ full scale for higher 20 cN |
| Scale diameter: | 40 mm |
| Temperature range: | 10 - 50 °C |
| Air humidity: | 85 % RH, max. |
| Housing material: | Aluminium |
| Housing dimensions: | 87 x 57 x 26 mm (LxWxH) |
| Weight, net (gross): | approx. 150 g (approx. 260 g) |



Stationary tension meters for continuous tension measurement applications

Special features:

- + Easy online mounting with screws
- + User-set MIN and MAX limits alert operator to out-of-tolerance conditions (This feature is not available for Model Q)

Note: Stationary tension meters do not include a filament guide and material thickness compensator

Models Q, MK, DX2S

Guide Rollers

Model Q, MK

V-grooved

| | Line Speed <i>v_{max}</i> : ... m/min | Roller Material |
|----------|--------------------------------------------------|---------------------------------------------|
| Standard | 1000 | Hard-coated aluminium |
| Code T | 1000 | Plastic (POM) black |
| Code W | 1000 | Nickel-plated steel (Model -100 and higher) |

→ see page F →

Model DX2S

V-grooved

| | | |
|----------------------------------|------|------------------------------------------------------------------------|
| Standard | 2000 | Hard-coated aluminium |
| Code K | 3500 | Hard-coated aluminium |
| Code H | 5000 | Plasma-coated aluminium (for Model DX2S-120 and higher ranges) |
| Code T | 1000 | Plastic (POM) black |
| Code W | 1000 | Nickel-plated steel |
| Code ST | 1000 | Hardened steel |
| Code B | 1000 | Tempered steel for tire cord |
| Code CE 1 | 1000 | Aluminium ceramic-coated |
| Code ASY | 1000 | Hard-coated aluminium |
| Code ASYB asymmetrical groove | 1000 | Tempered steel for tire cord (for Model DX2S-120 and higher ranges) |

U-grooved

| | | |
|--------|------|-----------------------|
| Code U | 2000 | Hard-coated aluminium |
|--------|------|-----------------------|

Optional Accessories

→ see page F →

Models MK, DX2S

| | |
|--------|---------------------------------------------------------------------------------------------------------------------------------------------|
| Code A | Air damping MK: Model MK-100 and higher ranges DX2S: Models DX2S-120 to -5000 only |
| Code D | Tension-detecting screw contacts Adjustable MIN and MAX contacts trigger a signal, as soon as MIN or MAX tension value is reached |

Model Q

Tension meter with large, easy to read scale (54 mm Ø)



Available Models

| MODEL | Tension Ranges cN | Measuring Head Width* mm | SCHMIDT Calibration Material** |
|--------|----------------------|-----------------------------|--------------------------------|
| Q-10 | 2 - 10 | 65 | PA: 0.12 mm Ø |
| Q-20 | 2 - 20 | 65 | PA: 0.12 mm Ø |
| Q-30 | 3 - 30 | 65 | PA: 0.12 mm Ø |
| Q-50 | 5 - 50 | 65 | PA: 0.12 mm Ø |
| Q-100 | 10 - 100 | 65 | PA: 0.12 mm Ø |
| Q-200 | 20 - 200 | 65 | PA: 0.12 mm Ø |
| Q-300 | 20 - 300 | 65 | PA: 0.20 mm Ø |
| Q-500 | 50 - 500 | 85 | PA: 0.20 mm Ø |
| Q-1000 | 50 - 1000 | 85 | PA: 0.30 mm Ø |

Other tension ranges available on request. Other units of measure available, such as g.

* Outer distance between outside guide rollers

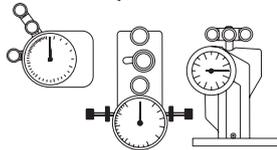
** SCHMIDT calibration material Polyamide Monofilament PA (see chart on page 11)

Specifications

Q Series

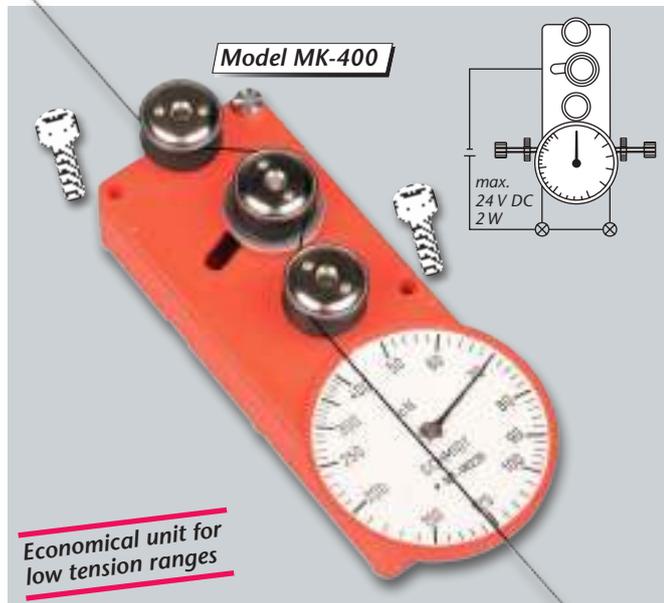
| | |
|----------------------|---------------------------------------------------|
| Calibration: | According to SCHMIDT factory procedure |
| Accuracy: | ±1 % full scale (FS) or ±1 graduation on scale |
| Scale diameter: | 54 mm |
| Temperature range: | 10 - 45 °C |
| Air humidity: | 85 % RH, max. |
| Housing material: | Chill-cast aluminium |
| Housing dimensions: | 78 x 62 x 27 mm (L x W x H) |
| Weight, net (gross): | approx. 300 g (400 g) |

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.



Model MK

Small, compact and easy to install measuring instrument



Economical unit for low tension ranges

| Available Models | Tension Ranges cN | Measuring Head Width mm | SCHMIDT Calibration Material* |
|------------------|----------------------|----------------------------|-------------------------------|
| MK-12 | 3 - 12 | 56 | PA: 0.12 mm Ø |
| MK-20 | 5 - 20 | 56 | PA: 0.12 mm Ø |
| MK-30 | 5 - 30 | 56 | PA: 0.12 mm Ø |
| MK-50 | 10 - 50 | 56 | PA: 0.12 mm Ø |
| MK-100 | 10 - 100 | 56 | PA: 0.12 mm Ø |
| MK-250 | 20 - 250 | 56 | PA: 0.12 mm Ø |
| MK-300 | 20 - 300 | 56 | PA: 0.20 mm Ø |
| MK-400 | 50 - 400 | 56 | PA: 0.20 mm Ø |

Other tension ranges available on request. Other units of measure available, such as g.
* Suitable for 95 % of applications (see also chart on page 11)
PA = Polyamide Monofilament

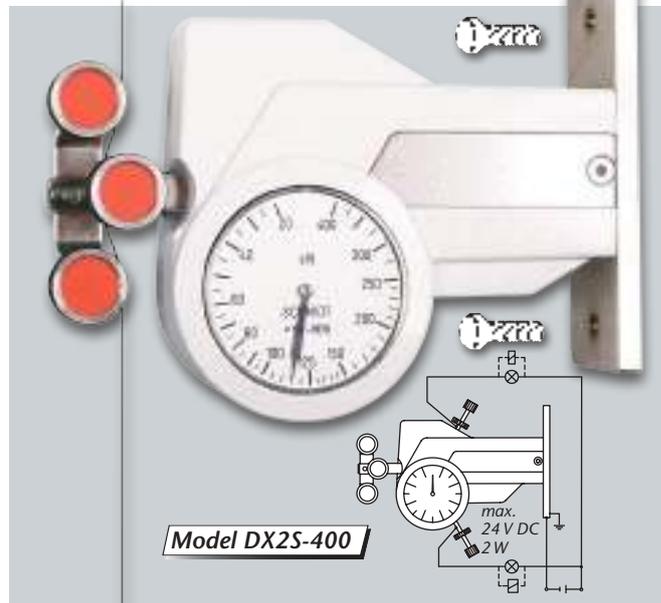
Specifications

MK Series

| | |
|----------------------|---------------------------------------------------|
| Calibration: | According to SCHMIDT factory procedure |
| Accuracy: | ±1 % full scale (FS) or ±1 graduation on scale |
| Scale diameter: | 41 mm |
| Temperature range: | 10 - 45 °C |
| Air humidity: | 85 % RH, max. |
| Housing material: | Plastic (Makrolon) |
| Housing dimensions: | 96 x 44 x 23 mm (LxWxH) |
| Weight, net (gross): | approx. 80 g (200 g) |

Model DX2S

Versatile tension meter for many industrial applications



| Available Models | Tension Ranges cN | Measuring Head Width* mm | SCHMIDT Calibration Material** |
|------------------|----------------------|-----------------------------|--------------------------------|
| DX2S-50 | 10 - 50 | 54 | PA: 0.12 mm Ø |
| DX2S-120 | 20 - 120 | 54 | PA: 0.12 mm Ø |
| DX2S-200 | 20 - 200 | 54 | PA: 0.12 mm Ø |
| DX2S-400 | 20 - 400 | 54 | PA: 0.20 mm Ø |
| DX2S-1000 | 50 - 1000 | 54 | PA: 0.30 mm Ø |
| DX2S-2000 | 200 - 2000 | 116 | PA: 0.50 mm Ø |
| DX2S-5000 | 400 - 5000 | 116 | PA: 0.80 mm Ø |
| DX2S-8000 | 1000 - 8000 | 116 | PA: 1.00 mm Ø |
| DX2S-10K | 2.5 - 10 daN | 116 | PA: 1.00 mm Ø |
| DX2S-20K | 5 - 20 daN | 216 | PA: 1.50 mm Ø |

Other tension ranges, measuring head widths, and material path calibrations available on request. Other units of measure available – g or kg.
* Outer distance between outside guide rollers
** Suitable for 95 % of applications (see also chart on page 11)
PA = Polyamide Monofilament

Specifications same as Model DX2 (see page A4)

The following models of the DX series are available as stationary models for fixed installation:
Model DXE → Model DXES Model DXF → Model DXFS
Model DXB → Model DXBS Model DXT → Model DXTS

To place an order please indicate the complete model number, e.g.:

Model with tension range
Code for guide rollers (if not standard)
Code for accessory
Complete Order No.

DX2S-400 + **K** + **A** = **DX2S-400-K-A**



PT SERIES

Tension range
from 0.5 - 100 cN

Special features

Model PT-100 and PT-100-L:

- + Easy threading of the material to be measured using the cone shaped guide rollers and turning the instrument by 180°
- + Automatic »Zero setting« independent to measuring position
- + Tension meter can be used for right and left hand use
- + Adjustable electronic damping to provide steady tension readings
- + Switchable measuring units cN or grs
- + The average reading of a series of measurement can be displayed
- + LiPo accumulator

Standard features

- Tension meter with small, compact aluminium housing
- Ball-bearing mounted, V-grooved guide rollers
- Tension meter with easy to read LCD display
- CE proofed, interference resistance about static charge
- Inspection Certificate with calibration report optionally available

Economical low tension measuring instruments
for checking fibers, threads, yarns etc.



Model PT-100

For fast measurements on
circular knitting machines

Model PT-100

Actual size

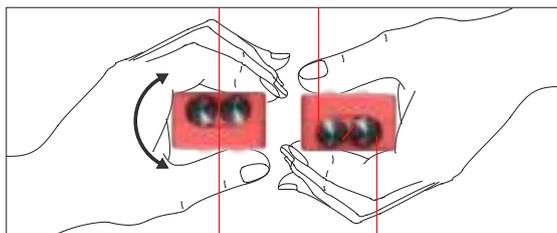


fig. 1: To thread in the material the instrument has to be turned by 180°

Guide Rollers

V-grooved

Standard

Line Speed
V_{max}: ... m/min

Roller Material

→ see page F →

2000

Hard-coated aluminium

Available Models

MODEL

Measuring Range
Tension
cN

Measuring Range
Speed
m/min

Measuring Range
Length
m

Measuring
Head Width*
mm

SCHMIDT
Calibration Material**

PT-100

0.5 - 100.0

24

PA: 0.20 mm Ø

PT-100-L

0.5 - 100.0

0 - 1999

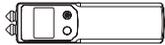
0 - 1999

24

PA: 0.20 mm Ø

* Outer distance between outside guide rollers

** Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament



Model PT-100-L

Tension meter mostly used for
knitting machines

Special Features Model PT-100-L:

- + Multifunctional instrument:
 - Tension Meter
 - Yarn Speed Meter
 - Length Meter to determine the yarn consumption of a single feeder for one or more (max. 10 revolutions) machine cycles of a circular knitting machine

Length measurement - 2 operation modes:

- „Manual“ (without external Sensor):
The instrument works as long as the operator presses the button
- „Auto“ (with magnet sensor):
Sensor and magnet are supplying a start/stop signal for a user-defined number of machine revolutions (1 to 10)

1st IN TENSION
METERS
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Specifications

Model PT-100 and PT-100-L

| | |
|----------------------|--------------------------------------------------------------------------------------------------------------------------|
| Calibration: | According to SCHMIDT factory procedure |
| Accuracy: | ± 1.5 % FS* and ± 1 digit, Length measuring ± 0.5 % FS*; 1 digit |
| Overrange (approx.): | 10% FS*, without accuracy guarantee |
| Overload protection: | 200% |
| Measuring principle: | Strain gauge bridge |
| Measuring units: | cN, grs switchable m, in, m/min, in/min (only PT-100-L) |
| Display update rate: | 2 times/sec |
| Damping: | Selectable electronic damping (moving averaging) |
| Display: | LCD 3 ½ digits, 9 mm high |
| Temperature range: | 10 - 45 °C |
| Air humidity: | 5 % RH, max. |
| Power supply: | LiPo accumulator (~ 40 h continuous use, charging time 3 ½ h) and AC adapter 100 - 240 V with adapters (EU/USA/UK) |
| Auto power off: | Automatically after 3 minutes of non use |
| Housing material: | Aluminium |
| Housing dimensions: | 141 x 36 x 22 mm (L x W x H) |
| Weight, net (gross): | approx. 170 g (approx. 500 g) |

* FS = Full Scale



3IN1

- Tension Meter
- Yarn Speed Meter
- Yarn Consumption Meter

Multifunctional tension
meter with low weight

CE

Model PT-100-L

Actual size

with sensor for
measuring yarn
consumption

Accessories

Model PT-100-L (includes delivery)

PT-S

Sensor with cable (3.50 m), magnet and
clamping angle



ZE SERIES

4 Tension ranges
from 0.5 - 50 cN to 1- 500 cN

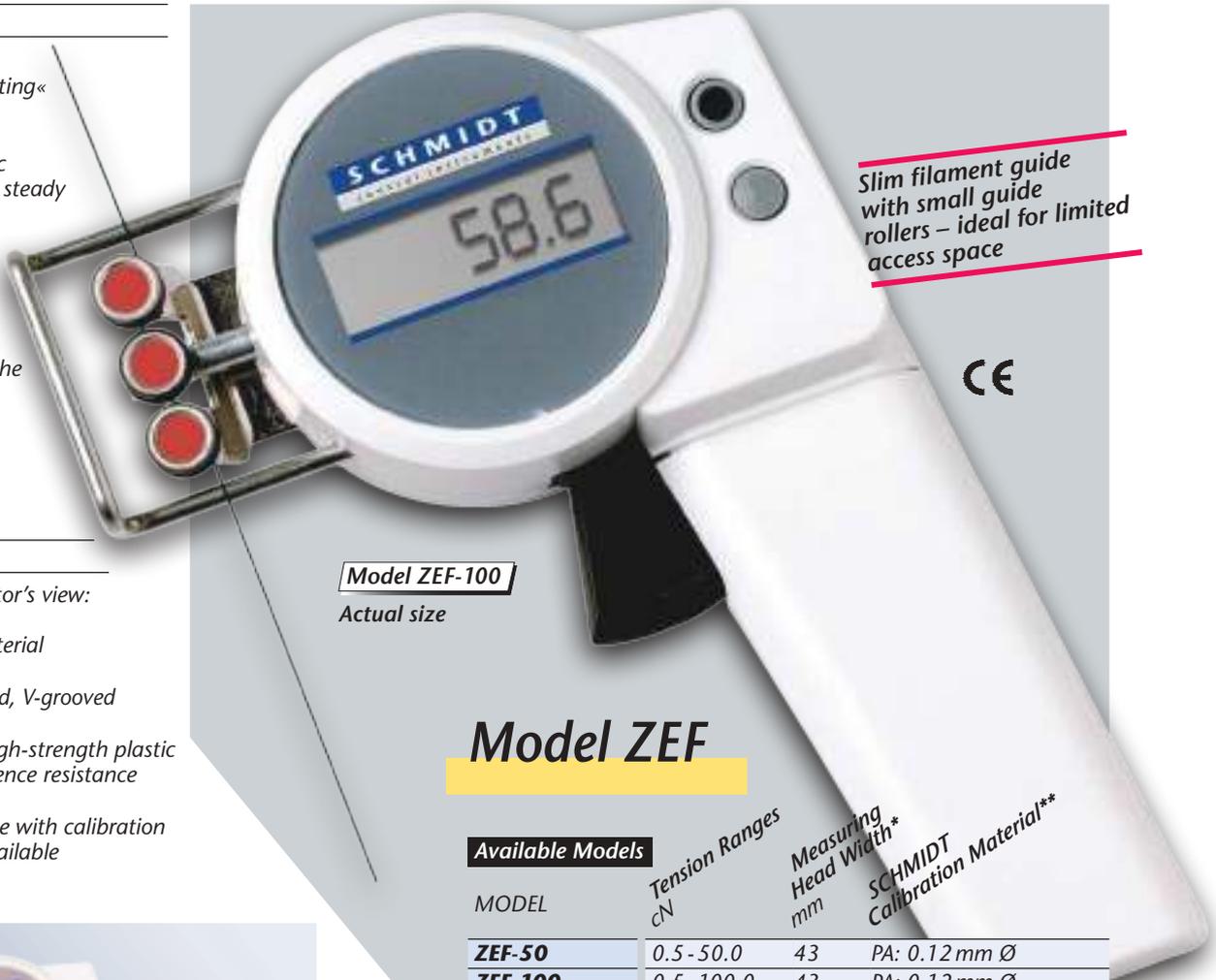
Special features:

- + Simple handling
- + Automatic »Zero setting« independent to measuring position
- + Adjustable electronic damping to provide steady tension readings
- + Easy to read LCD display
- + Filament guide and roller shifting mechanism ensure easy acquisition of the running material
- + Light weight
- + LiPo accumulator

Standard features:

- Everything in operator's view:
 - the guide rollers
 - the measured material
 - the readings
- Ball-bearing mounted, V-grooved guide rollers
- Housing made of high-strength plastic
- CE proofed, interference resistance about static charge
- Inspection Certificate with calibration report optionally available

Economical low tension measuring instruments
for checking fibers, yarns and fine wires



Model ZEF-100
Actual size

Slim filament guide
with small guide
rollers – ideal for limited
access space



Model ZEF

Available Models

| MODEL | Tension Ranges cN | Measuring Head Width* mm | SCHMIDT Calibration Material** |
|----------------|----------------------|--------------------------------|-----------------------------------|
| ZEF-50 | 0.5 - 50.0 | 43 | PA: 0.12 mm Ø |
| ZEF-100 | 0.5 - 100.0 | 43 | PA: 0.12 mm Ø |
| ZEF-200 | 1 - 200 | 43 | PA: 0.12 mm Ø |

* Width of filament guide

** Suitable for 95% of applications (see also chart on page 11)

PA = Polyamide Monofilament

Guide Rollers

| Guide Rollers | Line Speed v _{max} ... m/min | Roller Material |
|------------------|------------------------------------------|-----------------------|
| V-grooved | | |
| Standard | 900 | Hard-coated aluminium |
| Code K | 2000 | Hard-coated aluminium |
| Code T | 450 | Plastic (POM) black |
| Code W | 450 | Nickel-plated steel |

→ see page F →



fig. 1: Model ZEF-100-T with easy running plastic rollers to measure Spandex (Lycra) filaments

Special calibration using customer supplied samples is available:
Please supply a sample of at least 5 m in length.



Universal tension meter for a variety of applications
in the textile and wire industries



Model ZED-500
Actual size

With bigger rollers
for universal use

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METERS
WORLDWIDE®

Specifications

Model ZEF and ZED

| | |
|------------------------------|--------------------------------------------------------------------------------------------------------------------------|
| Calibration: | SCHMIDT factory procedure |
| Accuracy: | ± 1 % FS* and ± 1 digit, typical ± 0.5 % FS* |
| Overrange (approx.): | 10 % FS*, without accuracy guarantee |
| Overload protection: | 100 % |
| Measuring principle: | Strain gauge bridge |
| Measuring roller deflection: | 0.5 mm max. |
| Display: | 3-digit LCD, 10 mm high Model ZEF-50, ZEF-100: 3½-digit LCD |
| Display update rate: | 2 times / sec |
| Damping: | Selectable electronic damping (moving averaging) |
| Signal processing: | digital |
| Temperature range: | 10 - 45 °C |
| Air humidity: | 85 % RH, max. |
| Power supply: | LiPo accumulator (about 80 h continuous use, charging time approx. 3 ½ h) and AC Adapter with adapters (EU/USA/UK) |
| Housing material: | Plastic (POM) |
| Housing dimensions: | 157 x 85 x 32 mm (L x W x H) |
| Weight, net (gross): | approx. 200 g (600 g) |

* FS = Full Scale

Available Models

| MODEL | Tension Range cN | Measuring Head Width* mm | SCHMIDT Calibration Material** |
|----------------|---------------------|--------------------------------|-----------------------------------|
| ZED-200 | 1 - 200 | 63 | PA: 0.20 mm Ø |
| ZED-500 | 1 - 500 | 63 | PA: 0.20 mm Ø |

* Width of filament guide

** Suitable for 95 % of applications (see also chart on page 11)
PA = Polyamide Monofilament

Guide Rollers

| V-grooved | Line Speed v _{max} ... m/min | Roller Material |
|-----------------|------------------------------------------|--------------------------|
| Standard | 2000 | Hard-coated aluminium |
| Code K | 3500 | Hard-coated aluminium |
| Code H | 5000 | Plasma-coated aluminium |
| Code T | 1000 | Plastic (POM) black |
| Code W | 1000 | Nickel-plated steel |
| Code CE2 | 1000 | Aluminium ceramic-coated |

→ see page F →

Special calibration using customer supplied samples is available:
Please supply a sample of at least 5 m in length.

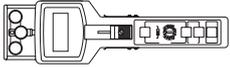
Model with tension range

Code for guide rollers
(if not standard)

Complete Order No.

To place an order
please indicate the complete model number, e.g.:

ZEF-200 + **K** = **ZEF-200-K**



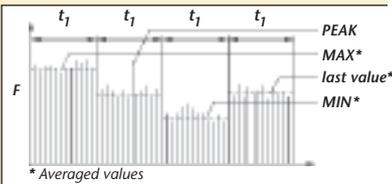
DT SERIES

9 Tension ranges
from 0 - 200 cN to 5 - 50 daN

Special features Models DTMB and DTMX:

- + Microprocessor controlled for highest accuracy
- + Reliable strain gauge measuring principle
- + Selectable update rates (0.5 – 1 – 2 or 4 seconds) to provide steady readings when tensions fluctuate (electronic damping)
- + Measuring frequency: 62 measurements / second

- + The display shows averaged values calculated during the update interval t_1
- + Recall of measured MIN, MAX and PEAK values



- + Zero adjustment feature permits use of the tension meter in various measuring positions, maintaining highest accuracy
- + Calibration to customer supplied material is available (up to two different material calibrations)
- + Built-in material thickness compensator improves accuracy for changing diameters on Models -500 cN and higher ranges
- + Built-in mounting holes permit fixed installation for online use

Standard features Models DTMB and DTMX:

- Everything in operator's view:
 - the guide rollers
 - the measured material
 - the readings
- Filament guide and roller shifting mechanism ensure easy acquisition of the running material
- Ball-bearing mounted, V-grooved guide rollers
- Rugged aluminium housing
- Battery operated (AC adapter for continuous operation available)
- CE approved (tested for electromagnetic compatibility)
- Inspection Certificate with calibration report optionally available

Electronic tension meters providing detailed process data and analysis. Available in two models: DTMB and DTMX

Model DTMB

Model DTMB:
The basic unit for easy use, for many applications



Model DTMB-1000-H

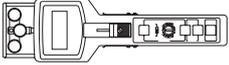
Actual size with special high speed guide rollers for line speeds up to v_{max} . 5000 m/min (Code H)

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fig. 1: Field adjustment function for fine tuning of the calibration for materials which differ from factory standard calibration material; the displayed value can be increased or decreased in $\pm 1.5\%$ increments

Standard Model DTMB and Model DTMX



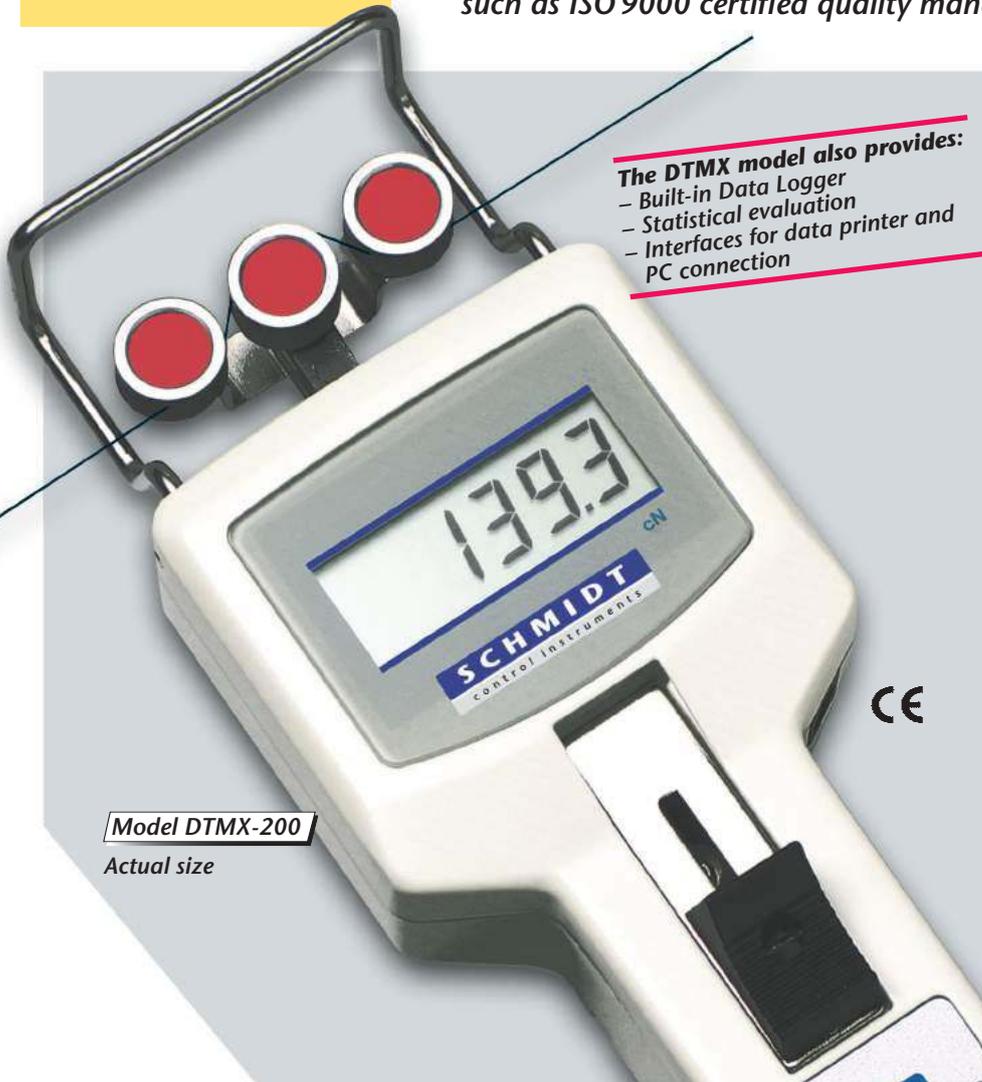
Model DTMX

For applications requiring additional process data,
such as ISO 9000 certified quality management systems

The DTMX model also provides:
 - Built-in Data Logger
 - Statistical evaluation
 - Interfaces for data printer and PC connection

Additional features model DTMX:

- + Memory for up to 100 tension values plus MIN, MAX, PEAK values;
 - automatic calculation of average and standard deviation;
 - all these data values can be recalled in the display or downloaded to a printer or Personal Computer.
- + 2 Memory modes:
Continuous storage or on-demand storage
- + Analog and serial interfaces
- + Material selector switch for textile and wire applications (Tex and Wire) assures highest accuracy
- + Calibration to customer supplied material is available (up to four different material calibrations)



Model DTMX-200
Actual size

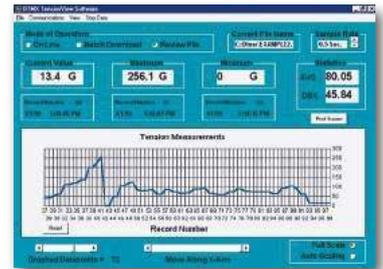


fig. 4: Model DTMX provides detailed process data and analysis (for software see page C 9)



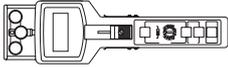
fig. 2: Easy mounting for online application, built-in material thickness compensator with material sample inserted



fig. 3: DIP switches for operator settings, such as update rates, memory mode, etc.

Standard Model DTMB and Model DTMX





Model DTMB

Available Models

| MODEL | Tension Ranges cN | Measuring Head Width* mm | SCHMIDT Calibration Material** Polyamid (PA)-Monofil | Textile Industry Applications e.g. yarn count | Wire Industry Applications e.g. soft-annealed copper wire | Material thickness compensator included |
|-------------------|----------------------|--------------------------------|------------------------------------------------------------|-----------------------------------------------------|-----------------------------------------------------------------|--------------------------------------------------|
| DTMB-200 | 0.1 - 200.0 | 65 | 0.12 mm Ø | max. 200 tex | max. 0.15 mm Ø | |
| DTMB-500 | 0.1 - 500.0 | 65 | 0.12 + 0.20 mm Ø | 20 - 500 tex | 0.05 - 0.25 mm Ø | ✓ |
| DTMB-1000 | 50 - 1000 | 65 | 0.20 + 0.40 mm Ø | 50 - 1000 tex | 0.10 - 0.40 mm Ø | ✓ |
| DTMB-2000 | 200 - 2000 | 65 | 0.40 + 0.70 mm Ø | 300 - 2000 tex | 0.30 - 0.60 mm Ø | ✓ |
| DTMB-2500 | 250 - 2500 | 116 | 0.40 + 0.70 mm Ø | 400 - 2500 tex | 0.30 - 0.60 mm Ø | ✓ |
| DTMB-5000 | 500 - 5000 | 116 | 0.60 + 1.20 mm Ø | 800 - 5000 tex | 0.40 - 1.00 mm Ø | ✓ |
| DTMB-10K | 1.00 - 10.00 daN | 116 | 0.80 + 1.40 mm Ø | 1500 - 10000 tex | 0.70 - 1.20 mm Ø | ✓ |
| DTMB-20K-L | 2.00 - 20.00 daN | 216*** | 1.20 + 1.80 mm Ø | 2500 - 20000 tex | 1.00 - 1.70 mm Ø | ✓ |
| DTMB-50K-L | 5.00 - 50.00 daN | 216*** | Steel rope 1.5 mm Ø (7 x 7 x 0.2) | 6000 - 50000 tex | 1.40 - 2.00 mm Ø | |

Other measuring head widths available on request. Other units of measure available – g or kg.

* Depending on model, either width of filament guide or outer distance between outside guide rollers

** Suitable for 95% of applications (see also chart on page 11)

*** deviating measuring head width 285 mm with Code V1

Guide Rollers

Model DTMB

| V-grooved | Line Speed V _{max} ... m/min | Roller Material |
|-----------------------------------------|------------------------------------------|---------------------------------------------------------------------|
| Standard | 2000 | Hard-coated aluminium |
| Code K | 3500 | Hard-coated aluminium |
| Code H | 5000 | Plasma-coated aluminium |
| Code T | 1000 | Plastic (POM) black |
| Code W | 1000 | Nickel-plated steel |
| Code ST | 1000 | Hardened steel |
| Code B | 1000 | Tempered steel for tire cord |
| Code CE2 | 1000 | Aluminium ceramic-coated |
| Code ASY | 1000 | Hard-coated aluminium |
| Code ASYB asymmetrical groove | 1000 | Tempered steel for tire cord – Gauge is without filament guide – |
| Code V1 | 1000 | Hard-coated aluminium (only for ranges 20 daN and higher) |
| U-grooved | | |
| Code U | 2000 | Hard-coated aluminium |

→ see page F →

Model DTMX-50K-L-V1

with guide rollers (Code V1) for better and safer handling of higher tension and special lever for easy use at high ranges (Code L)

Specifications

| Specifications | DTMB and DTMX |
|-------------------------------------------------|-----------------------------------------------------------------|
| Calibration: | According to SCHMIDT factory procedure |
| Accuracy: | 10% to 90% of range: ± 0.5% FS* and ± 1 digit |
| Remaining range and other calibration material: | ± 3% FS* and ± 1 digit or better |
| Overtime (approx.): | 15% FS*, without accuracy guarantee |
| Overload protection: | 100% |
| Measuring principle: | Strain gauge bridge |
| Measuring roller deflection: | 0.2 mm max. |
| Signal processing: | Digital |
| Measuring frequency: | 62 measurements/sec |
| Converter: | 12 bit A/D |
| Display: | 4-digit LCD, 12 mm high |
| Display update rate: | 0.5 – 1 – 2 or 4 seconds selectable |
| Memory: | Last, MIN, MAX, PEAK values |
| Temperature range: | 10 - 45 °C |
| Air humidity: | 85% RH, max. |
| Power supply: | 4 size AA batteries 1.5 V (about 20 hours of continuous use) |
| Housing material: | Die-cast aluminium |
| Housing dimensions: | Up to Model-10K 680g (1500g) |
| Weight, net (gross): (approx.) | approx. 200g (600g) Model-20K-L and higher 1000g (2200g) |

* FS = Full Scale

Optional Accessories

Model DTMB

→ see page F →

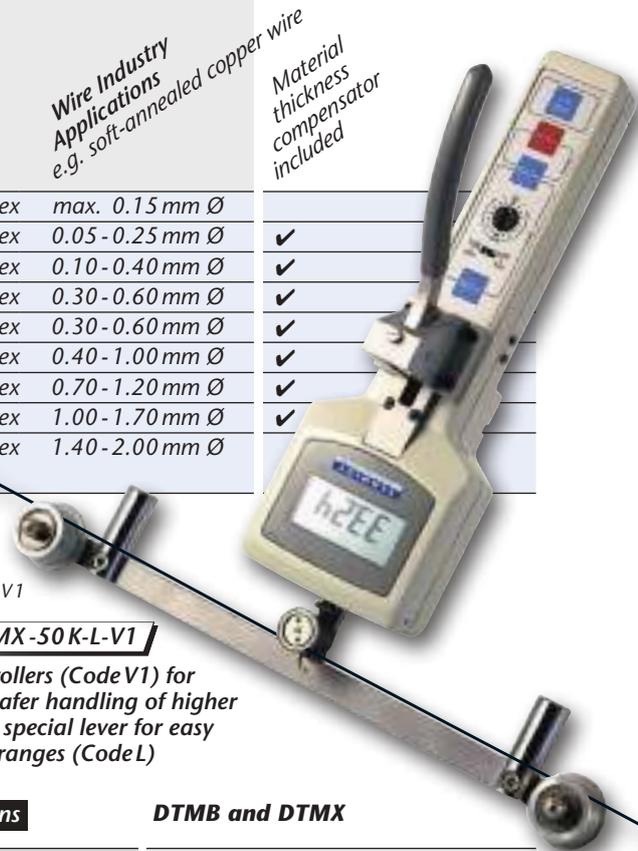
| | |
|---------------|----------------------------------------------------------------------------------------------|
| Code L | Special lever (standard for DTMB-20K and DTMX-50K) – recommended for DTMB-10K – |
|---------------|----------------------------------------------------------------------------------------------|

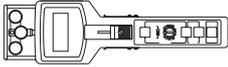
Additional Equipment

Model DTMB

| | |
|---------------|---------------------------------------------------------------|
| K50100 | AC adapter 100VDC-240VAC, 50-60Hz with adapters (EU, USA, UK) |
|---------------|---------------------------------------------------------------|

Special calibration using customer supplied samples is available:
Please supply a sample of at least 5 m in length.





Model DTMX

Available Models

| MODEL | Tension Ranges cN | Measuring Head Width* mm | SCHMIDT Calibration Material** Position Tex Polyamid (PA)-Monofil | Textile Industry Applications e.g. yarn count | SCHMIDT Calibration Material*** Position Wire Soft-annealed copper wire | Wire Industry Applications e.g. soft-annealed copper wire | Material thickness compensator included |
|-------------------|----------------------|--------------------------------|-------------------------------------------------------------------------|-----------------------------------------------------|-------------------------------------------------------------------------------|-----------------------------------------------------------------|--------------------------------------------------|
| DTMX-200 | 0.1 - 200.0 | 65 | 0.12 mm Ø | max. 200 tex | 0.10 mm Ø | max. 0.15 mm Ø | |
| DTMX-500 | 0.1 - 500.0 | 65 | 0.12 + 0.20 mm Ø | 20 - 500 tex | 0.16 + 0.25 mm Ø | 0.05 - 0.25 mm Ø | ✓ |
| DTMX-1000 | 50 - 1000 | 65 | 0.20 + 0.40 mm Ø | 50 - 1000 tex | 0.25 + 0.40 mm Ø | 0.10 - 0.40 mm Ø | ✓ |
| DTMX-2000 | 200 - 2000 | 65 | 0.40 + 0.70 mm Ø | 300 - 2000 tex | 0.40 + 0.60 mm Ø | 0.30 - 0.60 mm Ø | ✓ |
| DTMX-2500 | 250 - 2500 | 116 | 0.40 + 0.70 mm Ø | 400 - 2500 tex | 0.40 + 0.60 mm Ø | 0.30 - 0.60 mm Ø | ✓ |
| DTMX-5000 | 500 - 5000 | 116 | 0.60 + 1.20 mm Ø | 800 - 5000 tex | 0.60 + 1.00 mm Ø | 0.40 - 1.00 mm Ø | ✓ |
| DTMX-10K | 1.00 - 10.00 daN | 116 | 0.80 + 1.40 mm Ø | 1500 - 10000 tex | 0.70 + 1.20 mm Ø | 0.70 - 1.20 mm Ø | ✓ |
| DTMX-20K-L | 2.00 - 20.00 daN | 216*** | 1.20 + 1.80 mm Ø | 2500 - 20000 tex | Steel rope 1.5 mm Ø Steel rope 2.0 mm Ø | 1.00 - 2.00 mm Ø | ✓ |
| DTMX-50K-L | 5.00 - 50.00 daN | 216*** | Steel rope 1.5 mm Ø (7 x 7 x 0.2) | 6000 - 50000 tex | Steel rope 2.0 mm Ø (7 x 7 x 0.25) | 1.80 - 2.20 mm Ø | |

Other measuring head widths available on request. Other units of measure available – g or kg.

* Depending on model, either width of filament guide or outer distance between outside guide rollers
 ** Suitable for 95% of applications (see also chart on page 11) – PA = Polyamid Monofilament
 *** Accuracy: ± 3 % Full Scale (FS) and ± 1 digit
 **** deviating measuring head width 285 mm with Code V 1

Guide Rollers same as Model DTMB

Optional Accessories Model DTMX → see page F →

Code L Special lever – recommended for DTMX-10K – (standard for DTMX-20K and DTMX-50K)

Additional Equipment Model DTMX

| | |
|----------------|-----------------------------------------------------------------------------|
| KS0100 | AC adapter 100VDC-240VAC, 50-60Hz with adapters (EU, USA, UK) |
| K50022 | Data printer with RS 232, rechargeable battery powered, charger for 115V AC |
| K50001 | Data printer with RS 232, rechargeable battery powered, charger for 230V AC |
| EK0671 | Connecting cable for analog signal (1.5 m long) |
| EK0670 | Connecting cable for printer RS 232 (2 m long) |
| EK0672 | Connecting cable for PC RS 232 (2 m long) |
| EBG510 | Adapter from RS 232 to USB |
| DTMX-P2 | »Tension View« software (WIN'95 and higher) |



fig. 1: Connecting cable analog, printer and PC, AC adapter

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.



Specifications same as Model DTMB, additional:

| | |
|------------------|-------------------------------------------------------|
| Extended memory: | up to 100 tension values, average, standard deviation |
| Digital output: | RS 232 C (4800, 8, N, 2) |
| Analog output: | 0 - 1 V DC (conversion rate 16 ms) |
| Digimatic: | Mitutoyo |

Model with tension range

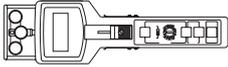
Code for guide rollers
(if not standard)

Code for accessory

Complete Order No.

To place an order please indicate the complete model number, e.g.:

DTMX-5000 + **H** + **L** = **DTMX-5000-H-L**



Model DTMX for storing and analyzing the measured data

Versatile and state-of-the-art: The DTMX model can be used as a data logger for up to 100 measured values. You can choose between two memory modes:

1. **Continuous Mode:** The STORE key starts continuous datalogging of up to 100 tension values.
2. **On-Demand Mode:** A tension value is stored each time the STORE key is pressed.

From the measured data, the DTMX automatically calculates maximum, minimum, average and standard deviation values. The stored data are retained in memory even after the tension meter is turned off.

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A The stored tension values and statistical data can be recalled to the DTMX display whenever they are desired.



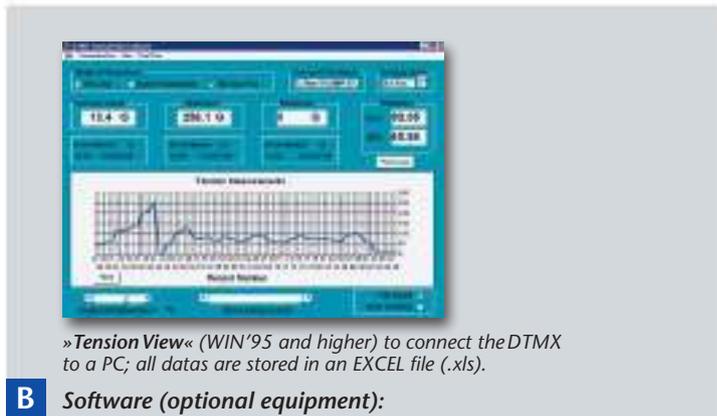
B All stored data can be downloaded over the serial interface to a printer (optionally available) or to a Personal Computer. The data printout is ideal for ISO 9000 quality reports.

Continuous online data acquisition and analysis:



A **Poll Command:**

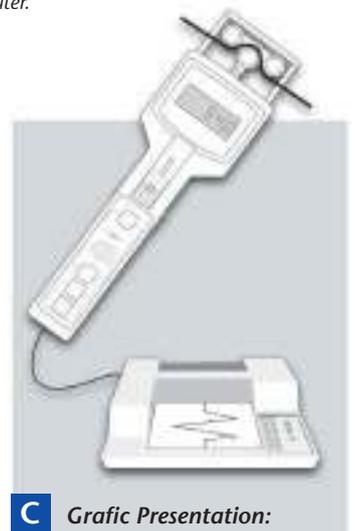
You can download single tension values over the serial interface to a PC. For this purpose, the DTMX supports several communications programs, such as Windows terminal.



B **Software (optional equipment):**

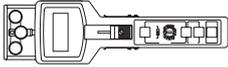
The DTMX can be mounted online for continuous tension monitoring. It can be connected to a PC using the RS 232 output. Using the program »Tension View« following basic functions are available:

- + Real time tension display
- + Graphical X-Y chart (reading no. – tension value)
- + Long time recording using operator set time span and sampling time
- + Analyzing and printing of all stored data (graphs and numeric reports)



C **Grafic Presentation:**

The DTMX tension meter provides a 0-1 V DC analog output that can be connected to a line recorder. This permits continuous data analysis over longer periods of time.



Special purpose models feature small measuring heads, where access space is limited or where filaments run close together

These tension meters are recommended where the standard Models DTMB and DTMX cannot be used.

Special features:

- + Turned-up outer finger edges guide the running filament into the roller grooves
 - + Length of measuring head approx. 59 mm
 - + Small, ball-bearing mounted, V-grooved guide rollers
 - + SCHMIDT calibration with Polyamide Monofilament (PA)
 - + Special calibration using customer supplied samples is available
- Apart from that the instruments relate to model DTMB and DTMX
Note: The below models do not include a material thickness compensator

Models DTEB, DTEX



Models DTEB, DTEX, DTVB, DTVX

Available Models

| MODEL | Tension Ranges CN | Measuring Head Width X* mm | SCHMIDT Calibration Material** |
|----------------------------|----------------------|-------------------------------|--------------------------------|
| DTEB-200 DTEX-200 | 2.0-200.0 | 38 | PA: 0.12 mm Ø |
| DTEB-500 DTEX-500 | 5.0-500.0 | 38 | PA: 0.20 mm Ø |
| DTEB-1000 DTEX-1000 | 50-1000 | 36 | PA: 0.30 mm Ø |
| DTEB-2000 DTEX-2000 | 200-2000 | 36 | PA: 0.50 mm Ø |
| DTVB-200 DTVX-200 | 2.0-200.0 | 40 | PA: 0.12 mm Ø |
| DTVB-500 DTVX-500 | 5.0-500.0 | 40 | PA: 0.20 mm Ø |
| DTVB-1000 DTVX-1000 | 50-1000 | 40 | PA: 0.30 mm Ø |
| DTVB-2000 DTVX-2000 | 200-2000 | 40 | PA: 0.50 mm Ø |

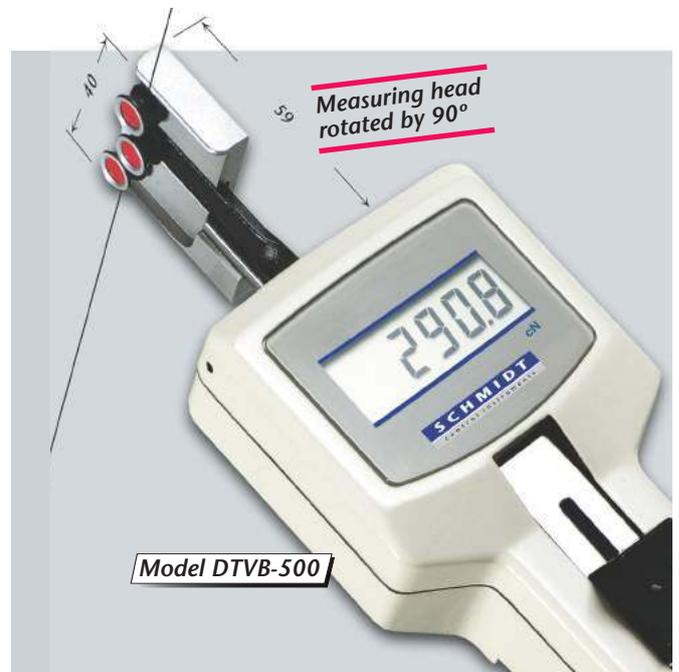
Other units of measure available, such as g.

* Width of bracket assembly

** Suitable for 95 % of applications (see also chart on page 11)

PA = Polyamide Monofilament

Models DTVB, DTVX



Guide Rollers

| | Line Speed v_{max} m/min | Roller Material |
|------------------|-------------------------------------|-----------------------|
| V-grooved | | |
| Standard | 900 | Hard-coated aluminium |
| Code K | 2000 | Hard-coated aluminium |

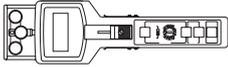
→ see page F →

Additional Equipment Specifications same as DTMB or DTMX
(see page C7)

Special calibration using customer supplied samples is available:
Please supply a sample of at least 5 m in length.

To place an order please indicate the complete model number, e.g.:

Model with tension range
Code for guide rollers (if not standard)
Complete Order No.
DTEX-2000 + **T** = **DTEX-2000-T**



Special purpose tension meter with large roller diameter and centre distance for minimized material deflection

Special features:

- + Large, V-grooved guide rollers, ball-bearing mounted
DTFB, DTFX: 32 mm Ø
DTLB, DTLX: 29.5 mm Ø
- + Large bending radius assures gentle handling of the material being measured
- + Special guides on the bracket assembly permit easy material acquisition
- Apart from that the instruments relate to model DTMB and DTMX
Note: These models do not have a built-in material thickness compensator

Models DTFB, DTFX, DTLB, DTLX

| Available Models | | Tension Ranges cN | Measuring Head Width* mm | SCHMIDT Calibration Material** |
|------------------|------------------|----------------------|--------------------------------|-----------------------------------|
| DTFB-200 | DTFX-200 | 2.0 - 200.0 | 140 | PA: 0.12 mm Ø |
| DTFB-500 | DTFX-500 | 5.0 - 500.0 | 140 | PA: 0.20 mm Ø |
| DTFB-1000 | DTFX-1000 | 50 - 1000 | 140 | PA: 0.30 mm Ø |
| DTLB-2000 | DTLX-2000 | 200 - 2000 | 185 | Ø 2.6 mm*** |
| DTLB-5000 | DTLX-5000 | 400 - 5000 | 235 | Ø 3.4 mm*** |
| DTLB-10K | DTLX-10K | 1.00 - 10.00 daN | 235 | Ø 3.4 mm*** |

Other units of measure available, such as g.
* Outer distance between outside guide rollers
** Suitable for 95 % of applications (see also chart on page 11)
PA = Polyamide Monofilament
*** Copper wire rope with isolation

Guide Rollers

DTFB, DTFX

| V-grooved | Line Speed V _{max} ... m / min | Roller Material |
|-----------------|--------------------------------------------|-----------------------------------------------------------|
| Standard | 4000 | Hard-coated aluminium |
| Code T | 4000 | Plastic (PVC) red (Same dimensions as standard roller) |

DTLB, DTLX

| V-grooved | Line Speed V _{max} ... m / min | Roller Material |
|------------------|--------------------------------------------|--------------------------------------|
| Standard | 4000 | Hardened steel |
| U-grooved | | |
| Code R1 | 4000 | Hard chrome-plated steel (radius R5) |

Additional Equipment Specifications same as DTMB or DTMX
(see page C7)

Model DTFB, DTFX

For fragile filaments such as optical fibres, carbon and technical fibres etc., up to max. 1.5 mm Ø

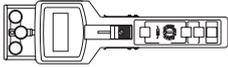


Model DTLB, DTLX

For buffer tubes, cables, fibre strands and ropes, etc., up to max. 8 mm Ø



Subject to change without notice.



Special purpose tension meters for measuring all kinds of tapes and bands, such as textile ribbon, films, foils, fiber bunches, etc.

Special features:

- + Dual-flanged outer guide rollers with various widths, from 7 mm to 30 mm (single-flanged rollers optional)
- + Custom-built configurations and special calibrations are available
- Apart from that the instruments relate to model DTMB and DTMX
Note: These models do not include a filament guide and material thickness compensator

When selecting the instrument for your specific application, please keep in mind that:

1. Rollers of different widths are not interchangeable by the user
2. The roller width should correspond with the width of the material to be measured. Otherwise incorrect measuring results may occur and the instrument may be damaged

To assist you in selecting the right tension meter for your specific application, please furnish:

- Kind and dimensions of the material to be measured
- Expected tension range
- Material sample of about 5 m

Models DTBB, DTBX

| MODEL | Tension Ranges cN | Measuring Head Width** | |
|-------------------|----------------------|------------------------|---------------------|
| | | mm | Roller Widths mm |
| DTBB-200 | 2.0 - 200.0 | 55 | 7, 10, 15, 20, 30 |
| DTBB-500 | 5.0 - 500.0 | 55 | 7, 10, 15, 20, 30 |
| DTBB-1000 | 50 - 1000 | 55 | 7, 10, 15, 20, 30 |
| DTBB-2000 | 200 - 2000 | 55 | 7, 10, 15, 20, 30 |
| DTBB-2500 | 250 - 2500 | 117 | 7, 10, 15, 20, 30 |
| DTBB-5000 | 500 - 5000 | 117 | 7, 10, 15, 20, 30 |
| DTBB-10K | 1.00 - 10.00 daN | 117 | 7, 10, 15, 20 |
| DTBB-20K-L | 2.00 - 20.00 daN | 217 | 7, 10, 15 |
| DTBB-50K-L | 5.00 - 50.00 daN | 217 | 7, 10 |
| DTBX-200 | 2.0 - 200.0 | 55 | 7, 10, 15, 20, 30 |
| DTBX-500 | 5.0 - 500.0 | 55 | 7, 10, 15, 20, 30 |
| DTBX-1000 | 50 - 1000 | 55 | 7, 10, 15, 20, 30 |
| DTBX-2000 | 200 - 2000 | 55 | 7, 10, 15, 20, 30 |
| DTBX-2500 | 250 - 2500 | 117 | 7, 10, 15, 20, 30 |
| DTBX-5000 | 500 - 5000 | 117 | 7, 10, 15, 20, 30 |
| DTBX-10K | 1.00 - 10.00 daN | 117 | 7, 10, 15, 20 |
| DTBX-20K-L | 2.00 - 20.00 daN | 217 | 7, 10, 15 |
| DTBX-50K-L | 5.00 - 50.00 daN | 217 | 7, 10 |

Other measuring head widths available on request.

Other units of measure available – g or kg.

* SCHMIDT calibration material textile ribbon or film, depending on tension range and roller width

** Outer distance between outside guide rollers

Models DTBB, DTBX



Model DTBB-5000-20
Version with 20 mm tape rollers

Guide Rollers

Line Speed
V_{max} ... m/min
Roller Material

→ see page F →

| | | |
|-----------------|------|------------------------------------------------------------------------------------|
| Standard | 1000 | Hard-coated aluminium (Exception: 7 mm rollers are made of nickel-plated steel) |
|-----------------|------|------------------------------------------------------------------------------------|

Other roller materials (nickel-plated steel or plastic), as well as special coatings (anti adhesive or carbon fibres - NAV optimized) are available on request.

Optional Accessories

→ see page F →

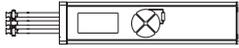
| | |
|---------------|---------------------------------------------------------------------------------------------------|
| Code L | Special lever (standard for Models -20 K and -50 K) – recommended for -10 K Models – |
|---------------|---------------------------------------------------------------------------------------------------|

Additional Equipment Specifications same as DTMB or DTMX
(see page C 7)

Special calibration using customer supplied samples is available:
Please supply a sample of at least 5 m in length.

To place an order
please indicate the complete model number, e.g.:

Model with tension range
Roller width in mm
Code for accessory
Complete Order No.
DTBB-10K + **10** + **L** = **DTBB-10K-10-L**



ET SERIES

3 Tension ranges
from 0.5 - 100 cN to 2 - 500 cN

Electronic tension meters for hard to reach and limited access space applications. Available in two models: ETB (Basic unit) and ETX (with memory and output)

Special features Models ETX and ETPX

- + USB interfaces for connection to a PC
- + Memory of max. 4000 tension values split up to 255 series of measurements and statistics (Last, AVG, MIN, MAX, MIN_{peak} and MAX_{peak})
- + 4 different memory modes:
 - **Mode S:** only statistics
 - **Mode L:** statistics plus 10 displayed values of each series of measurements
 - **Mode C:** statistics plus 4000 displayed values split up to 255 series
 - **Mode F:** as c plus higher sampling rate of max. 100 Hz
- + **Delivery includes:** tension meter, connecting cable for PC and Software »Tension Inspect 3«

Smallest measuring head – only for textile applications and copper wire, soft-annealed (max. 0.17 mm Ø)

Model ETB-200

Actual size

1st IN TENSION METERS WORLDWIDE®

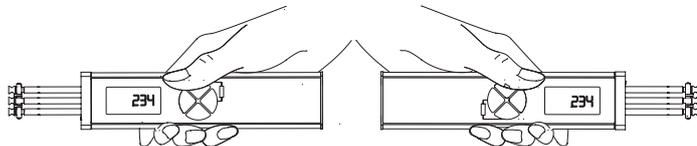
Models ETPB and ETPX

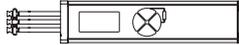


fig. 1: Model ETPB with ceramic pins for line speeds up to v_{max.} 6000 m/min

Standard features:

- Models ETB and ETX with ball-bearing mounted, V-grooved guide rollers for line speeds up to v_{max.} 2000 m/min
- Models ETPB and ETPX with ceramic pins for line speeds up to v_{max.} 6000 m/min
- Automatic »Zero setting« independent to measuring position
- Storage of AVG, MIN, MAX and PEAK tension values which can be recalled in the display
- Adjustable electronic damping for better reading when tension is constantly changing
- The display can be background lightened for better reading if necessary
- Changeable units cN and g
- Display update time 0.5 sec
- LiPo accumulator
- CE approved (tested for electromagnetic compatibility)
- Inspection Certificate with calibration report optionally available
- Display can be reversed for right and left hand use





Model ET

With ball-bearing mounted,
V-grooved guide rollers

Available Models

| MODEL | Tension Ranges cN | Measuring Head Width* mm | SCHMIDT Calibration** with running filament approx. 100 m/min |
|-------------------------------|----------------------|--------------------------------|---------------------------------------------------------------------|
| ETB-100 ETX-100 | 0.5 - 100.0 | 24 | PA: 0.20 mm Ø |
| ETB-200 ETX-200 | 2 - 200 | 24 | PA: 0.20 mm Ø |
| ETB-500 ETX-500 | 2 - 500 | 24 | PA: 0.20 mm Ø |

* Outer distance between outside guide rollers

** Suitable for 95 % of applications (see also chart on page 11)

PA = Polyamide Monofilament

Guide Rollers

| V-grooved | Line Speed v_{max} ... m/min | Roller Material |
|-----------|-----------------------------------|------------------------|
| Standard | 2000 | Aluminium hard chromed |

→ see page F →



fig. 2:
Filament guide for easy
material acquisition of
running filaments;

The two outer rollers can
be tilted upwards using
the lever on the rear side.
If required, the filament
guide can be unscrewed.



fig. 3:
Models ETX and ETPX
series can be connected
to PC for monitoring
or downloading
stored data

Please ask for
additional information!

| MEMORY MODE L | | | | | |
|---------------------|--------|---------------------|--------|---------------------|--------|
| Pos | : 1 | Pos | : 2 | Pos | : 3 |
| AVG | : 12.0 | AVG | : 16.3 | AVG | : 17.2 |
| Last | : 22.1 | Last | : 12.8 | Last | : 15.1 |
| MAX | : 22.7 | MAX | : 22.9 | MAX | : 22.7 |
| MIN | : 5.4 | MIN | : 12.3 | MIN | : 13.8 |
| MAX _{PEAK} | : 28.1 | MAX _{PEAK} | : 26.5 | MAX _{PEAK} | : 26.3 |
| MIN _{PEAK} | : 1.8 | MIN _{PEAK} | : 10.5 | MIN _{PEAK} | : 10.9 |
| Values | : 10 | Values | : 10 | Values | : 10 |
| | 10.8 | | 14.2 | | 14.1 |
| | 10.0 | | 19.4 | | 14.1 |
| | 7.3 | | 22.9 | | 19.0 |
| | 6.1 | | 17.3 | | 22.7 |
| | 5.4 | | 12.3 | | 18.9 |
| | 9.2 | | 13.4 | | 14.3 |
| | 13.4 | | 17.0 | | 16.8 |
| | 17.4 | | 19.5 | | 18.4 |
| | 19.0 | | 15.1 | | 19.8 |
| | 22.1 | | 12.8 | | 13.8 |
| | | | | | 15.1 |

Model ETP

With ceramic pins for line
speeds up to v_{max} . 6000 m/min

Available Models

| MODEL | Tension Ranges cN | Measuring Head Width* mm | SCHMIDT Calibration** with running filament approx. 60 m/min |
|---------------------------------|----------------------|--------------------------------|--------------------------------------------------------------------|
| ETPB-100 ETPX-100 | 0.5 - 100.0 | 22 | PA: 0.20 mm Ø |
| ETPB-200 ETPX-200 | 2 - 200 | 22 | PA: 0.20 mm Ø |
| ETPB-500 ETPX-500 | 2 - 500 | 22 | PA: 0.20 mm Ø |

* Outer distance between outside ceramic pins

** Suitable for 95 % of applications (see also chart on page 11)

PA = Polyamide Monofilament

Guide Pins

| V-grooved | Line Speed v_{max} ... m/min | Pin Material |
|-----------|-----------------------------------|-------------------------|
| Standard | 6000 | Aluminium-oxide ceramic |

→ see page F →

Specifications

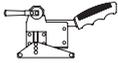
Models ETB, ETPB, ETX, ETPX

| | |
|------------------------------|--------------------------------------------------------------------------------------------------------------------------------|
| Calibration: | According to SCHMIDT factory procedure |
| Accuracy: | ± 0.5 % FS* und ± 1 Digit typical ± 0.5 % FS* |
| Units | cN or g |
| Overrange (approx.): | 10 % FS*, without accuracy guarantee |
| Overload protection: | 200 % |
| Measuring principle: | Strain gauge bridge |
| Measuring roller deflection: | 0.5 mm max. |
| Signal processing: | Digital, 24 bit A/D converter |
| Damping: | adjustable electronic damping (Moving averaging) |
| Sampling rate: | approx. 1 kHz (Internal only) |
| Display update time: | 2 times / sec |
| Display: | LCD 4 digit, 11 mm high (back-lit) |
| Memory: | Last, Average, MAX, MIN, MAX _{Peak} , MIN _{Peak} |
| Temperature range: | 10 - 45 °C |
| Air humidity: | 85 % RH, max. |
| Power supply: | LiPo accumulator (60 h continuous use, charging time 3 ½ h) and mains adapter 100 - 240 VAC, 3 adapters (EU, US, UK) |
| Housing material: | Aluminium frame profile with plastic outer casing (PVC) |
| Housing dimensions: | 197 x 58 x 47 mm (L x W x H) |
| Weight, net (gross): | approx. 340 g (1250 g) |

* FS = Full Scale

Models ETX and ETPX additional:

| | |
|--------------------------|-------------------------|
| Output signal digital: | USB |
| Memory: | max. 4000 values |
| Communication frequency: | max. 100 readings / sec |



Model KXE

2 Tension ranges from
0.50 - 20.00 daN to 0.5 - 50.0 daN

Special features:

- + Portable measuring head with 100 mm roller width to measure yarn groups of 50 mm width
- + The sensor can easily be engaged or disengaged also while the machine is running
- + Measurements can be made over the total width of the loom
- + 4 different memory modes can be selected by the operator
- + Storage of AVG, last, MIN, MAX, PEAK-MAX and PEAK-MIN tension values during an operator set measuring period
- + Adjustable electronic damping for better reading when tension is constantly changing
- + Connection to a PC (USB output) used software »Tension Inspect 3«

Standard features:

- Output signal: digital USB
- LiPo accumulator
- Inspection Certificate with calibration report optionally available
- Apart from that the instrument relates to model ETX

Tension meter for measuring the tension of warp threads on out of operation and running weaving machines



Model KXE-20K



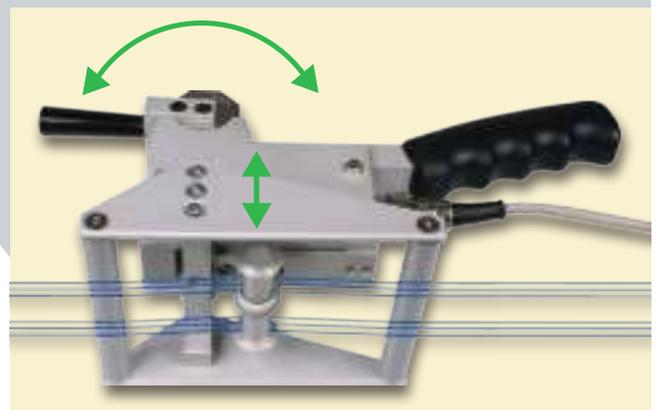
Available Models

| MODEL | Tension Ranges daN | SCHMIDT Calibration Material |
|----------------|-----------------------|------------------------------------|
| KXE-20K | 0.50 - 20.00 | fabric tape |
| KXE-50K | 0.5 - 50.0 | fabric tape |

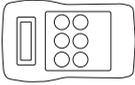
Specifications

Model KXE (measuring head)

| | |
|--------------------------|----------------------------------------------------|
| Measuring Rollers: | 2 x 22 mm ball bearing mounted rollers total 50 mm |
| Width of outer rollers: | 100 mm, ball bearing mounted |
| Frame height adjustment: | 24 mm |
| Housing material: | Anodized aluminium |
| Dimensions frame: | 108 x 138 mm |
| Weight, net: | approx. 1000 g |



Swivel the lever in direction to the handle to move the measuring roller downwards. Hold the measuring head over the yarn group, so that it runs parallel to the measuring feeler and the support rollers. Shove the measuring roller through the yarn group, turn the measuring head by 90° and swivel the lever forwards, to upward the measuring roller in measuring position.



RTM SERIES

Tension range from 10 - 800 Hz

Belt tension meter (Trummeter) to determine the static tension of flat, V and ribbed belts or pretensioned ropes

Special features:

- + The readings can be displayed as frequency (Hz) or strand force (N or lbf)
- + The belt tension meter includes a display unit as well as a plug in probe for one-hand operation and a probe with cable for limited access space
- + Measuring principle: red LED light source to determine vibration in Hz
- + Readings unaffected by nearby magnetic fields or noise
- + For determining the spring force in Newton, 2 parameters are needed. Thereby the following restrictions are obtained:
 - free strand length 9.99 m
 - belt mass up to 9.999 kg/m
- + Display menu in several user selectable languages
- + Manufacturer's calibration report is included

Standard features:

- Battery operated
- Easy and save operation
- Rugged, compact plastic housing
- Microprocessor controlled
- Measurement with highest precision

Available Models

MODEL

Measuring Range
CN

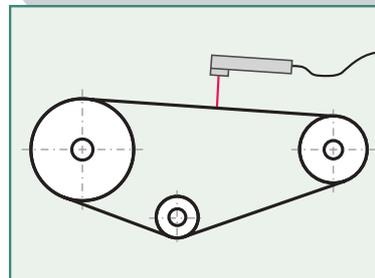
RTM-400 10-800 Hz

Specifications

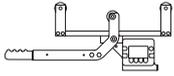
| | |
|----------------------|-----------------------|
| Measuring range: | 10-800 Hz |
| Indicator error: | ± 1 Hz |
| Total error: | < 5% |
| Display: | LCD |
| Measuring units: | N or lb, Hz |
| Sensing distance: | 3-20 mm (recommended) |
| Temperature ranges: | +10 °C up to +50 °C |
| Power supply: | 9 V battery |
| Housing: | Plastic (ABS) |
| Dimensions: | 126 x 80 x 37 (LxWxH) |
| Weight, net (gross): | 170 g (660g) |

With Plug in probe for one-hand operation and probe with cable for limited access space

Model RTM-400



The instrument measures the natural frequency of a taut belt and displays the frequency in Hertz or tension in Newton. For measuring the non-moving belt must be tapped to oscillate.



Cable tension meter to measure the tension of pretensioned, non-moving ropes, cables, tower guy wires, zip lines, overhead lines, elevator ropes etc. up to 25.4 mm Ø

Model CTM

2 Tension ranges up to 9 kN and 45 kN

Special features:

- + For rope diameters from 4.75 - 25.4 mm
- + Depending to the wire Ø a suitable guide roller must be used
- + Changeable units kN, lbf, kgf
- + Easy to use - load cell and display integrated in one housing
- + The tension reading is quickly shown in the display, no conversion sheets are required
- + Large, easy to read LCD display with backlight
- + Calibration for one rope is free of charge; up to 20 calibrations of unique wire size and types can be stored
- + RS 232 interface for data transfer to PC
- + Internal memory. Readings can be transferred to a PC after finishing the work

Standard features:

- Portable and rugged - designed for outdoor use
- For quick checks – easy to use
- CE approved
- Battery operation



Calibration:

The calibration for one sample is free of charge, more will be charged. For calibration send us product details as kind of material, diameter and construction dimensions. If we do not have the rope ourself available we need 5 m sample wire from you.



Available Models

| MODEL | Tension Ranges | | Tension Ranges |
|------------------|----------------|-------|----------------|
| | kN | lbf | |
| CTM-2000 | 9 | 2000 | 900 |
| CTM-10000 | 45 | 10000 | 4500 |

Specifications

Model CTM

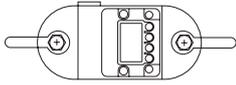
| | |
|-------------------------|------------------------------------------------|
| Measuring range: | up to 45 kN |
| Accuracy: | ± 3 % FS* calibrated to specific wire specimen |
| Measuring unit: | N, lbf, kgf switchable |
| Loading error: | Cable elongation of only 2 mm |
| Material diameter: | 4.75 - 25.4 mm |
| Display: | LCD 25 mm high, full text prompts |
| Number of calibrations: | Up to 20 calibrations can be stored |
| Memory | Saves readings for a later data transfer to PC |
| Output signal: | 2 Batteries, size AA |
| Temperature range: | -20 °C up to +60 °C |
| Dimensions: | 61 x 24 x 8 cm (L x W x H) |
| Weight, net (gross): | approx. 5.7 kg (approx. 9.5 kg) |

*FS = full scale

Guide Rollers

| U-grooved | Rope Diameter | |
|-----------------|---------------|------------|
| | mm | inch |
| CTM-SH-L | 4.75 - 6.35 | 3/16 - 1/4 |
| CTM-SH-P | 4.75 - 12.7 | 3/16 - 1/2 |
| CTM-SH-S | 6.35 - 19.05 | 1/4 - 3/4 |
| CTM-SH-T | 12.7 - 25.4 | 1/2 - 1 |

Delivery includes one roller set (as requested). Additional roller sets can be ordered optional



Dynamometer - Crane Scale to display the force between 2 attached shackles or to determine tension of pretensioned ropes or a rope with a suspended weight.

Model EDJunior

4 Tension ranges up to 100 kN

Special features EDJunior:

- + Changeable units N, lbf, kgf
- + Displays the actual tension force and saves a peak value
- + The tension reading is quickly shown in the display
- + Large, easy to read LCD display with backlight
- + IP 55 protected
- + Rugged housing made of NL 2024 aluminium alloy (EDJR-1T, EDJR-2T and EDJR-5T) or E4340 steel alloy (EDJR-10T)
- + Manufacturer's calibration report is included

| Available Models | Tension Ranges kN | Tension Ranges lbf | Tension Ranges kgf |
|------------------|----------------------|-----------------------|-----------------------|
| EDJR-1T | 10 | 2500 | 1000 |
| EDJR-2T | 20 | 5000 | 2000 |
| EDJR-5T | 50 | 10000 | 5000 |
| EDJR-10T | 100 | 25000 | 10000 |



Model EDJR-2T

Specifications

Model EDJunior

| | |
|----------------------|-----------------------------------|
| Measuring range: | up to 100 kN |
| Accuracy: | 0.2% full scale |
| Repeatability: | 0.2% full scale |
| Proof Load: | 150% full scale |
| Overload protection: | 200% full scale |
| Display: | LCD 26 mm high, full text prompts |
| Anzeigeintervall: | 2 times/sec |
| Power supply: | 2 Batteries, size C |
| Temperature range: | -20°C up to 60°C |



Model SY



Model SY-600

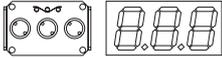
Mechanical tension meter with indirect scale.
For ropes up to 20 mm Ø, max. 3000 kg

Ask for additional
information

Specifications

Model SY

| | |
|-------------------|--------------------------------|
| Measuring range: | 200 - 1500 kg or 400 - 3000 kg |
| Scale diameter: | 100 mm |
| Rollers: | Aluminium, Ø 65 mm |
| Housing material: | Aluminium |



Continuous measurement
and data logging

Online Tension Measuring Systems

Depending on the application, SCHMIDT online tension sensors can be supplied on it's own or as part of a complete system:

A Tension System 3-Roller Sensor only

- + for use with customer supplied indicators and closed loop control units
or
- + customer must supply regulated DC power source

→ Customer Signal Processing:
for example closed loop control



Analog output
0-1V DC (standard)
0-10V, 4-20 mA,
mV/V (optional)

0001...0010
0100...1000
0001...0010

Digital output
RS232, RS422 or
USB (optional)



Software (optional equipment):

»Tension Inspect 3« (WIN XP and higher)

The series TS and FS can be used for continuous tension monitoring. The sensor can be connected using RS232, RS422 or USB to a PC. The readings of max. 32 sensors can be transferred as real time values to a PC, displayed and stored as a CSV file using the program „Tension Inspect 3“.

Please ask for
additional information!

B Complete Tension System 3-Roller Sensor only

- + sensor and display unit provide continuous tension readings
- + the analog output signal can be used for recording and control purposes

→ Customer Signal Processing:
for example closed loop control



Analog output
0-10V DC (standard)



Digital output
RS232 or RS422 (optional)

0001...0010
0100...1000
0001...0010

1st
IN TENSION
METERS
WORLDWIDE®

Main Features:

- + Real time tension display (tension and time)
- + Long time recording using operator set time span
- + Adjustable sampling rate
- + Analyzing and printing of all stored data with time (graphs and numeric report)

C Tension System 1-Roller Sensor only

- + replacing an existing reversing point
- + external amplifier with analog outputs
- + available with guide roller

→ Customer Signal Processing:
for example closed loop control



Analog output
0-1V DC (standard)
0-10V DC or
4-20 mA or
mV/V (optional)

We provide the best solution. Please contact our technical department to discuss your applications.

SCHMIDT online sensors and indicators:

For the continuous measurement of the running line tensions of threads and yarns, wires, cables, optic and carbon fibers and similar materials, SCHMIDT offers a wide variety of sensors using different guide rollers and frontplate dimensions.

Measuring principle 3-Roller Tension System:

3-roller measuring system, consisting of two outer guide rollers and a middle measuring roller. The tension of the measured material slightly deflects the measuring roller. This deflection (up to 0.5 mm) is measured by a load cell. The built-in amplifier then generates an analog output signal which is proportional to the measured tension.

Measuring principle 1-Roller Tension System:

In combination with 2 outer reference guiding points the sensor builds a force triangle. The entry and exit angle must be constant. The sensor uses strain gauges and supplies an output signal in V or mV.



TS SERIES

Sensors for many applications

Universal sensor for continuous measurement



Model TS1-200

Model TS1-5000

Special features:

- + Best accuracy $\pm 1\%$ FS (Full Scale)
- + Various output signals, analog or digital
- + Mechanical overload protection
- + Easy calibration by operator
- + With or without integrated amplifier
- + Wide variety of custom designed sensors are available

Standard features:

- Ball-bearing mounted, V-grooved guide rollers
- Rugged aluminium housing
- Power supply: +15 ... 24 V DC (1-phase, regulated)
- Inspection Certificate with calibration report optionally available

Specifications

→ see page D 14 →

Special calibration using customer supplied samples is available:
Please supply a sample of at least 5 m in length.

Universal online tension sensor
for yarns, fibers, thin wires, etc.

Model TS1

10 Tension ranges from 0-50 cN to 0-50 daN

Available Models

| MODEL | Tension Ranges cN | Measuring Head Width* mm | SCHMIDT Calibration Material** |
|-----------------|----------------------|--------------------------------|-----------------------------------|
| TS1-50 | 0-50 | 64 | PA: 0.12 mm Ø |
| TS1-100 | 0-100 | 64 | PA: 0.12 mm Ø |
| TS1-200 | 0-200 | 64 | PA: 0.12 mm Ø |
| TS1-500 | 0-500 | 64 | PA: 0.20 mm Ø |
| TS1-1000 | 0-1000 | 64 | PA: 0.30 mm Ø |
| TS1-2000 | 0-2000 | 124 | PA: 0.50 mm Ø |
| TS1-5000 | 0-5000 | 124 | PA: 0.80 mm Ø |
| TS1-10K | 0-10 daN | 124 | PA: 1.00 mm Ø |
| TS1-20K | 0-20 daN | 224 | PA: 1.50 mm Ø |
| TS1-50K | 0-50 daN | 224 | Steelrope 1.50 mm Ø |

Other tension ranges and measuring head widths available on request.
Other units of measure available – g or kg.

* Outside dimensions of front plate

** Suitable for 95% of applications (see also chart on page 11)

PA = Polyamide Monofilament

Guide Rollers

| V-grooved | Line Speed v_{max} : ... m/min | Roller Material | → see page F → |
|------------------|-------------------------------------|------------------------------------------------------------------|----------------|
| Standard | 2000 | Hard-coated aluminium | |
| Code K | 3500 | Hard-coated aluminium | |
| Code H | 5000 | Plasma-coated aluminium (for Model TS1-100 and higher ranges) | |
| Code T | 1000 | Plastic (POM) black | |
| Code W | 1000 | Nickel-plated steel | |
| Code ST | 1000 | Hardened steel | |
| Code B | 1000 | Tempered steel for tire cord | |
| Code CE2 | 1000 | Aluminium ceramic-coated | |
| Code ASY | 1000 | Hard-coated aluminium* | |
| Code ASYB | 1000 | Tempered steel for tire cord* | |

U-grooved

| | | |
|---------------|------|------------------------|
| Code U | 2000 | Hard-coated aluminium* |
|---------------|------|------------------------|

* Measuring head width 124 mm
for Model TS1-500 and higher ranges

Output Signal

| | |
|-------------------|-------------------------------------------------------------------------------------------------|
| Standard | Analog output signal 0-1 V DC |
| Code A2 | Analog output signal 0-10 V DC |
| Code A3 | Current output signal 4-20 mA |
| Code A10 | Analog DMS output mV/without amplifier |
| Code 232 | Output signal digital RS232, analog 0-1 V DC (Communication frequency max. 100 readings/sec) |
| Code 232H* | Output signal digital RS232, analog 0-1 V DC (Communication frequency max. 500 readings/sec) |

* for Model TS1-200 and higher ranges

To place an order
please indicate the complete model number, e.g.:

TS1-1000 + T + A3 = TS1-1000-T-A3

Model with tension range

Code for guide rollers
(if not standard)

Code for output signal/
power supply
(if not standard)

Complete Order No.



Special tension sensors with ceramic pins for yarns and fibers at high speed

Model TSP

4 Tension ranges from 0-50 cN to 0-500 cN

For line speeds up to v_{max} . 6000 m/min



Model TSP-500

Special features:

- + Non-rotating, exchangeable ceramic pins
- + Suitable only for yarns and fibers
- Apart from that the instrument relates to model TS1

Available Models

| MODEL | Tension Ranges cN | Measuring Head Width* mm | SCHMIDT Calibration** with running filament approx. 300 m/min |
|----------------|----------------------|--------------------------------|---------------------------------------------------------------------|
| TSP-50 | 0-50 | 64 | PA: 0.12 mm Ø |
| TSP-100 | 0-120 | 64 | PA: 0.12 mm Ø |
| TSP-200 | 0-200 | 64 | PA: 0.12 mm Ø |
| TSP-500 | 0-500 | 64 | PA: 0.20 mm Ø |

Other tension ranges and measuring head widths available on request.

Other units of measure available, such as g.

* Outside dimensions of front plate

** Suitable for 95 % of applications (see also chart on page 11)

PA = Polyamide Monofilament

Guide Pins

| | Line Speed v_{max} m/min | Pin Material |
|-----------------|-------------------------------------|----------------------------------|
| Standard | 6000 | Aluminium-oxide ceramic 5.2 mm Ø |

→ see page F →

Tension sensor - single roller system - for installation at an existing deviating pulley

Model TSR

4 Tension ranges from 0-1000 cN to 0-20 daN

For thin wires and ropes



Model TSR-1000

Special features:

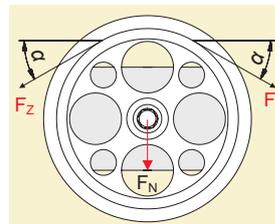
- + Guide rollers 30 or 70 mm Ø, made of aluminium or steel
- + Entry angle and exit angle α_{min} 20° (must be constant)
- Apart from that the instrument relates to model TS1

Available Models

| MODEL | Nominal Load N |
|-----------------|-------------------|
| TSR-10N | 0-10 |
| TSR-20N | 0-20 |
| TSR-50N | 0-50 |
| TSR-100N | 0-100 |

Guide Rollers

| V-grooved | Line Speed v_{max} m/min | Roller Diameter in mm | Roller Material |
|-----------------|-------------------------------------|--------------------------|-----------------------|
| Standard | 4000 | 30 | Hardened steel |
| Code F | 4000 | 70 | Hard-coated aluminium |
| Code FB | 4000 | 70 | Tempered steel |



For determine the tension range, please send us the following information:

- Line tension F_z
- In- and outcoming angle α
- Mounting position
- Desired guide roller
- Application

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Output Signal **Power Supply** **Specifications** **Models TSP and TSR same as Model TS1** (see page D2 and D14)

1st IN TENSION METERS WORLDWIDE®



Tension sensor for flexible wire, cable, plastic tubing and other materials up to 8 mm Ø

Model TSH

6 Tension ranges from 0 - 1000 cN to 0 - 50.00 daN

Hardened guide rollers for heavy-duty applications and minimized material deflection



Model TSH-5000

Special features:

- + Guide rollers 30 mm Ø, available with V- or U-groove
- Apart from that the instrument relates to model TS1

Available Models

| MODEL | Tension Ranges cN | Measuring Head Width* mm | SCHMIDT Calibration Material** |
|-----------------|----------------------|-----------------------------|---------------------------------|
| TSH-1000 | 0 - 1000 | 150 | PA: 0.30 mm Ø |
| TSH-2000 | 0 - 2000 | 150 | PA: 0.50 mm Ø |
| TSH-5000 | 0 - 5000 | 200 | PA: 0.80 mm Ø |
| TSH-10K | 0 - 10 daN | 200 | PA: 1.00 mm Ø |
| TSH-20K | 0 - 20 daN | 250 | PA: 1.50 mm Ø |
| TSH-50K | 0 - 50 daN | 250 | Steel rope 1.50 mm Ø (7x7x0.20) |

Other tension ranges and measuring head widths available on request.
Other units of measure available, such as g.

* Outside dimensions of front plate

** Suitable for 95 % of applications (see also chart on page 11)

PA = Polyamide Monofilament

Guide Rollers

| | Line Speed v_{max} ... m/min | Roller Material |
|------------------|-----------------------------------|--------------------------------------|
| V-grooved | | |
| Standard | 4000 | Hardened steel |
| U-grooved | | |
| Code R 1 | 4000 | Hard chrome-plated steel (radius R5) |
| flat | | |
| Code B6 | 2000 | Hardened steel, width 6 mm |
| Code B10 | 2000 | Hardened steel, width 10 mm |

→ see page F →

Tension sensor for wires, ropes and cables up to max. 10 mm Ø

Model TSW

3 Tension ranges from 0 - 20 daN to 0 - 100 daN

Big guide rollers 60 mm Ø, minimizes material deflection



Model TSW-100K

Special features:

- + Guide rollers 60 mm Ø, available with V- or U-groove
- + Depending to the material to be measured the dimensions of the sensor can be modified
- Apart from that the instrument relates to model TS1

Available Models

| MODEL | Tension Ranges daN | Measuring Head Width* mm | SCHMIDT Calibration Material* |
|-----------------|-----------------------|-----------------------------|--------------------------------|
| TSW-20K | 0 - 20 | 550 | steel rope 1.5 mm Ø (7x7x0.25) |
| TSW-50K | 0 - 50 | 550 | steel rope 1.5 mm Ø (6x7x0.30) |
| TSW-100K | 0 - 100 | 550 | steel rope 1.5 mm Ø (6x7x0.50) |

Other tension ranges available on request.
Other units of measure available, such as g.

* Outside dimensions of front plate

Guide Rollers

| | Line Speed v_{max} ... m/min | Roller Material |
|------------------|-----------------------------------|----------------------------------------------|
| V-grooved | | |
| Standard | 2000 | Hard-coated aluminum max. wire diameter 5 mm |
| U-grooved | | |
| Code R 2 | 2000 | Hard-coated aluminum (Radius R5) |
| Code R 3 | 2000 | Hard-coated aluminum (Radius R8) |

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Output Signal **Power Supply** **Specifications** **Models TSH and TSW same as Model TS1** (see page D2 and D14)

To place an order please indicate the complete model number, e.g.:

Model with tension range
Code for guide rollers (if not standard)
Code for output signal/power supply (if not standard)
Complete Order No.

TSH-1000 + **R1** + **A3** = **TSH-1000-R1-A3**



Special tension sensors feature large rollers to minimize bending of materials like fiber optics, carbon and technical fibers

Model TSL

5 Tension ranges from 0-50 cN to 0-1000 cN

32 mm Ø guide rollers minimize material deflection



Model TSL-50-T

with guide rollers (Code T)

Special features:

- + Gentle handling of sensitive material during measurement
- + Extremely light weight, low inertia guide rollers
- + Best suitable for low tension ranges
- Apart from that the instrument relates to model TS1

Available Models

| MODEL | Tension Ranges cN | Measuring Head Width* mm | SCHMIDT Calibration Material** |
|-----------------|----------------------|--------------------------------|-----------------------------------|
| TSL-50 | 0-50 | 150 | PA: 0.12 mm Ø |
| TSL-100 | 0-100 | 150 | PA: 0.12 mm Ø |
| TSL-200 | 0-200 | 150 | PA: 0.12 mm Ø |
| TSL-500 | 0-500 | 150 | PA: 0.20 mm Ø |
| TSL-1000 | 0-1000 | 150 | PA: 0.30 mm Ø |

Other tension ranges and measuring head widths available on request.
Other units of measure available, such as g.

* Outside dimensions of front plate

** Suitable for 95% of applications (see also chart on page 11)
PA = Polyamide Monofilament

Guide Rollers

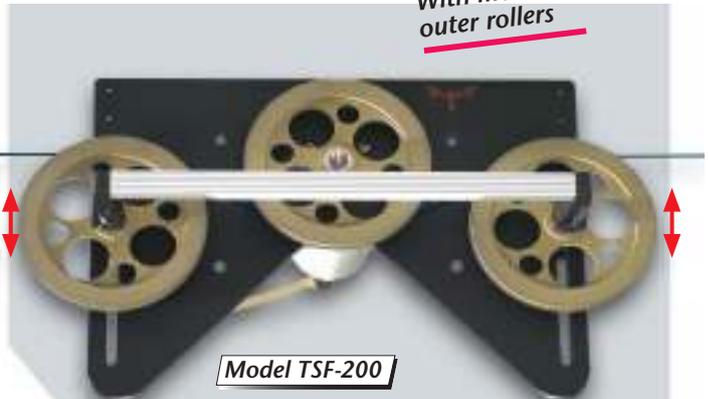
| | Line Speed v_{max} ... m/min | Roller Material |
|------------------|-----------------------------------|-----------------------------------------------------------|
| V-grooved | | |
| Standard | 4000 | Hard-coated aluminum |
| U-grooved | | |
| Code T | 4000 | Plastic (PVC) red (same dimensions as standard roller) |

→ see page F →

Model TSF

6 Tension ranges from 0-100 cN to 0-5000 cN

With movable outer rollers



Model TSF-200

Special features:

- + Large bending radius for gentle handling of sensitive material
- + Ball-bearing mounted, V-Grooved guide rollers with 70 mm Ø
- + The outer rollers can be moved downwards to minimize contact in case of non-measurements
- Apart from that the instrument relates to model TS1

Available Models

| MODEL | Tension Ranges cN | Measuring Head Width* mm | SCHMIDT Calibration Material** |
|-----------------|----------------------|--------------------------------|-----------------------------------|
| TSF-100 | 0-100 | 270 | PA: 0.12 mm Ø |
| TSF-200 | 0-200 | 270 | PA: 0.12 mm Ø |
| TSF-500 | 0-500 | 270 | PA: 0.20 mm Ø |
| TSF-1000 | 0-1000 | 270 | PA: 0.30 mm Ø |
| TSF-2000 | 0-2000 | 270 | PA: 0.50 mm Ø |
| TSF-5000 | 0-5000 | 270 | PA: 0.80 mm Ø |

Other tension ranges available on request.

Other units of measure available, such as g.

* Outer distance between outside guide rollers

** Suitable for 95% of applications (see also chart on page 11)
PA = Polyamide Monofilament

Guide Rollers

| | Line Speed v_{max} ... m/min | Roller Material |
|------------------|-----------------------------------|----------------------|
| V-grooved | | |
| Standard | 5000 | Hard-coated aluminum |

→ see page F →

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Output Signal **Power Supply** **Specifications** **Models TSL and TSF same as Model TS1** (see page D2 and D14)



Online sensors for continuous measuring of low or high tensions of textile ribbons, films, foils, fiber bunches, etc.

Model TSB1

8 Tension ranges from 0 - 100 cN to 0 - 20 daN

Max. width of material to be measured 30 mm



Model TSB1-500-20

Version with 20 mm tape rollers

Special features:

- + Dual-flanged outer guide rollers with various widths, from 7 mm to 30 mm
- + The roller width should correspond with the width of the material to be measured.
- Apart from that the instrument relates to model TS1

Available Models

| MODEL | Tension Ranges* cN | Measuring Head Width** mm | Roller Widths mm |
|------------------|-----------------------|------------------------------|---------------------|
| TSB1-100 | 0-100 | 60 | 7, 10, 15, 20 |
| TSB1-200 | 0-200 | 60 | 7, 10, 15, 20 |
| TSB1-500 | 0-500 | 60 | 7, 10, 15, 20 |
| TSB1-1000 | 0-1000 | 60 | 7, 10, 15, 20, 30 |
| TSB1-2000 | 0-2000 | 120 | 7, 10, 15, 20, 30 |
| TSB1-5000 | 0-5000 | 120 | 7, 10, 15, 20, 30 |
| TSB1-10K | 0-10 daN | 120 | 7, 10, 15, 20 |
| TSB1-20K | 0-20 daN | 220 | 7, 10, 15, 20 |

Other tension ranges and measuring head widths available on request.
Other units of measure available – g or kg.

* SCHMIDT calibration material textile ribbon or film, depending on tension range and roller width

** Outside dimensions of front plate

Guide Rollers

Line Speed
 v_{max} ... m/min
Roller Material

| | | |
|-----------------|------|-----------------------------------------------------------------------------------------|
| Standard | 1000 | Hard-coated aluminum, 13 mm Ø (Exception: 7 mm rollers are made of nickel-plated steel) |
|-----------------|------|-----------------------------------------------------------------------------------------|

Other roller materials (nickel-plated steel or plastic), as well as special coatings (anti adhesive or carbon fibres - NAV optimized) are available on request.

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Output Signal **Power Supply** **Specifications** **Models TSB1 and TSB2 same as Model TS1** (see page D2 and D14)

To place an order please indicate the complete model number, e.g.:

Model with tension range
Code for guide rollers (if not standard)
Code for output signal/power supply (if not standard)
Complete Order No.

TSB1-1000 + **10** + **A3** = **TSB1-1000-10-A3**

Model TSB2

8 Tension ranges from 0 - 500 cN to 0 - 100 daN

Cylindrical rollers with special supports for higher tension ranges



Model TSB2-50K-50

Version with 50 mm tape rollers

This model is custom-built to your specific application requirements.

Please submit the following details:

- Description of application
- Expected tension range
- Kind and dimensions of the material to be measured

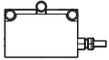
Available Models

| MODEL | Tension Ranges* cN | Roller Widths mm |
|------------------|-----------------------|-----------------------------|
| TSB2-500 | 0-500 | 20, 30, 36, 41, 50, 100 |
| TSB2-1000 | 0-1000 | 20, 30, 36, 41, 50, 100 |
| TSB2-2000 | 0-2000 | 20, 30, 36, 41, 50, 100 |
| TSB2-5000 | 0-5000 | 20, 30, 36, 41, 50, 100 |
| TSB2-10K | 0-10 daN | 15, 20, 30, 36, 41, 50, 100 |
| TSB2-20K | 0-20 daN | 15, 20, 30, 36, 41, 50, 100 |
| TSB2-50K | 0-50 daN | 15, 20, 30, 36, 41, 50, 100 |
| TSB2-100K | 0-100 daN | 15, 20, 30, 36, 41, 50, 100 |

Other tension ranges available on request.
Other units of measure available – g or kg.

* SCHMIDT calibration material textile ribbon or film, depending on tension range and roller width

→ see page F →



MZ SERIES

Online tension sensors for small tensions

Special features:

- + Slim, compact housing, only 18 mm width
- + 2 different designs with different material path:
 - MAZ Series: gently material path above the 3 rollers
 - MBZ Series: material path warpping all 3 rollers
- + Integrated amplifier with various output signals

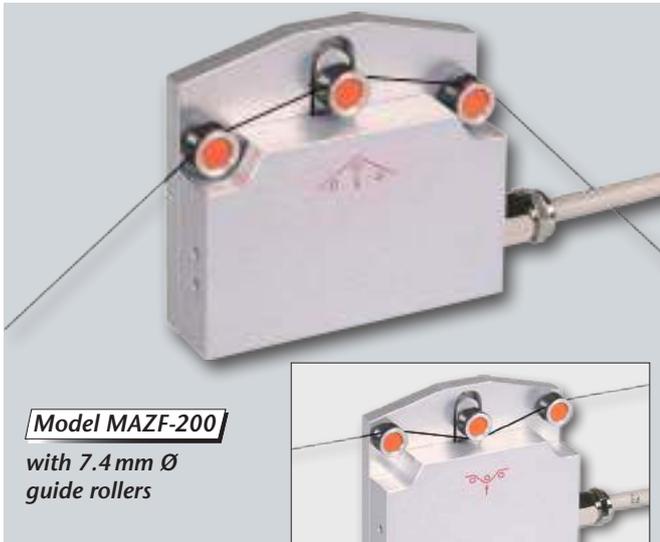
Standard features:

- Aluminium housing
- Supplied with a 2 m shield cable

Compact sensor for
continuous tension
measurement

Model MAZF, MBZF

3 Tension ranges from 0 - 100 cN to 0 - 500 cN



Model MAZF-200

with 7.4 mm Ø
guide rollers



Model MBZF-200



Space saving mounting of MZ series by using an optional rail

Tension sensor for yarns, fibers, textile ribbons,
very fine wires, films, foils etc.

Model MAZD, MBZD

3 Tension ranges from 0 - 100 cN to 0 - 500 cN



Model MAZD-200

with 12.5 mm Ø
guide rollers



Model MBZD-200

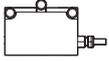
Model MBZB

3 Tension ranges from 0 - 100 cN to 0 - 500 cN



Model MBZB-200

with 10 mm tape rollers



Model MAZF, MBZF, MAZD, MBZD

Available Models

| MODEL | Tension Ranges cN | Measuring Head Width* mm | SCHMIDT Calibration Material** |
|--------------------------|----------------------|--------------------------------|-----------------------------------|
| MAZF-100 MBZF-100 | 0-100 | 70 | PA: 0.12 mm Ø |
| MAZF-200 MBZF-200 | 0-200 | 70 | PA: 0.12 mm Ø |
| MAZF-500 MBZF-500 | 0-500 | 70 | PA: 0.20 mm Ø |
| MAZD-100 MBZD-100 | 0-100 | 70 | PA: 0.12 mm Ø |
| MAZD-200 MBZD-200 | 0-200 | 70 | PA: 0.12 mm Ø |
| MAZD-500 MBZD-500 | 0-500 | 70 | PA: 0.20 mm Ø |

Other units of measure available – g.

* Outside dimensions of the housing

** Suitable for 95 % of applications (see also chart on page 11)

PA = Polyamide Monofilament

Model MBZB

Available Models

| MODEL | Tension Ranges* cN | Measuring Head Width** mm | Roller Widths mm |
|-----------------|-----------------------|---------------------------------|---------------------|
| MBZB-100 | 0-100 | 70 | 7, 10 |
| MBZB-200 | 0-200 | 70 | 7, 10 |
| MBZB-500 | 0-500 | 70 | 7, 10 |

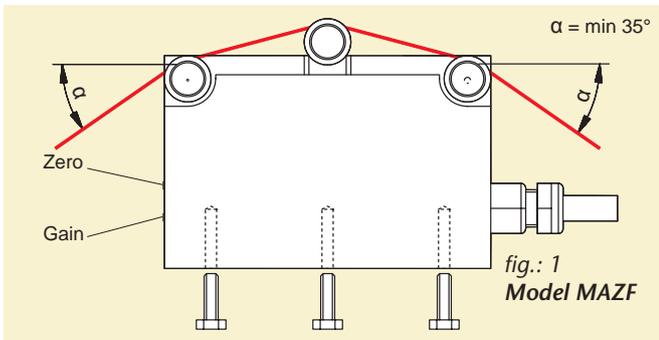
Other units of measure available – g.

* SCHMIDT calibration material textile ribbon or film,
depending on tension range and roller width

** Outside dimensions of the housing

Output Signal

| | |
|-----------------|-------------------------------------------------|
| Standard | Analog output signal 0-1 V DC |
| Code A2 | Analog output signal 0-10 V DC |
| Code A10 | Analog DMS output signal mV/V without amplifier |



Guide Rollers

Model MAZF, MBZF

V-grooved

| | Line Speed v _{max} ... m/min | Roller Material |
|-----------------|------------------------------------------|-----------------------|
| Standard | 900 | Hard-coated aluminium |
| Code K | 2000 | Hard-coated aluminium |

→ see page F →

Model MAZD, MBZD

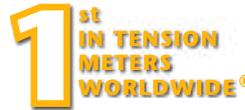
V-grooved

| | | |
|-----------------|------|-----------------------|
| Standard | 2000 | Hard-coated aluminium |
| Code K | 3500 | Hard-coated aluminium |

Model MBZB

| | | |
|-----------------|------|------------------------------------------------------------------------------------|
| Standard | 1000 | Hard-coated aluminium (Exception: 7 mm rollers are made of nickel-plated steel) |
|-----------------|------|------------------------------------------------------------------------------------|

Other roller materials (nickel-plated steel or plastic), as well as special coatings (anti-adhesive or carbon fibres - NAV optimized) are available on request.



Compact sensor for
continuous tension
measurement

Specifications

| | |
|-------------------------------------|-------------------------------------------------------------------------------------------------------|
| Calibration: | SCHMIDT factory procedure |
| Accuracy: | ± 2 % full scale (FS) and ± 1 Digit Other calibration material: ± 3 % full scale (FS) or better |
| Overload protection: | 100 % of tension range |
| Measuring principle: | Strain gauge bridge |
| Measuring roller deflection: | max. 0.5 mm |
| Signal processing: | analog |
| Output signal: | Standard: 0-1 V DC (analog) Option: 0-10 V DC, mV/V |
| Output: | Shielded cable (2 m) with bare leads |
| Damping (f_g): | Standard (analog): 30 Hz |
| Temperature drift: | better ± 0.05 % FS/°C |
| Temperature range: | 10-45 °C |
| Air humidity: | 85 % RH, max. |
| Power supply: | +15 ... 24 V DC, 21 mA (regulated); Code A10: max. +5 V, max. 20 mA |
| Housing material: | Aluminium |
| Housing dimensions | 70 x 55 x 17 mm (L x W x H) |
| Weight, net: | Approx. 100 g |

To place an order
please indicate the complete model number, e.g.:

Model with tension range

Code for guide rollers
(if not standard)

Code for output signal/
power supply
(if not standard)

Complete Order No.

MAZF-500 + **K** + **A2** = **MAZF-500-K-A2**



FS SERIES

Economic sensor
for many applications

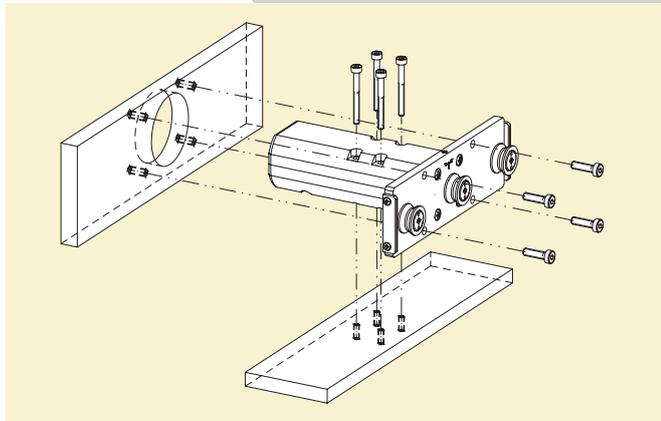
Universal sensor for
continuous measurements



Model FS1-50

Special features:

- + Accuracy $\pm 1.5\%$ full scale or better
- + Output signal: analog (voltage or current)
digital (USB, RS 232, RS 422)
- + Mechanical overload protection
- + Easy calibration by operator
- + Universal mounting possibility - easy to install housing,
mounting or cylindrical hole mounting



Standard features:

- Ball-bearing mounted, V-grooved guide rollers
- Rugged aluminium housing
- Power supply: + 15 ... 24 V DC (1-phase, regulated)
- Inspection Certificate with calibration report optionally available

Specifications → see page D14 →

Special calibration using customer supplied samples is available:
Please supply a sample of at least 5 m in length.

Tension sensor for yarns, fibers and
thin ropes

Model FS1

10 Tension ranges from 0-50 cN to 0-50 daN

Available Models

| MODEL | Tension Ranges cN | Measuring Head Width* mm | SCHMIDT Calibration Material** |
|-----------------|----------------------|--------------------------------|-----------------------------------|
| FS1-50 | 0-50 | 64 | PA: 0.12 mm Ø |
| FS1-100 | 0-100 | 64 | PA: 0.12 mm Ø |
| FS1-200 | 0-200 | 64 | PA: 0.12 mm Ø |
| FS1-500 | 0-500 | 64 | PA: 0.20 mm Ø |
| FS1-1000 | 0-1000 | 64 | PA: 0.30 mm Ø |
| FS1-2000 | 0-2000 | 124 | PA: 0.50 mm Ø |
| FS1-5000 | 0-5000 | 124 | PA: 0.80 mm Ø |
| FS1-10K | 0-10 daN | 124 | PA: 1.00 mm Ø |
| FS1-20K | 0-20 daN | 224 | PA: 1.50 mm Ø |
| FS1-50K | 0-50 daN | 224 | Steelrope 1.50 mm Ø |

Other tension ranges and measuring head widths available on request.
Other units of measure available - g or kg.

* Outside dimensions of front plate

** Suitable for 95% of applications (see also chart on page 11)

PA = Polyamide Monofilament

Guide Rollers

| V-grooved | Line Speed v_{max} ... m/min | Roller Material |
|---------------------|-----------------------------------|-------------------------------------------------------------------|
| Standard | 2000 | Hard-coated aluminium |
| Code K | 3500 | Hard-coated aluminium |
| Code H | 5000 | Plasma-coated aluminium (for Model FS 1-100 and higher ranges) |
| Code T | 1000 | Plastic (POM) black |
| Code W | 1000 | Nickel-plated steel |
| Code ST | 1000 | Hardened steel |
| Code B | 1000 | Tempered steel for tire cord |
| Code CE2 | 1000 | Aluminium ceramic-coated |
| Code ASY | 1000 | Hard-coated aluminium* |
| Code ASYB | 1000 | Tempered steel for tire cord* |
| asymmetrical groove | | |
| U-grooved | | |
| Code U | 2000 | Hard-coated aluminium* |

→ see page F →

* Measuring Head Width 124 mm
for Model FS1-500 and higher ranges

Output Signal

| | |
|------------------|--------------------------------|
| Standard | Analog output signal 0-1 V DC |
| Code A2 | Analog output signal 0-10 V DC |
| Code A3 | Current output signal 4-20 mA |
| Code 422* | Output signal digital RS 422 |
| Code USB* | Output signal digital USB |
| Code 232* | Output signal digital RS 232 |

*more Information see page D12



Special tension sensor with ceramic pins for yarns and fibers at high speed

Model FSP

5 Tension ranges from 0 - 50 cN to 0 - 1000 cN

For line speeds up to v_{max} . 6000 m/min



Model FSP-200

Special features:

- + Non-rotating, exchangeable ceramic pins
- + Suitable only for yarns and fibers
- Apart from that the instrument relates to FS1

Available Models

| MODEL | Tension Ranges cN | Measuring Head Width* mm | SCHMIDT Calibration** with running filament approx. 300 m/min |
|-----------------|----------------------|--------------------------------|---------------------------------------------------------------------|
| FSP-50 | 0 - 50 | 64 | PA: 0.12 mm Ø |
| FSP-100 | 0 - 100 | 64 | PA: 0.12 mm Ø |
| FSP-200 | 0 - 200 | 64 | PA: 0.12 mm Ø |
| FSP-500 | 0 - 500 | 64 | PA: 0.20 mm Ø |
| FSP-1000 | 0 - 1000 | 64 | PA: 0.30 mm Ø |

Other tension ranges and measuring head widths available on request.

Other units of measure available, such as g.

* Outside dimensions of front plate

** Suitable for 95 % of applications (see also chart on page 11)

PA = Polyamide Monofilament

Guide Pins

| | Line Speed v_{max} m/min | Pin Material |
|-----------------|-------------------------------------|----------------------------------|
| Standard | 6000 | Aluminium-oxide ceramic 5.2 mm Ø |

→ see page F →

1st
IN TENSION
METERS
WORLDWIDE®

Tension sensor for flexible wire, cable, plastic tubing and other materials up to 8 mm Ø

Model FSH

6 Tension ranges from 0 - 1000 cN to 0 - 50.00 daN

Hardened guide rollers for heavy-duty applications and minimized material deflection



Model FSH-5000

Special features:

- + Guide rollers 30 mm Ø, available with V- or U-groove
- + For custom designs contact our technical department.
- Apart from that the instrument relates to FS1

Available Models

| MODEL | Tension Ranges cN | Measuring Head Width* mm | SCHMIDT Calibration** |
|-----------------|----------------------|-----------------------------|---------------------------------------|
| FSH-1000 | 0 - 1000 | 150 | PA: 0.30 mm Ø |
| FSH-2000 | 0 - 2000 | 150 | PA: 0.50 mm Ø |
| FSH-5000 | 0 - 5000 | 200 | PA: 0.80 mm Ø |
| FSH-10K | 0 - 10 daN | 200 | PA: 1.00 mm Ø |
| FSH-20K | 0 - 20 daN | 250 | PA: 1.50 mm Ø |
| FSH-50K | 0 - 50 daN | 250 | Steelrope 1.50 mm Ø (7 x 7 x 0.20) |

Other tension ranges and measuring head widths available on request.

Other units of measure available, such as g.

* Outside dimensions of front plate

** Suitable for 95 % of applications (see also chart on page 11)

PA = Polyamide Monofilament

Guide Rollers

| | Line Speed v_{max} m/min | Roller Material |
|------------------|-------------------------------------|--------------------------------------|
| V-grooved | | |
| Standard | 4000 | Hardened steel |
| U-grooved | | |
| Code R 1 | 4000 | Hard chrome-plated steel (radius R5) |
| flat | | |
| Code B6 | 2000 | Hardened steel, width 6 mm |
| Code B10 | 2000 | Hardened steel, width 10 mm |

→ see page F →

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Output Signal **Power Supply** **Specifications** **Models FSP and FSH same as Model FS1** (see page D 9 and D 14)

To place an order
please indicate the complete model number, e.g.:

FSH-1000 + U + A3 = FSH-1000-U-A3

Model with tension range

Code for guide rollers
(if not standard)

Code for output signal/
power supply
(if not standard)

Complete Order No.



Tension sensor for minimize bending of materials like fiber optics, carbon and technical fibers

Model FSL

5 Tension ranges from 0-50 cN to 0-1000 cN

32 mm Ø guide rollers minimize material deflection



Model FSL-50

Special features:

- + Gentle handling of sensitive material during measurement
- + Extremely light weight, low inertia guide rollers
- + Best suitable for low tension ranges
- Apart from that the instrument relates to model FS1

Available Models

| MODEL | Tension Ranges cN | Measuring Head Width* mm | SCHMIDT Calibration Material** |
|-----------------|----------------------|-----------------------------|--------------------------------|
| FSL-50 | 0-50 | 150 | PA: 0.12 mm Ø |
| FSL-100 | 0-100 | 150 | PA: 0.12 mm Ø |
| FSL-200 | 0-200 | 150 | PA: 0.12 mm Ø |
| FSL-500 | 0-500 | 150 | PA: 0.20 mm Ø |
| FSL-1000 | 0-1000 | 150 | PA: 0.30 mm Ø |

Other tension ranges and measuring head widths available on request.
Other units of measure available, such as g.
* Outside dimensions of front plate
** Suitable for 95% of applications (see also chart on page 11)
PA = Polyamide Monofilament

Guide Rollers

| | Line Speed v_{max} ... m/min | Roller Material |
|------------------|-----------------------------------|-----------------------------------------------------------|
| V-grooved | | |
| Standard | 4000 | Hard-coated aluminum |
| Code T | 4000 | Plastic (PVC) red (same dimensions as standard roller) |

→ see page F →

Tension sensor for textile ribbons, films, foils, fiber bunches, etc.

Model FSB1

8 Tension ranges from 0-100 cN to 0-20 daN

Max. width of material to be measured 30 mm



Model FSB1-500-20

Version with 20 mm tape rollers

Special features:

- + Dual-flanged outer guide rollers with various widths, from 7 mm to 30 mm
- + The roller width should correspond with the width of the material to be measured.
- Apart from that the instrument relates to model FS1

Available Models

| MODEL | Tension Ranges* cN | Measuring Head Width** mm | Roller Widths mm |
|-------------------|-----------------------|------------------------------|---------------------|
| FSB 1-100 | 0-100 | 60 | 7, 10, 15, 20 |
| FSB 1-200 | 0-200 | 60 | 7, 10, 15, 20 |
| FSB 1-500 | 0-500 | 60 | 7, 10, 15, 20 |
| FSB 1-1000 | 0-1000 | 60 | 7, 10, 15, 20, 30 |
| FSB 1-2000 | 0-2000 | 120 | 7, 10, 15, 20, 30 |
| FSB 1-5000 | 0-5000 | 120 | 7, 10, 15, 20, 30 |
| FSB 1-10K | 0-10 daN | 120 | 7, 10, 15, 20 |
| FSB 1-20K | 0-20 daN | 220 | 7, 10, 15, 20 |

Other tension ranges and measuring head widths available on request.
Other units of measure available – g or kg.
* SCHMIDT calibration material textile ribbon or film, depending on tension range and roller width
** Outside dimensions of front plate

Guide Rollers

| | Line Speed v_{max} ... m/min | Roller Material |
|-----------------|-----------------------------------|--------------------------------------------------------------------------------------------|
| Standard | 1000 | Hard-coated aluminum, 13 mm Ø (Exception: 7 mm rollers are made of nickel-plated steel) |

→ see page F →

Other roller materials (nickel-plated steel or plastic), as well as special coatings (ceramic, anti adhesive or carbon fibres - NAV optimized) are available on request.

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Output Signal **Power Supply** **Specifications** **Models FSL and FSB1 same as Model FS1** (see page D 9 and D 14)



Model FS-Digital

Digital output for all sensors of series FS

Special features Code USB:

- + USB output, max. 500 readings/sec
- + Output plug: socket USB typ B
- + No external power supply is required

Special features Code 232:

- + RS 232 output, max. 200 readings/sec
- + Output plug: socket Sub D9
- + External power supply + 15 ... 24 VDC required

Special features Code 422:

- + RS 422 output, communication frequency depending to the number of sensors connected, max. 200 readings/sec
- + To connect several sensors to a PC or one sensor over a long distance (max. 1000 m)
- + Up to 32 sensors with different design and range can be connected in series
- + Individual addressing of each sensor
- + Calibration by operator, analog adjustment
- + Control lamp shows readiness of working
- + External power supply + 15 ... 24 VDC required

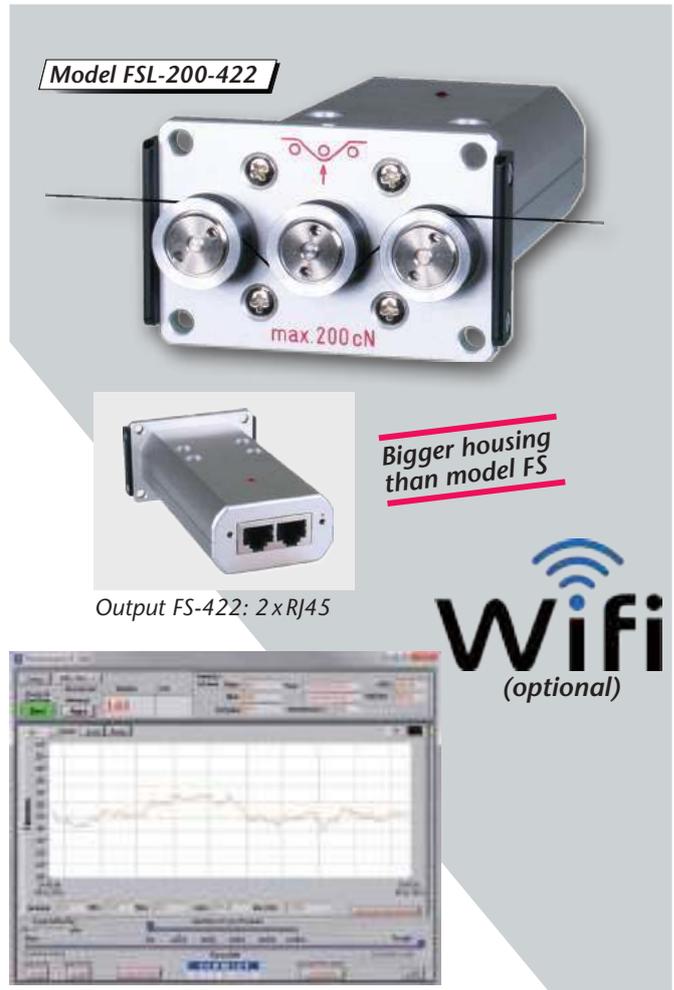
Special features software »Tension Inspect 3«:

- + Readings in real time (Tension in dependency of time)
- + Diagramm-zooming function
- + Readings can be stored as CSV file
- + HTML report

Requirement: „XP“ and higher, processor Intel „Atom“ or better

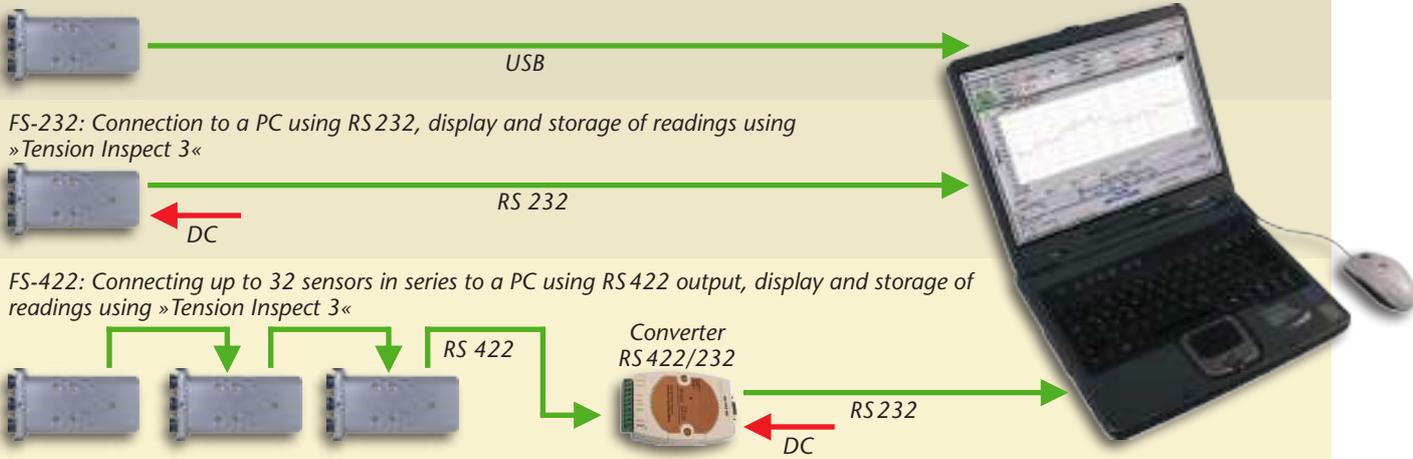
The digital output is available for all models for series FS:

e. g. FS1-1000-422, FSH-5000-USB, FSL-200-232



Output FS-422: 2 x RJ45

A FS-USB: Connection to a PC using USB output, display and storage of readings using »Tension Inspect 3«



B FS-232: Connection to a PC using RS 232, display and storage of readings using »Tension Inspect 3«

C FS-422: Connecting up to 32 sensors in series to a PC using RS 422 output, display and storage of readings using »Tension Inspect 3«

Model with tension range

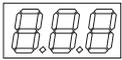
Code for guide rollers
(if not standard)

Code for output signal/
power supply
(if not standard)

Complete Order No.

To place an order
please indicate the complete model number, e.g.:

FSL-500 + **T** + **USB** = **FSL-500-T-USB**



SC SERIES

Tension indicator with data analysis for one sensor

SCHMIDT indicators are available for all SCHMIDT tension sensors.

SC Series Standard features

- For sensors with output signal 0 - 1 -V
- For sensors *without* amplifier the special designed display unit SC-PMD with integrated amplifier can be used
- Connection for one sensor
- Power supply for connected sensor
- Sensor calibration adjustment (Zero and Gain)
- Analog output 0 - 10 VDC
- Dotmatrix LCD display
- User-set damping for output signal and display
- Software »Tension Inspect 3« for displaying and saving readings on a PC (optional)
- CE certified with sensor connected



Wifi
Special model for max. 4 sensors

Ask for additional information



Model SC-PM

Special features:

- + Panel-mount digital display
- + Output 0 - 10 V analog (option: RS232, RS422 or current)
- + MIN and MAX limits with color-coded indicators and open collector
- + Calibration for 3 different materials can be saved

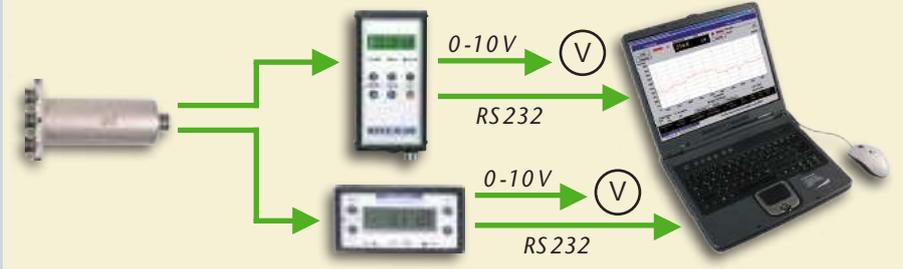


Model SCD-1

Special features:

- + Desktop indicator
- + Output 0 - 10 V analog, RS 232 digital,
- + MIN- MAX-limits with color-coded indicators and open collector output
- + Power supply through separate AC adapter

Connecting example of indicators for displaying and saving the readings on a PC



Model SCV-1

Strain gauge amplifier for sensor without integrated amplifier



Special features:

- + Connection for one Sensor
- + DIN-Rail housing (17.5 mm) for convenient snap-in installation
- + Output signal: 0 - 1 VDC (optional 0 - 10 VDC or 4 - 20 mA)
- + Sensor calibration adjustment (zero and gain)
- + CE certified with sensor connected

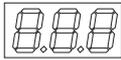
Output Signal

| | |
|----------|---------------------------|
| Standard | Analog output 0 - 1 V DC |
| Code A2 | Analog output 0 - 10 V DC |
| Code A3 | Current output 4 - 20 mA |

Specifications → see page D 14 →

Connection of strain gauge amplifier





Online Sensors

TS SERIES

FS SERIES

Specifications

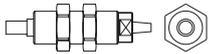
| | | |
|--------------------------|--------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Calibration: | According to SCHMIDT factory procedure | According to SCHMIDT factory procedure |
| Accuracy: | ±1 % full scale and ±digit or Other calibration material: ±3 % FS* or better | ±1.5 % full scale and ±digit or Other calibration material: ±3 % FS* or better |
| Overload protection: | 100 % of range | 100 % of range |
| Measuring principle: | Strain gauge bridge | Strain gauge bridge |
| Meas. roller deflection: | 0.5 mm max. | 0.5 mm max. |
| Signal processing: | Analog (Option: digital) | Analog (Option: digital) |
| Output signal: | Standard: 0 - 1 V DC (analog) Option: 0 - 10 V DC, 4 - 20 mA, mV/V (analog) Option: RS 232 (digital) | Standard: 0 - 1 V DC (analog) Option: 0 - 10 V DC, 4 - 20 mA (analog) Option: USB, RS 422 (digital) |
| Output plug: | Female diode plug bayonet cap | Female M9 sub-miniatur connector |
| Damping (fg): | Standard: 30 Hz (other values on request) | Standard: 30 Hz (other values on request) |
| Temperature drift: | Less than ±0.05 % FS*/°C | Less than ±0.05 % FS*/°C |
| Temperature range: | 10 - 45 °C | 10 - 45 °C |
| Air humidity: | 85 % RH, max. | 85 % RH, max. |
| Power supply: | + 15 ... 24 V DC, 21 mA (regulated); max. 50 mA for Code 232: 40 mA, Code 232H: 60 mA Code A10: max. + 5 VDC, max. 20 mA | + 15 ... 24 V DC, 21 mA (regulated); Code A3: 50 mA, Code 422: 50 mA, Code 232: 40 mA |
| Housing material: | Aluminium | Aluminium |
| Weight, net (gross): | up to TS1-1000 approx. 250 g (400 g) TS1-2000 - TS1-10K approx. 280 g (430 g) TS1-20K and TS1-50K approx. 330 g (500 g) | Up to FS1-1000 approx. 250 g (350 g) FS1-2000 to FS1-10K approx. 280 g (380 g) FS1-20K and FS1-50K approx. 330 g (500 g) Up to FS1-1000-422 approx. 350 g (450 g) FS1-2000-422 to FS1-10K-422 approx. 400 g (500 g) FS1-20K-422 to FS1-50K-422 approx. 470 g (630 g) |

| | | |
|-----------------------------|-----------------------------------------|-----------------------------------------|
| Delivery includes:** | Tension Sensor with transport packaging | Tension Sensor with transport packaging |
|-----------------------------|-----------------------------------------|-----------------------------------------|

* FS = Full Scale; **plug and cable are not included

Display Units

| Specifications | SC-PM | SC-PMD | SCD-1 | SCV-1 |
|-------------------------|----------------------------------------------------|-----------------------------------------|--------------------------------------------------------------------|----------------------------------------------|
| Digital display: | 8 digit LCD with user-set tension range | 8 digit LCD with user-set tension range | 8 digit LCD with user-set tension range | |
| Height of digit: | 12mm height of digit: | 12mm height of digit: | 12 mm | |
| Units of measure: | cN, daN, g or kg, depending on range | cN, daN, g or kg, depending on range | cN, daN, g or kg, selectable | |
| Damping (fg): | Electronic adjustable | Electronic adjustable | Electronic adjustable | |
| Output signal: | 0 - 10 V DC (option: RS 232, RS 422, 4 - 20 mA) | 0 - 10 V DC ■ yes ■ mV/V | 0 - 10 V DC, RS 232 | 0 - 1 V DC Option: 0 - 10 V DC, 4 - 20 mA |
| Amplifier integrated: | no | yes | no | yes |
| Input signal: | 0 - 1 V DC | mV/V | 0 - 1 V DC | mV/V |
| Exit hub: | Terminal strip | Terminal strip | 2 x Mini-DIN (PS 2) | Terminal strip |
| Power supply sensor: | Yes | Yes | Yes | no |
| Power supply: | 15 ... 24 V DC, 100 mA | 15 ... 24 V DC, 100 mA | 15 ... 24 V DC, 100 mA | 15 ... 24 V DC, 50 mA |
| AC adapter: | | | External 100 - 240 VAC, 50 - 60 Hz, with 3 adapters (EU/USA/UK) | |
| Alarm output: | 30 V DC, 20 mA, open collector | 30 V DC, 20 mA, open collector | 30 V DC, 20 mA, 2 x open collectors | |
| Housing: | Plastic | Plastic | Aluminium (with wall mounting facility) | Plastic |
| Dimensions (L x W x H): | 120 x 95 x 48 mm | 120 x 95 x 48 mm | 182 x 85 x 34 mm | 90 x 56 x 18 mm |
| Cutout required: | 92 x 44 mm | 92 x 44 mm | | DIN top hat rail box |
| Weight, net (gross): | Approx. 300 g (1000 g) | Approx. 300 g (1000 g) | Approx. 300 g (1000 g) | Approx. 53 g |



Series SF

Different tension ranges
up to max. 2000 N

Special features:

- + Precision DMS sensor with best accuracy
- + High overload protection
- + Direct, axial force application
- + The adjustable axial mounting depth enables an accurate positioning of the guide roller
- + Rugged, stainless steel housing
- + Output signal mV/V without integrated amplifier
- + Supplied with a 5 m shielded cable with bare leads, optional available with plug connection
- + Required power supply max. +10 V DC regulated
- + Easy mounting of SCHMIDT rollers or customer provided rollers
- + Special design for explosive areas on request

Tension indicator
and amplifier
see page D 13

Model SFD

6 tension ranges from 0 - 10 N up to 500 N

Special features:

- + Threaded housing with lock-nuts permits easy mounting and simple alignment at a deviating point
- + 10 times overload protection, max. 2000 N
- + Two mounting screws wrench size 32
- + Axle journal with \varnothing 10 mm for guide rollers
- + IP 54 protected



Model SFD

SFD with and
without guide roller

Tension sensor - single roller system - for
installation at an existing deviating pulley

Model SFZ

8 tension ranges from 0 - 25 N up to 630 N

Special features:

- + Easy mounting by using a mounting hole (\varnothing 50 mm)
- + 10 times overload protection, max. 3200 N
- + Axle journal with \varnothing 10 mm for guide rollers (15 and 17 mm optional)
- + Different mounting devices optional available
- + IP 67 protected, optional IP 54



Model SFZ

Model SFK

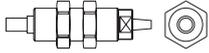
8 tension ranges from 0 - 10 N up to 2000 N

Special features:

- + Easy mounting by using a mounting hole (\varnothing 30 mm)
- + 10 times overload protection, max. 2000 N
- + Axle journal with \varnothing 10 mm for guide rollers (15 and 17 mm optional)
- + Clamping device SFK-KV optional available
- + IP 52 protected

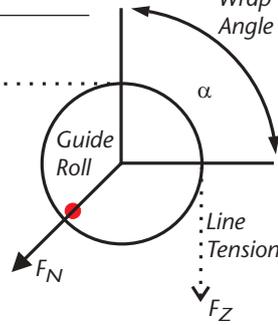


Model SFK



Calculation of the tension range:

| α Wrap Angle | Resultant Force Multiplier |
|------------------------|-------------------------------|
| 30° | 0.5 x (Line Tension) |
| 60° | 1.0 x (Line Tension) |
| 90° | 1.4 x (Line Tension) |
| 180° | 2.0 x (Line Tension) |



$F_N = \text{Multiplier} \times F_Z$

Recommended wrapping angle 20... 180°

Cable Connection

Code T (Standard)
Axial output with screwed cable gland and open ends. Cable length 5 m

Code N2
Axial output with straight plug connection M12 and open ends. Cable length 5 m

Code S2
Axial output with right-angled plug connection M12 and open ends. Cable length 5 m

Available Models

| MODEL | Nominal Force N | MODEL | Nominal Force N | MODEL | Nominal Force N |
|-----------------|--------------------|----------------|--------------------|----------------|--------------------|
| SFZ-10 | 10 | SFK-25 | 25 | SFD-10 | 10 |
| SFZ-20 | 20 | SFK-40 | 40 | SFD-20 | 20 |
| SFZ-50 | 50 | SFK-63 | 63 | SFD-50 | 50 |
| SFZ-100 | 100 | SFK-100 | 100 | SFD-100 | 100 |
| SFZ-200 | 200 | SFK-160 | 160 | SFD-200 | 200 |
| SFZ-500 | 500 | SFK-250 | 250 | SFD-500 | 500 |
| SFZ-1000 | 1000 | SFK-400 | 400 | | |
| SFZ-2000 | 2000 | SFK-630 | 630 | | |

Axle Journal

| | Axle \varnothing - in mm | Suitable Bearing |
|---------------------|-------------------------------|------------------------------|
| A (Standard) | 10 f7 | 6000/6300 |
| B | 15 f7 | 6002/6302 (only SFZ and SFK) |
| C | 17 f7 | 6003/6303 (only SFZ and SFK) |

Options

| | |
|---------------|----------------------------------------------------------------------------------------------------|
| Code R | A radial output in combination with Code T, N2, and S2 is optional available for model SFZ and SFK |
| Code P | Model with less protection class IP 54 (only SFZ) |



The sensor can be mounted at an existing deviating point. It is important that the entry angle and exit angle is constant.

Specifications

| | Model SFZ | Model SFD | Model SFK |
|-----------------------|------------------------------------------------------|--------------------------|--------------------------|
| Accuracy: | 0.5% full scale or better | | |
| Overload protection: | 10 times (max. 3200 N) | 10 times (max. 2000 N) | 10 times (max. 2000 N) |
| Max. operation force: | 160% of nominal load, overload protection afterwards | | |
| Max. lateral force: | max. 100% of nominal load | | |
| Output signal: | up to 20 N: 1 mV/V from 50 N: 1.5 mV/V | 1 mV/V | 1.5 mV/V |
| Power supply: | max. +10 V DC, regulated | max. +10 V DC, regulated | max. +10 V DC, regulated |
| Temperature range: | -10...+70°C | -10...+70°C | -10...+70°C |
| Bridge resistor: | 700 Ω | 350 Ω | 350 Ω |

see www.hans-schmidt.com

Model with tension range

Axle journal

Cable connection/
Options

Complete Order No.

To place a order:
please indicate the complete model number e.g.

SFZ-50 + **A** + **N2** = **SFZ-50-A-N2**



If our standard instruments cannot be used we try to modify our standard models according your demand profile. Please inform us about your application requirements.

Tension Meter for hand-held use



Model DX2
With splash water protector, as far as possible nickel-plated components are used



Model DX2
With extension handle and ceramic pins to reach critical measuring positions



Model DX2
With extended measuring head for difficult to reach measuring positions



Model ET
With small guide rollers for special material path



Model DXX
With big rollers and high range up to 80 daN using a unique rope catching system



Model DXR
With small, both-sided ball bearing mounted rollers for high tensions up to 50 daN



Model DTMB
With extended measuring feeler for difficult to reach measuring positions



Model DTBB
Equipped with tape rollers with big flanges for better material control

Tension Meter for online use



Model TSB1
With wide special guide rollers made of stainless steel



Model TS1
Sensor with non-rotating ceramic pin and outside rollers, as well as fiber guide plates



Model TSF
Tape roller with big \varnothing for fragile materials to be measured, as fiber optics or glass fiber strands



Model TSB
1-roller-system with anti adhesive coating, e.g. scotch tape foils



Model TSB2
Crank handle to open or close the sensor, as well as non-rotating ceramic tape roller



Model TSH
Special designed guide rollers with special coating for carbon fibers CFK



Model TS1
with additional guide roller to prevent the wire to jump of the roller



Model TSB2
With non-rotating ceramic pins for cellulose acetat

Subject to change without notice.



SCHMIDT Guide Roller Dimensions

Standard All dimensions are given in mm

| | | | | |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>Standard Model ZF2 DXE DXV ZEF DTEB DTEX DTVB DTVX DXES MAZF MBZF</p> <p>3.7 Ø7.4 Ø10 5.7</p> | <p>Standard Model ZD2 DX2 DN1 DX2S ZED DTMB DTMX MAZD MBZD</p> <p>6 Ø16 Ø12 8</p> | <p>Standard Model Q MK MKM (DN1)</p> <p>6 Ø15 Ø12 8</p> | <p>Standard Model TS1 FS1</p> <p>6 Ø16 Ø12 8</p> | <p>Standard Model DXP TSP FSP</p> <p>5.6 Ø5.2 Ø7 8.2</p> <p>Standard Model PT</p> <p>4.5 Ø11 7.4 10.7</p> |
| <p>Standard Model DXF DTFB DTFX TSL FSL DXFS</p> <p>2.5 Ø40 Ø32 4</p> | <p>Standard Model DXL TSH FSL DTLB DTLX</p> <p>8 Ø34.5 Ø29.5 5.8</p> | <p>Standard Model TSF</p> <p>7 Ø80 Ø70 5</p> | <p>Tape rollers Model DXB DXR DXT DTBB DTBX TSB1 TSB2 FSB1 DXBS DXTS MBZD</p> <p>a from 7 mm to 100 mm</p> <p>a Ø13 Ø16 Ø12 a+2</p> | <p>Standard Model ETB ETX</p> <p>5.4 Ø6 Ø3.2 3.6</p> <p>Standard Model ETPB ETPX</p> <p>15.3 Ø5 Ø2 Ø3 12.2</p> |

Optional All dimensions are given in mm

| | | | | |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>Code T Model ZF2 DXE DXV ZEF DTEB DTEX DXES</p> <p>Plastic (POM) black</p> <p>Code W Model ZF2 DXE DXV ZEF DTEB DTEX DXES</p> <p>Nickel-plated steel</p> <p>3.7 Ø10 Ø7.4 5.7</p> | <p>Code T Model ZD2 DX2 DN1 DX2S ZED DTMB DTMX TS1 FS1</p> <p>Plastic (POM) black</p> <p>Code W Model ZD2 DX2 DN1 DX2S ZED DTMB DTMX TS1 FS1</p> <p>Nickel-plated steel</p> <p>6 Ø15 Ø12 8</p> | <p>Code H Model ZD2 DX2 DN1 DX2S ZED DTMB DTMX TS1 FS1</p> <p>6 Ø12.5 Ø16</p> | <p>Code U Model DX2 DN1 DX2S DTMB DTMX TS1 FS1</p> <p>6 Ø17 Ø12 8 R3</p> | <p>Code K Model ZF2 DXE DXV ZEF DTEB DTEX DTVB DTVX MAZF MBZF</p> <p>up to V_{max}. 2000 m/min</p> <p>Special rollers for high line speeds</p> <p>up to V_{max}. 3500 m/min</p> <p>Model ZD2 DX2 DN1 DX2S ZED DTMB DTMX TS1 FS1 MAZD MBZD</p> |
| <p>Code CE2 Model ZD2 DX2 DN1 DX2S DTMB DTMX TS1 FS1</p> <p>6 Ø15 Ø12 8</p> | <p>Code ST Model ZD2 DX2 DN1 DX2S DTMB DTMX TS1 FS1</p> <p>Code B Model ZD2 DX2 DN1 DX2S DTMB DTMX TS1 FS1</p> <p>6 Ø15 Ø12 8</p> | <p>Code ASY Model DX2 DN1 DX2S DTMB DTMX TS1 FS1</p> <p>Code ASYB Model DX2 DN1 DX2S DTMB DTMX TS1 FS1</p> <p>11.5 Ø18 Ø12 5</p> | <p>Code R1 Model DXL DTLB DTLX TSH FSH</p> <p>Ø39.5 R5 Ø29.5 13</p> | <p>Code V1 Model DN1 DTMB DTMX</p> <p>Ø30 R3 Ø18 16</p> |

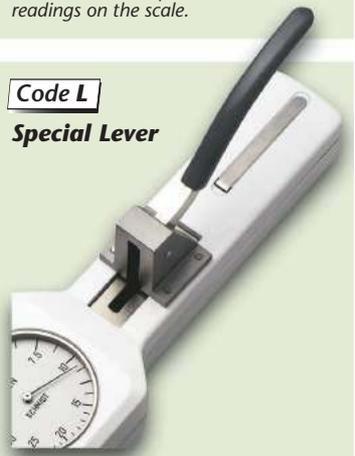
Optional Accessories

Code A Air Damping



This adjustable mechanical air dashpot is recommended for applications in which great fluctuations of the measured tension occur, as in spooling and winding machines. This assures steady tension readings on the scale.

Code L Special Lever



Facilitates acquisition of the running material when measuring high tensions. Reduces force necessary to extend outer rollers. Recommended for tension ranges of 10 daN and higher.

Code M Memory Pointer



Retains the highest measured value (PEAK). Available for mechanical tension meters (Series DX only).



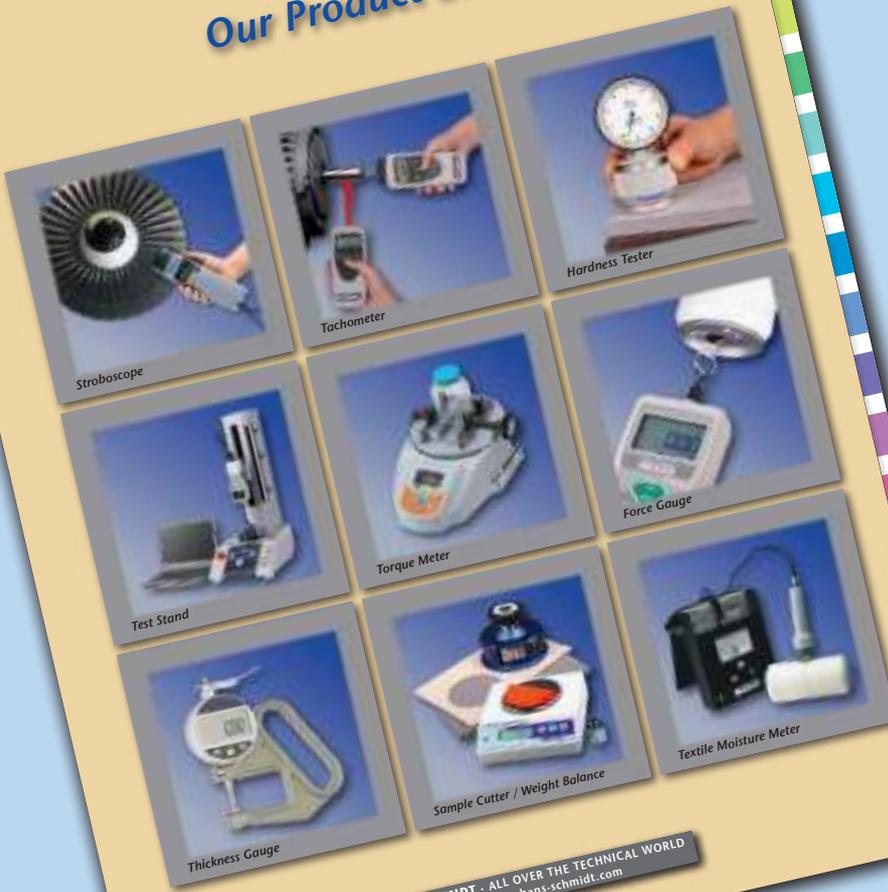
We have a wide range of guide rollers. Please ask for our roller catalog!
Beside the standard rollers, we also offer rollers with different geometry, special coating e. g. ceramic coating or anti adhesive coating or rollers made of special material like e. g. stainless steel.

Version E10/2015

SCHMIDT
control instruments

Language 

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